

Carlsbad Field Office P. O. Box 3090 Carlsbad, New Mexico 88221

Mr. JohnDavid Nance, Bureau Chief Hazardous Waste Bureau New Mexico Environment Department 2905 Rodeo Park Drive East, Building 1 Santa Fe, NM 87505-6303

Subject: Class 1 Permit Modification Notification, Waste Isolation Pilot Plant Hazardous Waste Facility Permit Number: NM4890139088-TSDF

Dear Mr. Nance:

The purpose of this letter is to provide you with the Class 1 Permit Modification Notification for the following items:

- Update Underground Escape and Evacuation Map in Permit Attachment D;
- Update Program Manager's email address in Permit Attachment B;
- Revise Acceptable Knowledge Summary Report Information in Permit Attachments C3 and C6; and
- Revise Footnote H in Table E-1 in Permit Attachment E.

We certify under penalty of law that this document and all attachments were prepared under our direction or supervision according to a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on our inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of our knowledge and belief, true, accurate, and complete. We are aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Mr. Michael Gerle, Director, Environmental Regulatory Compliance Division, is your point of contact regarding any questions. Mr. Gerle can be reached at (575) 988-5372.

Sincerely,

Signatures on file

Mark Bollinger Manager Carlsbad Field Office Ken Harrawood Program Manager Salado Isolation Mining Contractors, LLC

Enclosure

Class 1 Permit Modification Notifications

- 1. Update Underground Escape and Evacuation Map in Permit Attachment D
 - 2. Update Program Manager's Email Address in Permit Attachment B

3. Revise Acceptable Knowledge Summary Report Information in Permit Attachments C3 and C6

4. Revise Footnote H in Table E-1 in Permit Attachment E

Waste Isolation Pilot Plant Carlsbad, New Mexico

WIPP Permit Number - NM4890139088-TSDF

December 2024

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Acronyms and Abbreviations

AKSR	Acceptable Knowledge Summary Report
CFR	Code of Federal Regulations
DOE	U.S. Department of Energy
MOC	Management and Operating Contractor
NMAC NMED	New Mexico Administrative Code New Mexico Environment Department
Permit Permittees PMN	Waste Isolation Pilot Plant Hazardous Waste Facility Permit U.S. Department of Energy and Salado Isolation Mining Contractors LLC Permit Modification Notification
WAP WIPP WSPF	Waste Analysis Plan Waste Isolation Pilot Plant Waste Stream Profile Form
TRAMPAC TRUCON TRU	TRUPACT-II Authorized Methods for Payload Control TRU Waste Content Transuranic
UG	Underground

Overview of the Permit Modification Notification

This document contains Class 1 Permit Modification Notifications (**PMNs**) for the Waste Isolation Pilot Plant (**WIPP**) Hazardous Waste Facility Permit (**Permit**) Number NM4890139088-TSDF.

These PMNs are being submitted by the U.S. Department of Energy (**DOE**) and Salado Isolation Mining Contractors LLC, collectively referred to as the Permittees, in accordance with Permit Part 1, Section 1.3.1, (20.4.1.900 New Mexico Administrative Code (**NMAC**) incorporating Title 40 of the Code of Federal Regulations (**CFR**) §270.42(a)). These PMNs are necessary to notify the New Mexico Environment Department (**NMED**) of changes which impact the Permit. These changes do not reduce the ability of the Permittees to provide continued protection to human health and the environment.

The modifications to the Permit and any related supporting documents are provided in this PMN. The proposed modifications to the text of the Permit have been identified using red text and <u>double underline</u> and a strikeout font for deleted information. All direct quotations are indicated by italicized text.

Attachment A Description of the Class 1 Permit Modification Notifications

Table 1. Class 1 Hazardous Waste Facility Permit Modification Notifications

ltem No.	Affected Permit Section	Change Description	Category
1	Attachment D, Figure D-3, <i>Underground Escape and Evacuation Map</i>	This modification replaces the current Underground Escape and Evacuation Map to reflect updates for Panel 11 mining activities, Panel 8 waste emplacement progress, and subsequent symbology updates.	A.1
2	Attachment B, Hazardous Waste Permit Application Part A	This modification revises text in Permit Attachment B, Hazardous Waste Permit Application Part A, to update the Program Manager's email address in the RCRA Subtitle C Site Identification Form.	A.1
3	Attachment C3, <i>Quality Assurance Objectives</i> <i>and Data Validation Techniques for Waste</i> <i>Characterization Methods</i> Attachment C6, <i>Audit and Surveillance Program</i>	This modification revises Permit text to remove redundancy in the Acceptable Knowledge Summary Report pertaining to TRUCON Codes.	A.1
4	Attachment E, Table E-1, <i>Inspection</i> <i>Schedule/Procedures</i>	This modification revises Permit text to address equipment inspections for inaccessible areas.	A.1

Item 1

Description

Permit Attachment D is updated with the following changes:

- Permit Attachment D, RCRA Contingency Plan
 - Figure D-3, *Underground Escape and Evacuation Map*
 - Replaces this figure with the most recent revision

Basis

This change is classified as an "Administrative and informational change" and is, therefore, a Class 1 modification pursuant to 20.4.1.900 NMAC (incorporating 40 CFR §270.42, Appendix I, A.1).

Discussion

This modification replaces the current Underground Escape and Evacuation Map to depict Panel 11 mining updates, Panel 8 waste emplacement progress, and subsequent symbology updates. This map also, depicts the temporary Underground (**UG**) Assembly Area relocation, and the UG Miner's First Aid Station, relocated from the Salt Shaft bottom to the new assembly area near the Air Intake Shaft bottom. These changes are needed to update Figure D-3 to depict the current underground configuration, and including temporary changes needed for the UG salt pocket upgrades.

