

7.0 ASSURANCE REQUIREMENTS

In the Preamble to Title 40 of the Code of Federal Regulations (CFR) Part 191 (EPA 1985) (50 FR 30879), the U.S. Environmental Protection Agency (EPA) points out that

There are too many uncertainties in projecting the behavior of natural and engineered components for many thousands of years—and too many opportunities for mistakes or poor judgments in such calculations—for the numerical requirements on overall system performance in Subpart B to be the sole basis to determine the acceptability of disposal systems for these very hazardous wastes.

In view of this, the EPA developed assurance requirements (40 CFR § 191.14) to ensure that implementing agencies act cautiously and take steps to reduce the impacts of these uncertainties. According to the EPA, these assurance requirements are considered an essential complement to the containment requirements, which, when implemented, should ensure that the level of protection desired by the EPA is achieved. Contained in 40 CFR § 191.14 are these six separate assurance requirements:

- active institutional controls,
- monitoring,
- passive institutional controls,
- use of different types of barriers,
- resource disincentives, and
- waste removal.



Figure 7-1 provides a timeline illustrating the implementation of these assurance requirements. Waste removal is not included in Figure 7-1 because it is not a planned activity. Waste removal is discussed in Appendix WRAC. See Table 1-7 in Chapter 1.0 for a list of appendices that provide additional information supporting this chapter.

The provisions of 40 CFR Part 194 (EPA 1996a) contain detailed criteria that the U.S. Department of Energy (DOE) is to use in implementing the assurance requirements contained in 40 CFR Part 191. The following sections detail the DOE's compliance with the assurance requirements of 40 CFR Part 191 and the associated certification criteria in 40 CFR Part 194. In addition to addressing the six assurance requirements stated above, the DOE used some conservative assumptions in the performance assessment that provide additional assurance. Use of conservative assumptions in the performance assessment is discussed in Section 6.5.4.

7.1 Active Institutional Controls

Active institutional controls and passive institutional controls satisfy two roles:

1 (1) they meet assurance requirements per 40 CFR Parts 191 and 194, and

2
3 (2) they contribute to performance assessment per 40 CFR Part 194.
4

5 Once the facility at the Waste Isolation Pilot Plant (WIPP) is decommissioned and
6 decontaminated (D&D), positive actions (active institutional controls) will be taken to ensure
7 site access control. Active institutional control begins after final facility closure. The EPA
8 has specified that no more than 100 years of active institutional controls can be assumed in
9 predictions of long-term performance. The DOE interprets this requirement to mean that
10 control programs should be implemented as long as such controls are useful and practical, but
11 credit for active institutional controls cannot be considered in the performance assessment
12 beyond 100 years from the final closure of the repository. Therefore, performance assessment
13 does not consider credit for active institutional controls beyond 100 years.
14

15 The EPA defines active institutional controls as “(1) controlling access to a disposal site by
16 any means other than passive institutional controls, (2) performing maintenance operations or
17 remedial actions at the site, (3) controlling or cleaning up releases from a site, or
18 (4) monitoring parameters related to disposal system performance” (40 CFR § 191.12).
19 Active institutional controls to be used by the DOE include facility guarding, evaluation of
20 land use in the area, postoperational monitoring, land reclamation, and maintenance of fences
21 and buildings. In addition, active institutional controls are integrated with the D&D activities
22 that are described in Appendix D&D.
23

24 ***7.1.1 Requirements for Active Institutional Controls***

25
26 In prescribing active institutional controls, the EPA has specified that “active institutional
27 controls over disposal sites should be maintained for as long a period of time as is practicable
28 after disposal” (40 CFR § 191.14[a]). The EPA addresses the effectiveness of these controls
29 and the length of the time for which such controls should be considered effective for the
30 performance assessment.
31

32 Section 194.41(a) specifies that “any compliance application shall include detailed
33 descriptions of proposed active institutional controls, the controls’ location, and the period of
34 time the controls are proposed to remain active.” Section 194.41(a) also states that any
35 assumptions pertaining to the effectiveness of active controls in preventing inadvertent human
36 intrusion should be supported by such descriptions. This section provides support for the
37 assumptions pertaining to the active institutional controls program for the WIPP facility.
38 Prior to decommissioning of the facility and full implementation of the active controls
39 program, the DOE will reevaluate the proposed active controls program and make any
40 changes necessary as indicated by experience and evaluation of data. The design of the
41 DOE’s active controls program is described in Appendix AIC.
42