Revised Permit Text:

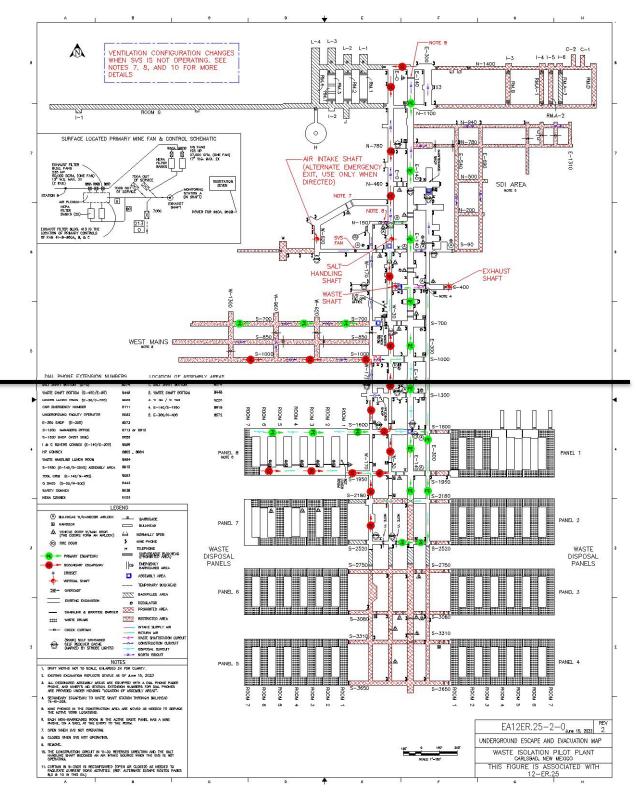


Figure D-3 Underground Escape and Evacuation Map

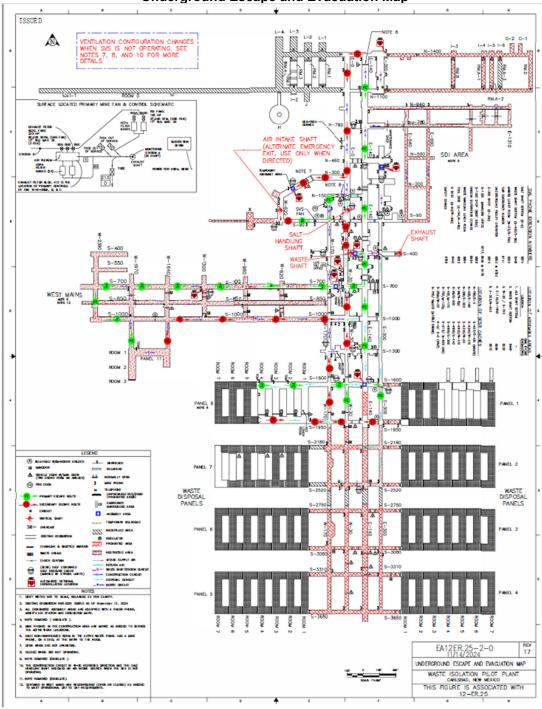


Figure D-3 Underground Escape and Evacuation Map

Item 2

Description

This modification revises text in Permit Attachment B, *Hazardous Waste Permit Application Part A* to update the Program Manager's email address. Permit Attachment B, RCRA Subtitle C Site Identification Form therein is updated with the following changes:

- Permit Attachment B, Hazardous Waste Permit Application Part A
 - Section 18
 - Replaces "<u>Ken.Harrawood@wipp.ws</u>" with "<u>Ken.Harrawood@wipp.doe.gov</u>"
 - o Section 19
 - Replaces "<u>Ken.Harrawood@wipp.ws</u>" with "<u>Ken.Harrawood@wipp.doe.gov</u>"

Basis

This change is classified as "Administrative and informational changes..." pursuant to 20.4.1.900 NMAC (incorporating 40 CFR §270.42 Appendix I, A.1) and is, therefore, a Class 1 Permit modification.

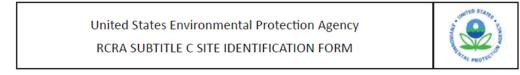
Discussion

The change to the Permit text is needed to update the email address for the Project Manager of the WIPP facility in Permit Attachment B. This change is needed because the email domain is migrating from "wipp.ws" to "wipp.doe.gov".

ATTACHMENT B

HAZARDOUS WASTE PERMIT APPLICATION PART A

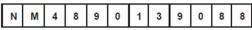
OMB# 2050-0024; Expires 04/30/2024



1. Reason for Submittal (Select only one.)

	Obtaining or updating an EPA ID number for on-going regulated activities (Items 10-17 below) that will continue for a period of time.								
	Submitting as a component of the Hazardous Waste Report for(Reporting Year)								
	Site was a TSD facility, a reverse distributor, and/or generator of ≥ 1,000 kg of non-acute hazardous waste, > 1 kg of acute hazardous waste, or > 100 kg of acute hazardous waste spill cleanup in one or more months of the reporting year (or State equivalent LQG regulations)								
	Notifying that regulated activity is no longer occurring at this Site								
	Obtaining or updating an EPA ID number for conducting Electronic Manifest Broker activities								
\checkmark	Submitting a new or revised Part A (permit) Form								

2. Site EPA ID Number



3. Site Name

Waste Isolation Pilot Plant

4. Site Location Address

Street Addr	ess 34 Louis Wh	nitlock Road	
City, Town,	or Village Carlsbad		County Eddy
State	NM	Country USA	Zip Code 88220
Latitude	32.3697706	Longitude -103.7913501	Use Lat/Long as Primary Address

5. Site Mailing Address

Mailing Address Same as Location Street Add								
Street Add	ress	P.O. Box 3090						
City, Town,	, or Village	Carlsbad						
State	NM		Country USA	Zip	Code 88221			

6. Site Land Type

Private	County	District	✓ Federal	Tribal	Municipal	State	Other
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7. North American Industry Classification System (NAICS) Code(s) for the Site (at least 5-digit codes)

A. (Primary) 56221	с.
В.	D.

Page <u>1</u> of <u>8</u>

EPA ID I	Number	N	М	4 8	9	0	1	3	9	0	8	8	0	MB# 2050	-0024; Expir	es 04/30/2024
8. Site	Contact II	nform	ation												Same as L	ocation Address
	First Name Mark												l	Last Name Bollinger		
	Title			Ν	Manag	er, C	arls	bad I	Field	Offic	ce (C	CBFO)				
	Street A	ddres	s	F	Р.О. В	ox 30	90									
	City, Tov	wn, or	Villag	ge (Carlsb	ad										
	State	NM						Cou	ntry	USA			Z	Zip Code 8	8221	
	Email	Mar	k.Bol	llinger(@cbfo	.doe	.gov									
	Phone	(575	i) 243	3-4432				Ext					F	ах		
9. Lega	I Owner a A. Name Full Nan U.S. D	e of Sit	te's Le		/ner									Date Bec. 5/18/198	ame Owner (m	ocation Address m/dd/yyyy)
	Owner 1 Private Street A City, Tov	e .ddres	s		P.O. B			V	ede	ral		Tribal		Municipal	State	Other
	State	NM			Jansb	au		Cou	ntrv	US	•		7	Zip Code 👔	8221	
	Email		k.Bo	llinger	@cbf	o.doe	dov			03	~				0221	
	Phone			-4432	0			Ext					F	ах		
	Comme															
	B. Name	e of Si	te's L	egal Op	erator										Same as L	ocation Address
	Full Nan U.S. D		tmen	t of En	nergy									Date Bec 5/18/198	ame Operator	
	Operato Privat			ounty		Distri	ict	V	ede	ral	Γ	Tribal		Municipal	State	Other
	Street A	ddres	s	F	Р.О. В	ox 30	90									
	City, To	wn, or	Villag	ge (Carlsb	ad										
	State	NM						Cou	ntry	US	A		2	Zip Code 🚦	38221	

EPA Form 8700-12, 8700-13 A/B, 8700-23

Mark.Bollinger@cbfo.doe.gov

Comments See Item 18, Comments, for additional operator.

(575) 243-4432

Email

Phone

Fax

Ext

EPA ID Number N M 4

10. Type of Regulated Waste Activity (at your site)

Mark "Yes" or "No" for all current activities (as of the date submitting the form); complete any additional boxes as instructed.

A. Hazardous Waste Activities

√ ∢	N	1. Gen	. Generator of Hazardous Waste—If "Yes", mark only one of the following—a, b, c									
		V	a. LQG	-Generates, in any calendar month, 1,000 kg/mo (2,200 lb/mo) or more of non-acute hazardous waste (includes quantities imported by importer site); or - Generates, in any calendar month, or accumulates at any time, more than 1 kg/mo (2.2 lb/mo) of acute hazardous waste; or - Generates, in any calendar month or accumulates at any time, more than 100 kg/mo (220 lb/mo) of acute hazardous spill cleanup material.								
b. SQG			b. SQG	100 to 1,000 kg/mo (220-2,200 lb/mo) of non-acute hazardous waste and no more than 1 kg (2.2 lb) of acute hazardous waste and no more than 100 kg (220 lb) of any acute hazardous spill cleanup material.								
			c. VSQG	Less than or equal to 100 kg/mo (220 lb/mo) of non-acute hazardous waste.								
D,	٧	2. Short-Term Generator (generates from a short-term or one-time event and not from on-going processes). If "Yes", provide an explanation in the Comments section. <i>Note: If "Yes", you MUST indicate that you are a Generator of Hazardous Waste in Item 10.A.1 above.</i>										
٧	N		3. Treater, Storer or Disposer of Hazardous Waste—Note: Part B of a hazardous waste permit is required for these activities.									
٧	N	4. Rece	ives Hazaro	dous Waste from Off-site								
۲	٧	5 Recy	cler of Haza	rdous Waste								
			a. Recycle	r who stores prior to recycling								
			b. Recycle	r who does not store prior to recycling								
ľ	٧V	6. Exen	n <mark>pt Boiler</mark> a	nd/or Industrial Furnace—If "Yes", mark all that apply.								
			a. Small Q	uantity On-site Burner Exemption								
			b. Smelting, Melting, and Refining Furnace Exemption									

B. Waste Codes for Federally Regulated Hazardous Wastes. Please list the waste codes of the Federal hazardous wastes handled at your site. List them in the order they are presented in the regulations (e.g. D001, D003, F007, U112). Use an additional page if more spaces are needed.

D004	D009	D021	D029	D035	D040	F004
D005	D010	D022	D030	D036	D043	F005
D006	D011	D026	D032	D037	F001	F006
D007	D018	D027	D033	D038	F002	F007
D008	D019	D028	D034	D039	F003	See Item 18

C. Waste Codes for State Regulated (non-Federal) Hazardous Wastes. Please list the waste codes of the State hazardous wastes handled at your site. List them in the order they are presented in the regulations. Use an additional page if more spaces are needed.

EPA ID Number N M 4 8 9 0 1 3 9 0 8 8 0

OMB# 2050-0024; Expires 04/30/2024

11. Additional Regulated Waste Activities (NOTE: Refer to your State regulations to determine if a separate permit is required.) A. Other Waste Activities

Y VN	1. Tran	sporter of Hazardous Waste—If "Yes", mark all that apply.								
		a. Transporter								
	b. Transfer Facility (at your site)									
Y VN	Y V N 2. Underground Injection Control									
Y VN	3. United States Importer of Hazardous Waste									
Y N	 Recognized Trader—If "Yes", mark all that apply. 									
	a. Importer									
		b. Exporter								
□ ^Y ☑ ^N	5. Imp that ap	orter/Exporter of Spent Lead-Acid Batteries (SLABs) under 40 CFR 266 Subpart G—If "Yes", mark all ply.								
		a. Importer								
	b. Exporter									

B. Universal Waste Activities

YVN 1. ap	Lar ply.	ge Quantity Handler of Universal Waste (you accumulate 5,000 kg or more) - If "Yes" mark all that Note: Refer to your State regulations to determine what is regulated.								
[a. Batteries								
[b. Pesticides									
[c. Mercury containing equipment								
[d. Lamps								
	e. Aerosol Cans									
[f. Other (specify)								
[g. Other (specify)								
YVN 2.	D	estination Facility for Universal Waste Note: A hazardous waste permit may be required for this y.								

C. Used Oil Activities

EPA ID Number	Ν	М	4	8	9	0	1	3	9	0	8	8	OMB# 2050-0024; Expires 04/30/2024

D. Pharmaceutical Activities

□y V N	1. Operating under 40 CFR Part 266, Subpart P for the management of hazardous waste pharmaceuti- cals—if "Yes", mark only one. Note: See the item-by-item instructions for definitions of healthcare facility and reverse distributor.										
		a. Healthcare Facility									
	b. Reverse Distributor										
	pharn	thdrawing from operating under 40 CFR Part 266, Subpart P for the management of hazardous waste naceuticals. Note: You may only withdraw if you are a healthcare facility that is a VSQG for all of nazardous waste, including hazardous waste pharmaceuticals.									

12. Eligible Academic Entities with Laboratories—Notification for opting into or withdrawing from managing laboratory hazardous wastes pursuant to 40 CFR Part 262, Subpart K.

<u> </u>	waste	ting into or currently operating under 40 CFR Part 262, Subpart K for the management of hazardous is in laboratories— If "Yes", mark all that apply. Note: See the item-by-item instructions for defini- of types of eligible academic entities.								
		1. College or University								
		2. Teaching Hospital that is owned by or has a formal written affiliation with a college or university								
		3. Non-profit Institute that is owned by or has a formal written affiliation with a college or university								
Lr √N	B. Wi	thdrawing from 40 CFR Part 262, Subpart K for the management of hazardous wastes in laboratories.								

13. Episodic Generation

N Are you an SQG or VSQG generating hazardous waste from a planned or unplanned episodic event, lasting no more than 60 days, that moves you to a higher generator category. If "Yes", you must fill out the Addendum for Episodic Generator.