43 For the purposes of this application, the DOE will begin the active controls period within sixty
44 days of completion of final facility closure. This start point will be simultaneous with the



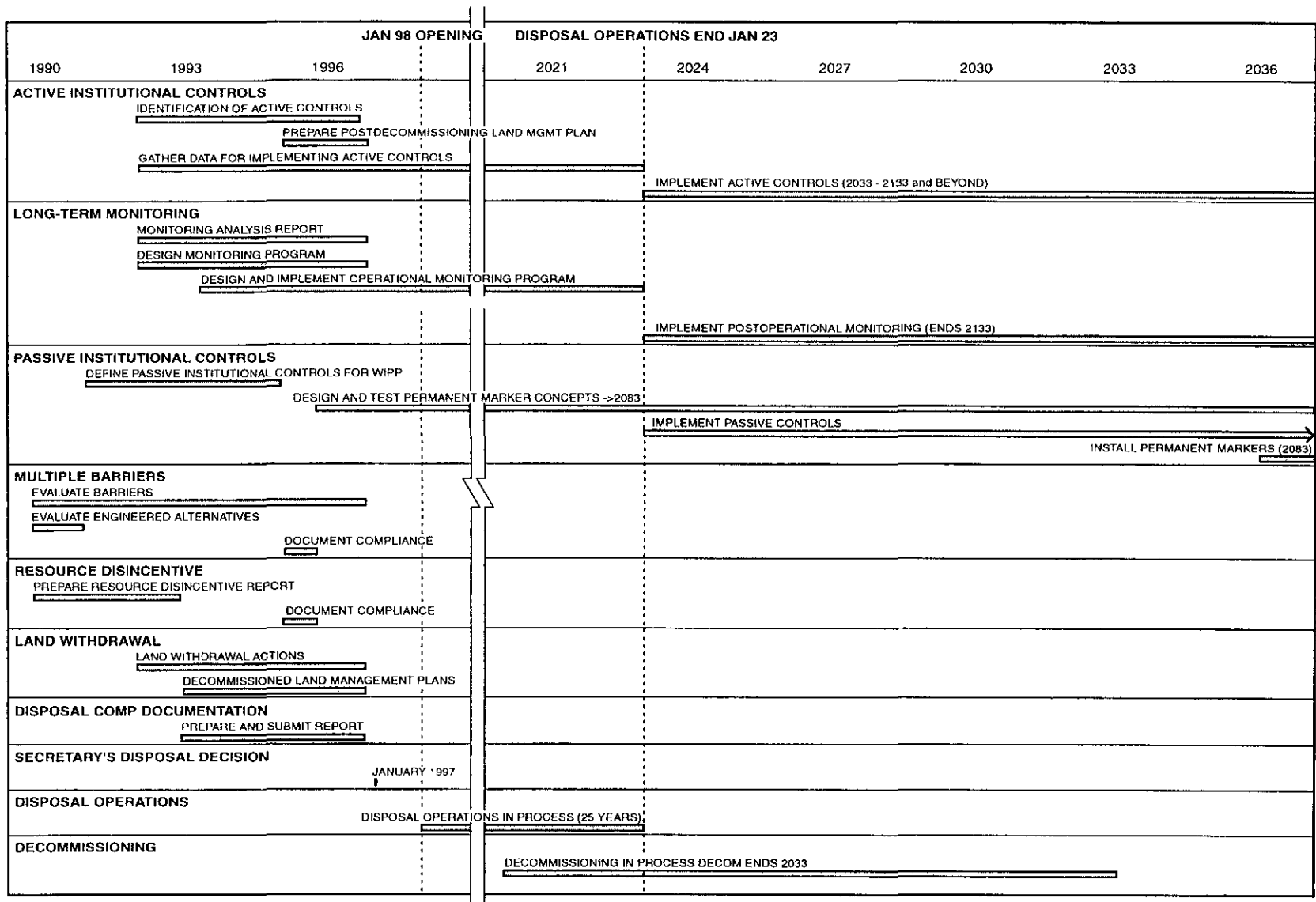


Figure 7-1. Implementation Timeline

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1 initiation of the postclosure care period mandated under the closure plan submitted to the New
2 Mexico Environment Department (NMED) with the hazardous waste facility permit
3 application.
4