14. LQG Consolidation of VSQG Hazardous Waste

Y N Are you an LQG notifying of consolidating VSQG Hazardous Waste Under the Control of the Same Person pursuant to 40 CFR 262.17(f)? If "Yes", you must fill out the Addendum for LQG Consolidation of VSQG hazardous waste.

15. Notification of LQG Site Closure for a Central Accumulation Area (CAA) (optional) OR Entire Facility (required)

Y VN LQG Site Closure of a Central Accumulation Area (CAA) or Entire Facility.	
A. Central Accumulation Area (CAA) or Entire Facility	
B. Expected closure date: mm/dd/yyyy	
C. Requesting new closure date: mm/dd/yyyy	
D. Date closed : mm/dd/yyyy 1. In compliance with the closure performance standards 40 CFR 262.17(a)(8) 2. Not in compliance with the closure performance standards 40 CFR 262.17(a)(8)	

EPA ID Number	Ν	М	4	8	9	0	1	3	9	0	8	8	ON
---------------	---	---	---	---	---	---	---	---	---	---	---	---	----

16. Notification of Hazardous Secondary Material (HSM) Activity

Y N Are you notifying under 40 CFR 260.42 that you will begin managing, are managing, or will stop managing hazardous secondary material under 40 CFR 260.30, 40 CFR 261.4(a)(23), (24), (25), or (27)? If "Yes", y must fill out the Addendum to the Site Identification Form for Managing Hazardous Secondary Materia

17. Electronic Manifest Broker

18. Comments (include item number for each comment)

treet Address: P.O. Box 2078		
ity, Town, or Village: Carlsbad tate: NM	Country: USA	Zip Code: 88221
mail: Ken.Harrawood@wipp.doe.go		210 0002 1
hone: (575) 234-7400	Ext:	Fax: (575) 234-7046
	, U103, U105, U108, U122,	P120, U002, U003, U019, U037, U043, U133, U134, U151, U154, U159, U196,

19. Certification I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fines and imprisonment for knowing violations. Note: For the RCRA Hazardous Waste Part A permit Application, all owners and operators must sign (see 40 CFR 270.10(b) and 270.11).

Signature of legal owner, operator or authorized representative	Date (mm/dd/yyyy)						
Original Signature on File	12/19/2024						
Printed Name (First, Middle Initial Last)	Title						
Mark Bollinger	Manager, Carlsbad Field Office (CBFO)						
Email Mark.Bollinger@cbfo.doe.gov							
Signature of legal owner, operator or authorized representative	Date (mm/dd/yyyy)						
Original Signature on File	12/19/2024						
Original Signature on File	12/19/2024						
Printed Name (First, Middle Initial Last)	Title Program Manager, Salado Isolation Mining						
Ken Harrawood	Contractors LLC						

EPA ID Number	Ν	м	4	8	9	0	1	3	9	0	8	8
EPA ID Number	IN	IVI	4	•	9	•		3	3	•	•	•

United States Environmental Protection Agency



HAZARDOUS WASTE PERMIT PART A FORM

1. Facility Permit Contact

First Name	Same as Site Contact	МІ	Last Name					
Title								
Email								
Phone		Ext	Fax					

2. Facility Permit Contact Mailing Address

Street Address Same as Site Mailing Address							
City, Town, or Village							
State	Country	Zip Code					

3. Facility Existence Date (mm/dd/yyyy)

5/1	8/1	981	

4. Other Environmental Permits

A. Permit Type			В	. Per	mit	Num	ber		C. Description		
											See Permit Attachment B, Appendix B1

5. Nature of Business

The Waste Isolation Pilot Plant (WIPP) is a U.S. Department of Energy facility for the receipt, unloading, and transfer of transuranic mixed waste from the surface of the site to the underground hazardous waste disposal units. Waste is emplaced in an underground geologic repository horizon located in a deep, bedded salt formation approximately 2,150 feet beneath the surface.

EPA ID Number	Ν	М	4	8	9	0	1	3	9	0	8	8	OMB# 2050-0024; Expires 04/30/2024

6. Process Codes and Design Capacities

	Line	e	A. F	rocess	Code	B. Process De	sign Capacity	C. Process Total	D. Unit Name		
Nu	umł	ber				(1) Amount	(2) Unit of Measure	Number of Units			
0		1	X	0	4	18000.00	С	002	Panels 1 and 2		
0		2	Х	0	4	18750.00	с	001	Panel 3		
0		3	X	0	4	19106.00	С	001	Panel 4		
0		4	X	0	4	19195.00	С	001	Panel 5		
	Т								See attached		

7. Description of Hazardous Wastes (Enter codes for Items 7.A, 7.C and 7.D(1))

		А.	EPA H	azard	ous	B. Estimated	C. Unit of							D	Pro	cesse	s
Line	No.		Wast	e No.		Annual Qty of Waste	Measure	(1) Process Codes							(2) Process Description (if code is not entered in 7.D1))		
0	1	D	0	0	4	903	М	Х	0	4	S	0	1	S	0	1	
0	2	D	0	0	5	484	М	Х	0	4	S	0	1	S	0	1	
0	3	D	0	0	6	1819	М	Х	0	4	S	0	1	s	0	1	
0	4	D	0	0	7	1248	М	Х	0	4	S	0	1	S	0	1	
0	5	D	0	0	8	3246	М	Х	0	4	s	0	1	s	0	1	
0	6	D	0	0	9	1727	М	Х	0	4	S	0	1	S	0	1	
0	7	D	0	1	0	186	М	Х	0	4	S	0	1	S	0	1	
0	8	D	0	1	1	1090	М	Х	0	4	S	0	1	S	0	1	
0	9	D	0	1	8	749	М	Х	0	4	S	0	1	s	0	1	
1	0	D	0	1	9	761	М	Х	0	4	S	0	1	S	0	1	
																	See attached

8. Map

Attach to this application a topographical map, or other equivalent map, of the area extending to at least one mile beyond property boundaries. The map must show the outline of the facility, the location of each of its existing intake and discharge structures, each of its hazardous waste treatment, storage, or disposal facilities, and each well where it injects fluids underground. Include all spring, rivers, and other surface water bodies in this map area. See instructions for precise requirements.

9. Facility Drawing

All existing facilities must include a scale drawing of the facility. See instructions for more detail.

10. Photographs

All existing facilities must include photographs (aerial or ground-level) that clearly delineate all existing structures; existing storage, treatment, and disposal areas; and sites of future storage, treatment, or disposal areas. See instructions for more detail.

11. Comments

See Hazardous Waste Permit Part A Form, Narrative to Item 6. Process Codes and Design Capacities.

NM4890139088

RCRA PART A APPLICATION CERTIFICATION

The U.S. Department of Energy (DOE), through its Carlsbad Field Office, has signed as "owner and operator," and Salado Isolation Mining Contractors LLC, the Management and Operating Contractor (MOC), has signed this application for the permitted facility as "co-operator."

The DOE has determined that dual signatures best reflect the actual apportionment of Resource Conservation and Recovery Act (RCRA) responsibilities as follows:

The DOE's RCRA responsibilities are for policy, programmatic directives, funding and scheduling decisions, Waste Isolation Pilot Plant (WIPP) requirements of DOE generator sites, auditing, and oversight of all other parties engaged in work at the WIPP, as well as general oversight.

The MOC's RCRA responsibilities are for certain day-to-day operations (in accordance with general directions given by the DOE and in the Management and Operating Contract as part of its general oversight responsibility), including, but not limited to, the following: certain waste handling, monitoring, record keeping, certain data collection, reporting, technical advice, and contingency planning.

For purposes of the certification required by Title 20 of the New Mexico Administrative Code, Chapter 4, Part 1 (20.4.1 NMAC), Subpart IX, §270.11(d), the DOE's and the MOC's representatives certify, under penalty of law that this document and all attachments were prepared under their direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on their inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of their knowledge and belief, true, accurate, and complete for their respective areas of responsibility. We are aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Owner and Operator Signature:

Original Signature on File

Owner and Operator Sig	nature.	
	Title:	Manager, Carlsbad Field Office (CBFO)
	for:	U.S. Department of Energy
	Date:	12/19/2024
Co-Operator Signature:	Title: for: Date:	Original Signature on File Program Manager Salado Isolation Mining Contractors LLC 12/19/2024

Item 3

Description

This modification revises Permit text to remove redundancy in the Acceptable Knowledge Summary Report (**AKSR**) pertaining to TRU Waste Content (**TRUCON**) Codes.

- Permit Attachment C3, *Quality Assurance Objectives and Data Validation Techniques for Waste Characterization Methods*
 - Section C3-6b (2), *Characterization Information Summary*
 - Removed "TRUCON codes," from the 5th bullet.
 - Added the following sentence, "TRUCON codes are to be included in the WSPF pursuant to Permit Attachment C3, Section C3-6b(1) and may also be included in the AK Summary."
- Permit Attachment C6, Audit and Surveillance Program
 - Table C6-1, Waste Analysis Plan (WAP) General Checklist for us at DOE's Generator/Storage Sites
 - Item 56a
 - Removed "TRUCON codes,".
 - Added the following to be consistent with the change described above: "TRUCON codes are to be included in the WSPF pursuant to Permit Attachment C3, Section C3-6b(1) and may also be included in the AK Summary."

Basis

This change is classified as "Administrative and informational changes..." pursuant to 20.4.1.900 NMAC (incorporating 40 CFR §270.42 Appendix I, A.1) and is, therefore, a Class 1 Permit modification.

Discussion

This change provides the option to list applicable TRUCON codes in the AKSR. While TRUCON codes are required for the Waste Stream Profile Form (**WSPF**), it is unnecessary for TRUCON codes to be required in both the AKSR and the WSPF. This change is needed to remove the redundancy of listing the TRUCON codes in both the WSPF and AKSR. This change is also needed because there are times when the TRUCON codes have not been developed until after the AKSR is completed. If the applicable TRUCON codes are available prior to completion of the AKSR then the certified program may include them in the AKSR. If they are available after the AKSR is completed, then it will be reported only in the WSPF. Note that a TRUCON code is solely a transportation parameter required by the WIPP TRAMPACs. It is not required for waste characterization, and it is not a waste identification or categorization scheme used at facilities as described in Permit Attachment C4, Section C4-2a. It is required only to transport TRU and TRU mixed waste. This change does not reduce the ability of the Permittees to provide continued protection to human health or the environment.

ATTACHMENT C3

QUALITY ASSURANCE OBJECTIVES AND DATA VALIDATION TECHNIQUES FOR WASTE CHARACTERIZATION METHODS

C3-6b(2) Characterization Information Summary

The CIS shall include the following elements, if applicable:

- Data reconciliation with DQOs
- Radiography and VE summary to document that prohibited items are absent in the waste and to verify that the physical form of the waste matches the waste stream description as determined by AK (if applicable).
- A justification for the selection of radiography and/or VE as an appropriate method for characterizing the waste.
- A complete listing of the container identification numbers used to generate the WSPF, cross-referenced to each BDR.
- Complete AK summary, including stream name and number, point of generation, waste stream volume (current and projected), generation dates, TRUCON codes, Summary Category Group, Waste Matrix Code(s) and Waste Matrix Code Group, other TRU Waste Baseline Inventory Report information, waste stream description, areas of operation, generating processes, Resource Conservation and Recovery Act determinations, radionuclide information, the references used to generate the AK summary, and any other information required by Permit Attachment C4, Section C4-2b. TRUCON codes are to be included in the WSPF pursuant to Permit Attachment C3, Section C3-6b(1) and may also be included in the AK Summary.
- Method for determining Waste Material Parameter Weights per unit of waste.
- List of AK Sufficiency Determinations requested for the waste stream, if applicable.
- Certification through AK or testing that any waste assigned the EPA hazardous waste number of U134 (hydrofluoric acid) no longer exhibits the characteristic of corrosivity. This is verified by ensuring that no liquid is present in U134 waste.

ATTACHMENT C6

AUDIT AND SURVEILLANCE PROGRAM

Table C6-1

Waste Analysis Plan (WAP) General Checklist for use at DOE'S Generator/Storage Sites

		-	cedure imented	Implem Objective E	nple of entation/ Evidence, as icable	Comment (e.g., any change in
	WAP Requirement ¹	Location	Adequate? Y/N (Why?)	ltem Reviewed	Adequate? Y/N	prdure since last audit, etc.)
	Records a	and Record	d Managemen	t		
56a	 Are procedures in place to ensure that hard copy or electronic Characterization Information Summary will include the following: Data reconciliation with DQOs Radiography and VE summary to document that prohibited items are absent in the waste and to verify that the physical form of the waste matches its waste stream description as determined by AK (if applicable). A complete listing of container identification numbers used to generate the WSPF, cross-referenced to each BDR. Complete AK summary, including stream name and number, point of generation, waste stream volume (current and projected), generation dates, TRUCON codes, Summary Category Group, Waste Matrix Code(s) and Waste Matrix Code Group, other TWBIR information, waste stream description, areas of operation, generating processes, RCRA determinations, radionuclide information, references used to generate the AK summary, and any other information required by Permit Attachment C4, Section C4- 2b. <u>TRUCON codes are to be included in the WSPF</u> pursuant to Permit Attachment C3, Section C3-6b(1) and may also be included in the AK Summary. Method for determining Waste Material Parameter Weights per unit of waste. List of any AK Sufficiency Determinations requested for the waste stream. Certification through AK or testing that any waste assigned the hazardous waste number of U134 (hydrofluoric acid) no longer exhibits the characteristic of corrosivity. This is verified by ensuring that no liquid is present in U134 waste. A justification for the selection of radiography and/or VE as an appropriate method of characterizing the waste. 					