5 **7.1.2 Objectives for Active Institutional Controls**

6

7 The primary goal of DOE's active institutional controls program is to prevent unauthorized
8 use of the WIPP site. Because of the massive body of rock that separates the waste from the
9 accessible environment, there are not many activities that pose a threat to the WIPP disposal
10 system. The threats that are severe enough or likely enough to consider are addressed in
11 Appendix SCR and in the conceptual models description located in Section 6.4. The DOE has
12 identified four objectives for the design of the active controls program: (1) eliminating those
13 site features that would cause future populations to develop the WIPP site (see Section
14 7.1.3.1), (2) identifying allowed and disallowed activities, (3) identifying and minimizing the
15 impacts of the intentional user, and (4) controlling allowed activities and preventing
16 unallowed activities. In addition, the DOE will install and protect monitoring equipment and
17 any test facilities established for evaluating the long-term marker system.
18

19 In order to design an active controls program around these four objectives, the DOE has
20 assumed the following:

- 21 • site restoration will be to as near the original condition as practicable,
 - 22 • future authorized site uses will not be significantly different than they are now, as
23 described in Appendix LMP, and
 - 24 • a threat of future unauthorized use exists.
- 25
26
27
28



29 Restoration of the WIPP site includes any activities associated with demobilization following
30 D&D. In addition, as part of the active institutional controls program, the DOE will
31 implement monitoring systems suitable for assessing disposal system performance. The
32 objectives of the active institutional controls program, the monitoring program, and the
33 decommissioning plan overlap; therefore, the DOE believes it is both prudent and within the
34 EPA's intent to conduct these programs simultaneously. This provides for a more
35 comprehensive understanding of the multitude of activities that will be taking place during the
36 active controls period.
37

38 **7.1.3 Implementation of the Active Institutional Controls Program**

39

40 The first step in the process of implementing the active institutional controls program was to
41 identify measures needed to satisfy the active institutional controls requirements. Certain
42 characteristics of active institutional controls measures have been identified, such as
43 minimizing features that would attract future development of the site, warning of potential

1 hazards through signage, implementing the measures for at least 100 years, addressing the
2 standards, and preventing development. These characteristics were used to develop
3 conceptual designs for active institutional controls.

4
5 Some active institutional controls were obvious at the outset, including site access control, site
6 remedial actions, site maintenance, and site monitoring. Information and specifications useful
7 in implementing these and possibly other controls have been gathered (see Appendix LMP).
8 A detailed explanation of the resulting active institutional controls is provided in
9 Appendix AIC (Section 2). The design will be reviewed periodically and updated as
10 appropriate during WIPP's operations phase. Ongoing review and evaluation will ensure that
11 the active institutional controls implemented are appropriate for the conditions that may exist
12 at that time. The DOE will review the design prior to implementation and the recertification
13 process will be used as a vehicle for modification to include any future enhancements. Any
14 recertification will be accomplished in accordance with the requirements of the Land
15 Withdrawal Act (LWA) and the provisions of 40 CFR Part 194.

16
17 The final operational activity at the repository will be closing the waste disposal area and
18 sealing the shafts. All surface structures, except for the concrete hot cell structure (Appendix
19 AIC), and a sufficient quantity of salt tailings to support construction of the permanent marker
20 berm (Appendix PIC) will be removed and the site regraded and revegetated to as near its
21 original condition as practicable. In addition, those structures erected during the disposal
22 phase, as part of the permanent marker testing program (Section 7.3.3.2), will also remain in
23 place after decommissioning. These will include a section of the berm, the salt filled trench
24 that will serve as the berm base, and at least one monument marker used in long-term
25 materials testing for the permanent marker system.

26
27 In order to determine the active controls that would be beneficial, the DOE analyzed the types
28 of land uses anticipated and, based on that analysis, developed a design plan for active
29 institutional controls. The following two sections summarize the analysis and the design plan.