Item 4

Description

This modification revises Permit text to address equipment inspections for inaccessible areas. This change is to maintain consistency within the Permit pertaining to these areas. This change moves the term "accessible area" from specific equipment and areas in Permit Attachment E, Table E-1 to footnote "h." Permit Attachment E is updated with the following changes:

- Permit Attachment E, Inspection Schedule, Process and Forms
 - Table E-1, *Inspection Schedule/Procedures*
 - Underground Openings-Roof Bolts and Travelways
 - Deleted "of" and moved "Accessible Areas" from the *Procedure Number and Inspection Criteria* column to footnote "h."
 - Closure Bulkheads
 - Deleted "in" and moved "Accessible Areas" from the *Procedure Number and Inspection Criteria* column to footnote "h."
 - Table E-1 (Continued), *Inspection Schedule/Procedures Notes*
 - Replace "PM's" with "preventative maintenance".
 - Add ", located in an inaccessible area, or for underground areas or structures that are not accessible" to footnote h so that the first sentence in the footnote reads as "Inspections and preventative maintenance are not required for equipment that is: out of service, or located in an inaccessible area, or for underground areas or structures that are not accessible."

Basis

This change is classified as "Administrative and informational changes..." pursuant to 20.4.1.900 NMAC (incorporating 40 CFR §270.42 Appendix I, A.1) and is, therefore, a Class 1 Permit modification.

Discussion

These changes are needed to address inspections that take place in areas that are inaccessible. These changes maintain consistency in Permit Attachment E, Table E-1, regarding the completion of an inspection in inaccessible areas.

There are times when inspections cannot be conducted because the areas in which the equipment or structures are located are not accessible due to certain situations. These situations can include but are not limited to: circumstantial conditions, planned outages or maintenance activities. For example, the exhaust shaft will be temporarily inaccessible for inspection during periods when the UG ventilation system duct work is connected to the Safety Significant Confinement Ventilation System (i.e., New Filter Building and Salt Reduction Building). The purpose for inspecting these items is to identify malfunctions or deteriorating equipment and structures, in order to detect and correct deficiencies prior to posing a threat to

human health or the environment, per regulatory requirements. Therefore, inspections are only completed in areas that can be safely accessed.

This change removes the term "accessible area" from the item and incorporates it into footnote "h" to delineate that inspections are not required for any equipment, structures, and areas that are not accessible. These changes do not reduce the inspection frequency or criteria for inspections, rather footnote "h" is revised to maintain consistency for areas of inaccessibility and reflect the applicability of inspections in situations when relevant.

This change does not reduce the ability of the Permittees to provide continued protection to human health or the environment and does not hinder the maintenance as necessary to assure proper operation of equipment in time of an emergency.

ATTACHMENT E

INSPECTION SCHEDULE, PROCESS AND FORMS

System/Equipment Name	Responsible Organization	Inspection ^a Frequency	Procedure Number and Inspection Criteria ^h
Air Intake Shaft Hoist	Underground Operations	Preoperational ^c	WP 04-HO1004 Inspecting for Deterioration ^b , Safety Equipment, Communication Systems, and Mechanical Operability ^m in accordance with Mine Safety and Health Administration (MSHA) requirements
Ambulance (Surface) and Medical Cart (Underground)	Emergency Services	Weekly	WP 12-FP0030 Inspecting for Mechanical Operability ^m , Deterioration ^b , and Required Equipment ⁿ
Adjustable Center of Gravity Lift Fixture	Waste Operations	Preoperational ^c	WP 05-WH1410 Inspecting for Mechanical Operability ^m and Deterioration ^b
Backup Power Supply Diesel Generators	Facility Operations	Monthly	WP 04-ED1301 Inspecting for Mechanical Operability ^m and Leaks/Spills by starting and operating both generators. Results of this inspection are recorded on EA04AD3008-47-0
Facility Inspections (Water Diversion Berms)	Facility Engineering	Annually	WP 10-WC3008 Inspecting for Damage, Impediments to water flow, and Deterioration ^b
Central Monitoring Systems (CMS)	Facility Operations	Continuous	Automatic Self-Checking
CH TRU Underground Transporter	Waste Operations	Preoperational ^c	WP 05-WH1603 WP 05-WH1604 Inspecting for Leaks/Spills, Mechanical Operability ^m , Deterioration ^b , area around transporter clear of obstacles, and on-board automatic fire suppression system

Table E-1 Inspection Schedule/Procedures

System/Equipment Name	Responsible Organization	Inspection ^a Frequency	Procedure Number and Inspection Criteria ^h
Conveyance Loading	Waste Operations	Preoperational ^c	WP 05-WH1406
Car			Inspecting for Mechanical Operability ^m , Deterioration ^b , path clear of obstacles, and guards in the proper place
Facility Transfer Vehicle	Waste Operations	Pre-evolution ^p	WP 05-WH1204
			Pre-evolution Checks and Operating Instructions, Inspecting for Mechanical Operability ^m , Deterioration ^b , path clear of obstacles, and guards in the proper place
Emergency Lighting	Emergency Services	Monthly/Annually	WP 12-FP0051
			Inspecting for Deterioration ^b , and Operability of indicator lights in accordance with NFPA 101
Exhaust Shaft	Underground Operations	Quarterly	PM041099
			Inspecting for Deterioration ^b
Eye Wash and Shower	Environmental, Safety, Industrial Health	Weekly	WP 12-IS1832
Equipment			Inspecting for Deterioration ^b
		Semi-annually	WP 12-IS1832
			Inspecting for Deterioration ^b and Fluid Levels–Replace as Required
Fire Detection and Alarm System	Fire Protection Engineering	Semi-annually/Annually	WP 12-FP0027 Inspecting for Deterioration ^b and Operability of underground fuel station fire suppression system in accordance with NFPA 17 (semi-annual inspection); Inspecting for Deterioration ^b and Operability of the alarm panel, audible/visual alarm devices, detectors, and pull stations in accordance with NFPA 72 (annual inspection)
		Monthly/Quarterly/Annually	WP 12-FP0028
			Inspecting for Deterioration ^b , and Operability of the alarm panel, audible/visual alarm devices, detectors, and pull stations in accordance with NFPA 72
Fire Extinguishers ^j	Emergency Services	Monthly	WP 12-FP0036
Ŭ			Inspecting for Deterioration ^b , Leaks/Spills, Expiration, seals, fullness, and pressure