30 31 7.1.3.1 Analysis of Activities

32
33 The purpose of the analysis of activities is to determine the types of disturbances that may be
34 associated with each activity, the depth of such disturbances, and the need for any mitigation
35 of these activities. These activities are supported with screening decisions in Appendix SCR.
36 This section addresses the following activities:

- 37
- 38 • ranching,
- 39
- 40 • farming,
- 41
- 42 • hunting,
- 43
- 44 • scientific activities,



- utilities and transportation,
- groundwater pumping,
- surface excavation,
- potash exploration,
- hydrocarbon exploration,
- construction, and
- hostile and illegal activities.



Table 7-1 indicates the active institutional controls that will be applied to prevent unauthorized activities.

7.1.3.1.1 Ranching

Description of the Activity: Ranching involves the management of herds of cattle on the public lands surrounding and including the WIPP. These activities are regulated on federal lands such as the WIPP under a permitting process administered by the Bureau of Land Management (BLM). There is little surface-disturbing activity associated with ranching except for the construction of fences, the construction and operation of watering facilities, and the occasional drilling of groundwater wells. Currently, only the 277 acres within the Exclusive Use Area are not used for ranching. In the future, barbed wire enclosures will be constructed to provide security for monitoring facilities, test areas, and construction areas. Eventually, the entire surface is expected to be released for ranching activities. Only those activities associated with groundwater use could have any impact on the disposal system. These are discussed in Section 7.1.3.1.6. Figure 7-2 depicts the current grazing allotments on the WIPP site.

Goal of Active Controls: Active controls will ensure that grazing leases are administered consistently and in compliance with applicable regulations. Fencing will be needed to protect government property. In addition, areas will be fenced as needed to prevent cattle from disturbing reclaimed areas until vegetation has been reestablished.

7.1.3.1.2 Farming

Description of the Activity: Farming includes soil preparation, planting, irrigation, and harvesting. Significant quantities of water are needed to support crops in the Delaware Basin. Crops grown in the farming area nearest to the WIPP include cotton, alfalfa, peppers, and pecans. Small quantities of other crops are also grown. Farming using irrigation would require access to large amounts of fresh water, either through the diversion of surface water or

Table 7-1. Effectiveness of Active Controls Activities

Activities	Ranching	Farming	Hunting	Scientific Activities	Utilities and Transportation	Ground-water Pumping	Excavation	Potash Exploration	Hydrocarbon Exploration	Construction	Hostile and Illegal Activities
Active Institutional Control											
Land Management Plan	■	■	■	■	■	■	■	■	■	■	
Fence	■	■	■				■			■	■
Roadway				■	■	■					
Signs		■	■		■		■	■	■	■	■
Contract for Inspection and Maintenance	■	■	■	■	■	■	■	■	■	■	■
Security Surveillance	■	■	■	■	■	■	■	■	■	■	■
Testing				■	■						
Disposal System Monitoring				■		■					
Permanent Marker System Installation				■							
Response	■	■	■	■	■	■	■	■	■	■	■
Reporting	■	■	■	■	■	■	■	■	■	■	■