System/Equipment Name	Responsible Organization	Inspection ^a Frequency	Procedure Number and Inspection Criteria ^h
Fire Hoses	Emergency Services	Annually (minimum)	WP 12-FP0031 Inspecting for Deterioration ^b and Leaks/Spills
Fire Hydrants	Fire Protection Engineering	Semi-annual/Annually	WP 12-FP0034 Inspecting for Deterioration ^b and Leaks/Spills
Fire Pumps	Fire Protection Engineering	Weekly	WP 12-FP0026 Inspecting for Deterioration ^b , Leaks/Spills, fire water valve position(s), and panel light status
		Annually (Electric Pump)	WP 12-FP5113 Inspecting for Deterioration ^b , operability, flow, discharge pressure, suction pressure, and pump speed
		Annually (Diesel Pump)	WP 12-FP5114 Inspecting for Deterioration ^b , operability, flow, discharge pressure, suction pressure, and pump speed
Fire Sprinkler Systems	Fire Protection Engineering	Monthly	WP 12-FP0023, WP 12- FP0063, and WP 12-FP0064 Inspecting for Deterioration ^b , Leaks/Spills, and water pressures
		Quarterly	WP 12-FP0024, WP 12- FP0063, and WP 12-FP0064 Inspecting for Deterioration ^b , Leaks/Spills, and water pressures
		Annually	WP 12-FP0025, WP 12- FP0063, and WP 12-FP0064 Inspecting for Deterioration ^b , Leaks/Spills, water pressures, and main drain test
Fire and Emergency Response Vehicles (Fire Trucks, Fire Suppression Cart, and Rescue Cart)	Emergency Services	Weekly	WP 12-FP0033 Inspecting for Mechanical Operability ^m , Deterioration ^b , Leaks/Spills, and Required Equipment ⁿ
Electric Forklifts Used for Waste Handling	Waste Operations	Preoperational ^c	WP 05-WH1401 WP 05-WH1402 WP 05-WH1403 Inspecting for Leaks/Spills, Mechanical Operability ^m , Deterioration ^b , and presence of on-board fire extinguisher

System/Equipment Name	Responsible Organization	Inspection ^a Frequency	Procedure Number and Inspection Criteria ^h
Diesel Forklifts Used for Waste Handling	Waste Operations	Preoperational ^c	WP 05-WH1201 WP 05-WH1207 WP 05-WH1412
			Inspecting for Leaks/Spills, Mechanical Operability ^m , Deterioration ^b , and on-board automatic fire suppression system
Automatic on-board fire suppression systems	Fire Protection Engineering	Monthly/Semi-annually	WP 12-FP0085 WP 12-FP0060 Inspecting for Mechanical Operability ^m and Deterioration ^b
Hazardous Material Response Equipment	Emergency Services	Monthly	WP 12-FP0033 Inspecting for Deterioration ^b , and Required Equipment ⁿ
Head Lamps	Facility Personnel	Daily ⁱ	Head lamps are operated daily and are repaired or replaced upon failure
Miners First Aid Station	Emergency Services	Quarterly	WP 12-FP0035 Inspecting for Required Equipment ⁿ
Mobile Phones	Facility Personnel	Daily ⁱ	Mobile Phones are operated daily and are repaired or replaced upon failure
Mine Pager Phones (between surface and underground)	Facility Operations	Monthly/Annuallyº	WP 04-PC3017 WP 04-PC3018 Testing of Mine Pager Phones at essential locations
MSHA Air Quality Monitor	Maintenance/ Underground Operations	Daily ⁱ	WP 12-IH1828 Inspecting for Air Quality Monitoring Equipment Functional Check
Perimeter Fence, Gates, Signs	Security	Daily	WP 17-SS1023 Inspecting for Deterioration ^b and Required Permit Part 2, Section 2.6.4 warning signs
Mine Rescue Self- Contained Breathing Apparatus (SCBA)	Mine Rescue Team	30 days	WP 12-ER3007 Inspection for Deterioration ^b and Pressure ^g
Emergency Services SCBA	Emergency Services	Weekly/Monthly	WP 12-FP0029 Inspecting for Deterioration ^b and Pressure

System/Equipment Name	Responsible Organization	Inspection ^a Frequency	Procedure Number and Inspection Criteria ^h
Site Notification System; Underground Evacuation Alarm System	Facility Operations	Monthly/Annually	WP 04-PC3017 WP 04-PC3018 Testing of PA and Underground Alarms
Radio Equipment	Facility Personnel	Daily ⁱ	Radios are operated daily and are repaired or replaced upon failure
Salt Handling Shaft Hoist	Underground Operations	Preoperational ^c	WP 04-HO1002 Inspecting for Deterioration ^b , Safety Equipment, Communication Systems, and Mechanical Operability ^m in accordance with MSHA requirements
Self-Rescuers and Self- Contained Self- Rescuers	Underground Operations	Quarterly	WP 04-AU1026 Inspecting for Deterioration ^b and Functionality in accordance with MSHA requirements
Surface CH TRU Mixed Waste Handling Area ^k	Waste Operations	Preoperational ^c or Weekly ^e	WP 05-WH1101 Inspecting for Deterioration ^b , Leaks/Spills, Required Aisle Space ^q , Required Permit Part 2, Section 2.6.4 warning signs, Communication Systems, Container Condition, and Floor coating integrity
TRU Mixed Waste Decontamination Equipment	Waste Operations	Annually	WP 05-WH1101 Inspecting for Required Equipment ⁿ
Underground Openings—Roof Bolts and Travelways	Underground Operations	Weekly	WP 04-AU1007 Inspecting for Deterioration ^b of Accessible Areas
Underground— Geomechanical Instrumentation System (GIS)	Geotechnical Engineering	Monthly	WP 07-EU1301 Inspecting for Deterioration ^b
Underground TRU Mixed Waste Disposal Area	Waste Operations	Preoperational ^c	WP 05-WH1810 Inspecting for Deterioration ^b , Leaks/Spills, mine pager phones, unobstructed access, required Permit Part 2, Section 2.6.4 warning signs, debris, and ventilation