■ indicates component addressed by active controls

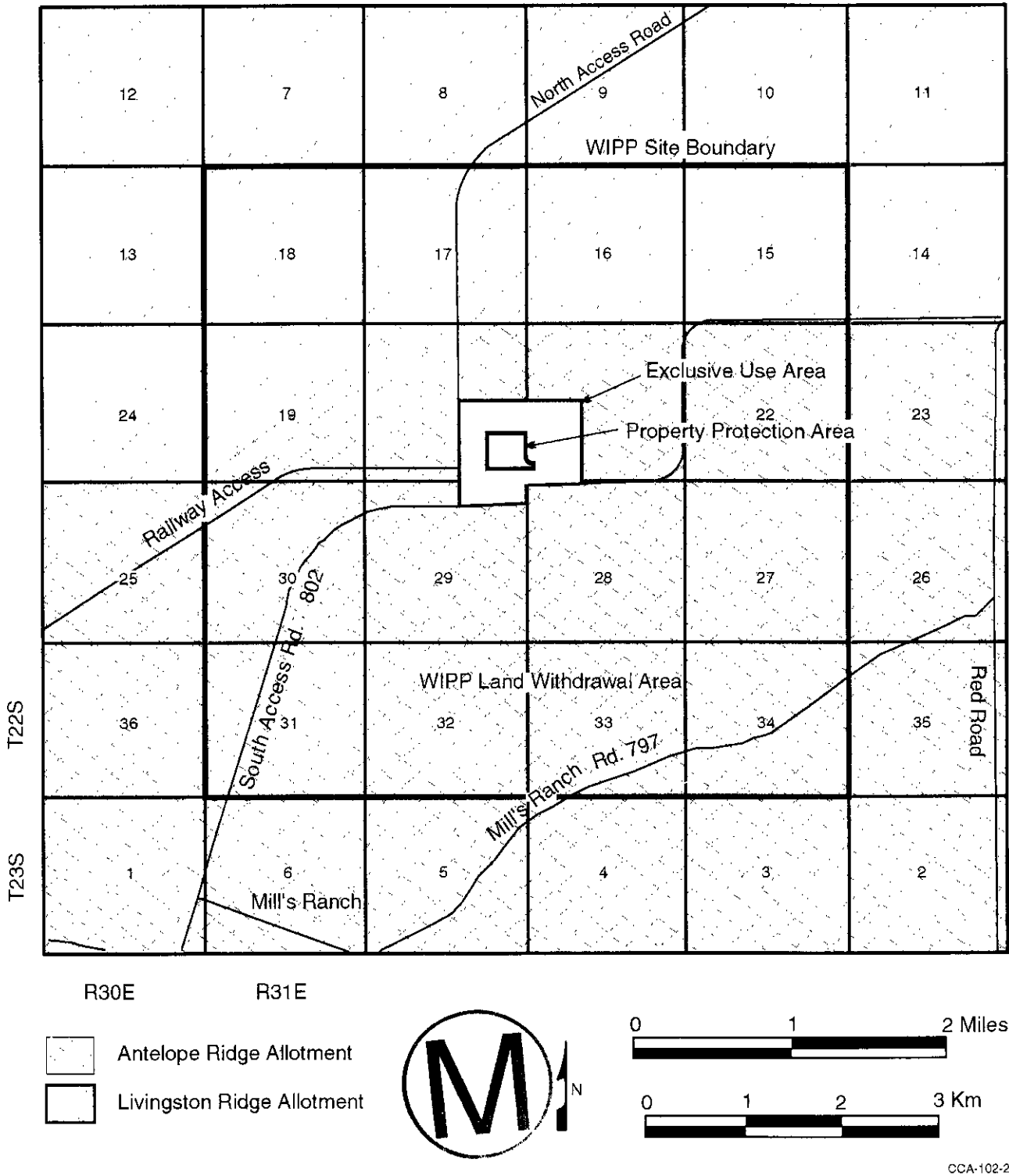


October 1996

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Title 40 CFR Part 191 Compliance Certification Application



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Figure 7-2. Grazing Allotments on the WIPP Site as of October 1996

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1 the construction of groundwater wells. There is currently no known farming near the WIPP
2 because of the lack of good quality water and the poor soil composition. Farming, therefore,
3 is screened out of the performance assessment on the basis that any impacts are of low
4 consequence to the disposal system (see Appendix SCR, Section SCR.3.8.1).

5
6 **Goal of Active Controls:** While farming is unlikely, the land management plan, fence, signs,
7 and other measures will prevent farming activities from disturbing test areas or affecting
8 monitoring locations.

9
10 7.1.3.1.3 Hunting

11
12 **Description of the Activity:** Currently, hunting occurs outside the WIPP Off Limits Area.
13 The prohibition from hunting is mandated by DOE policy. Unless the restrictions are lifted,
14 hunting will continue to be prohibited in this 1,454-acre (590-hectare) area. The restriction
15 has been placed to provide protection for facilities and personnel working at the WIPP. Game
16 animals in the vicinity include deer, small mammals, and birds. There are no hunting
17 activities that are anticipated to impact the disposal system. Figure 7-3 depicts the area within
18 the WIPP site boundary where hunting is allowed.