System/Equipment Name	Responsible Organization	Inspection ^a Frequency	Procedure Number and Inspection Criteria ^h
Uninterruptible Power Supply (Central UPS)	Facility Operations	Daily	WP 04-ED1542 Inspecting for Mechanical Operability ^m and Deterioration ^b with no malfunction alarms. Results of this inspection are recorded on EA04AD3008- 20-0
TDOP Upender	Waste Operations	Pre-evolution ^p	WP 05-WH1010 Pre-evolution Checks and Operating Instructions, Inspecting for Mechanical Operability ^m and Deterioration ^b
Waste Handling Cranes	Waste Operations	Preoperational ^c	WP 05-WH1407 Inspecting for Mechanical Operability ^m , Deterioration ^b , and Leaks/Spills
Waste Hoist	Underground Operations	Preoperational ^c	WP 04-HO1003 Inspecting for Deterioration ^b , Safety Equipment, Communication Systems, and Mechanical Operability ^m , Leaks/Spills, in accordance with MSHA requirements
Water Tanks	Facility Operations	Daily	WP 04-AD3008 Inspecting for Deterioration ^b , valve lineup, and water levels. Results of this inspection are recorded on EA04AD3008-12-0 and EA04AD3008-13-0
Push-Pull Attachments	Waste Operations	Preoperational ^c	WP 05-WH1401 WP 05-WH1412 Inspecting for Damage, Mechanical Operability ^m , and Deterioration ^b
Trailer Jockey	Waste Operations	Preoperational [◦]	WP 05-WH1405 Inspecting for Leaks/Spills, Mechanical Operability ^m and Deterioration ^b
Closure Bulkheads	Underground Operations	Semi-annually	PM000011Integrity and Deterioration ^b in Accessible Areas
Bolting Robot	Waste Operations	Preoperational ^c	WP 05-WH1203 Mechanical Operability ^m
SCA Handler	Waste Operations	Preoperational ^c	WP 05-WH1450 Inspecting for Mechanical Operability ^m and Deterioration ^b

System/Equipment Name	Responsible Organization	Inspection ^a Frequency	Procedure Number and Inspection Criteria ^h
Yard Transfer Vehicle	Waste Operations	Pre-evolution ^p	WP 05-WH1205
			Pre-evolution Checks and Operating Instructions, Mechanical Operability ^m , Deterioration ^b , Path clear of obstacles and Guards in proper place
Payload Transfer	Waste Operations	Pre-evolution ^p	WP 05-WH1208
Station			Pre-evolution Checks and Operating Instructions, Mechanical Operability ^m , Deterioration ^b , and Guards in proper place
Monorail Hoist	Waste Operations	Pre-evolution ^p	WP 05-WH1202
			Pre-evolution Checks and Operating Instructions, Mechanical Operability ^m , Deterioration ^b , and Leaks/Spills
Bolting Station	Waste Operations	Preoperational ^c	WP 05-WH1203
			Mechanical Operability ^m , Deterioration ^b , and Guards in proper place

Table E-1 (Continued)Inspection Schedule/Procedures Notes

- ^a Inspection may be accomplished as part of or in addition to regularly scheduled preventive maintenance inspections for each item or system. Certain structural systems of the WHB and Waste Hoist are also subject to inspection following severe natural events including earthquakes, tornados, and severe storms. Structural systems include columns, beams, girders, anchor bolts and concrete walls.
- ^b Deterioration includes: obvious visible cracks, erosion, salt build-up, damage, corrosion, loose or missing parts, malfunctions, and structural deterioration.
- ^c "Preoperational" signifies that inspections are required prior to the first use during a calendar day. For calendar days in which the equipment is not in use, no inspections are required. For an area this includes: area is clean and free of obstructions (for emergency equipment); adequate aisle space; emergency and communications equipment is readily available, properly located and sign-posted, visible, and operational. For equipment, this includes: checking fluid levels, pressures, valve and switch positions, battery charge levels, pressures, general cleanliness, and that all functional components and emergency equipment is present and operational.
- ^e These weekly inspections apply to container storage areas when containers of waste are present for a week or more.
- ^g Inspections are performed per manufacturer's maintenance instructions.
- ^h Inspections and PM's preventative maintenance are not required for equipment that is: out of service, located in an inaccessible area, or for underground areas or structures that are not accessible. However, if compensatory measures have been established to ensure an equivalent level of protection during the period that the equipment is out of service (e.g., required equipment/supplies from an out-of-service emergency vehicle have been temporarily relocated), appropriate inspections will be scheduled, conducted, and documented in the Operating Record, in accordance with Attachment E, Section E-1.
- ⁱ Head Lamps, Mobile Phones, and Radios are not routinely "inspected." They are typically used in day-to-day operations. They are used until they fail, at which time they are replaced and repaired.
- ^j Fire extinguisher inspections are performed in accordance with NFPA 10.
- ^k Surface CH TRU mixed waste handling areas include the PAU, the WHB unit, and unloading areas.
- ¹ No log forms are used for daily readings. However, readings that are out of tolerance are reported to the CMR and logged by CMR operator. Inspection includes daily functional checks of portable equipment.
- ^m Mechanical Operability means that the equipment has been checked and is operating in accordance with site safety requirements (e.g., proper fluid levels and tire pressure; functioning lights, alarms, sirens, and power/battery units; and belts, cables, nuts/bolts, and gears in good condition), as appropriate.
- ⁿ Required Equipment means that the equipment identified in Table D-2 is available and usable (i.e., not expired/depleted and works as designed).
- ^o Mine pager phones in non-essential locations are not routinely "inspected". Many are used in day-to-day operations. They are used until they fail, at which time they are repaired. Mine pager phones are used routinely by Underground Operations.
- ^p "Pre-evolution" signifies that inspections are required prior to equipment use in the waste handling process. A TRUPACT-III shipment evolution is considered to be the process that begins with placing a loaded TRUPACT-III package on the Yard Transfer Vehicle (**YTV**) in the PAU, includes waste storage in the WHB Unit, and ends when the empty TRUPACT-III is removed from the YTV in the PAU. Additionally, a TDOP-Upender evolution is considered to be the process that begins with the empty TDOP placed on the Upender and ends with storage of the overpacked waste container in the WHB Unit.
- In the PAU, the aisle spacing between trailers carrying the CH or RH packages are maintained at a minimum of four feet. In the CH Bay Storage Area of the WHB Unit, a minimum aisle space of 44 inches between loaded facility pallets in maintained. Also, in the CH Bay, a minimum aisle space of 44 inches is maintained between the walls of the CH Bay and a loaded facility pallet.