19
20 **Goal of Active Controls:** Protection of facilities and personnel engaged in monitoring,
21 reclamation, and testing activities will be needed throughout the active controls period. Local
22 and state hunting laws and restrictions will apply.

23
24 7.1.3.1.4 Scientific Activities

25
26 **Description of the Activity:** Scientific activities can include both those conducted by the
27 DOE for the WIPP and those conducted by outside organizations. Types of activities include
28 archeological investigations, wildlife studies, vegetation studies, grazing studies, geomorphic
29 studies, passive marker testing, passive marker construction, hydrologic studies, disposal
30 system monitoring, and others. Prolonged studies of vegetation, geomorphic features, or
31 grazing impacts may require the construction of fenced enclosures. Some may involve the
32 placement of monitoring or other types of equipment or monuments that need to be protected
33 from vandalism.

34
35 **Goal of Active Controls:** In the case of scientific studies, active controls will ensure that
36 scientific activities can proceed undisturbed without impacting the disposal system. Specific
37 needs for protection may be identified with each study proposed for the area.

38
39 7.1.3.1.5 Utilities and Transportation

40
41 **Description of the Activity:** Currently, the WIPP site is traversed by several pipelines
42 (natural gas), buried telephone lines, power lines, a highway, and a railroad. Future
43 transportation needs are expected to remain the same. Construction and maintenance of
44 utilities and transportation facilities involve significant surface-disturbing activities.



1 However, they are confined to the upper several meters of soil and will not impact the
2 disposal system. Currently, the construction of utilities and transportation facilities are
3 controlled by a permitting process administered by the DOE for the WIPP and the BLM for
4 other federal lands. The BLM ensures that operators remain within designated rights-of-way
5 and that they comply with applicable environmental protection regulations. Figure 7-4 depicts
6 the current rights-of-way that have been granted for utilities or transportation on the WIPP
7 site.

8
9 **Goal of Active Controls:** Active controls will ensure that utility and transportation activities
10 are conducted in a manner that is consistent with permits and that locations are selected to
11 avoid conflicts with permanent markers. Measures, such as fences, may be needed to provide
12 mutual protection for personnel, livestock, and rights-of-way uses.

13
14 *7.1.3.1.6 Groundwater Pumping*

15
16 **Description of the Activity:** Groundwater wells are drilled for several uses near the WIPP.
17 The most common use within the controlled area is in support of the WIPP groundwater
18 monitoring program. These wells generally target waters in the Dewey Lake Redbeds and the
19 Santa Rosa Formation. Before a groundwater well can be drilled, a permit must be obtained
20 and the State Engineer must be notified of the final well configuration and its use (see
21 Appendix USDW). Wells are abandoned in accordance with state regulations that govern the
22 plugging of such wells (see Section 3.3.4). Groundwater well drilling unrelated to the DOE is
23 prohibited by the LWA within the WIPP site boundary. Figure 7-5 shows the location of
24 groundwater wells within the WIPP site boundary.

25
26 **Goal of Active Controls:** The active controls program will ensure that the prohibition on
27 drilling groundwater wells and fluid injection within the WIPP site boundary is enforced and
28 that those wells that currently exist, or that are drilled to support future WIPP activities, are
29 plugged and abandoned in accordance with applicable regulations.

30
31 *7.1.3.1.7 Surface Excavation*

32
33 **Description of the Activity:** Both sand and caliche are mined locally for use in construction.
34 Mining for sand and caliche is always limited to surface quarries. To mine these materials on
35 public lands, a permit must be obtained from the DOE or the BLM. The permit limits the
36 quantity that can be removed and specifies appropriate environmental protections, including
37 reclamation. Sand or caliche removal will have no impact on the disposal system (Appendix
38 SCR, Section SCR.3.4.1).

39
40 Many surface quarries within the WIPP site boundary have been remediated, which included
41 recontouring the surface and planting vegetation. Others will be remediated either during the
42 operational phase or as part of postdecommissioning land management. The development of
43 surface quarries unrelated to the DOE is prohibited by the LWA. Figure 7-6 shows the
44 location of surface quarries within the WIPP site boundary.



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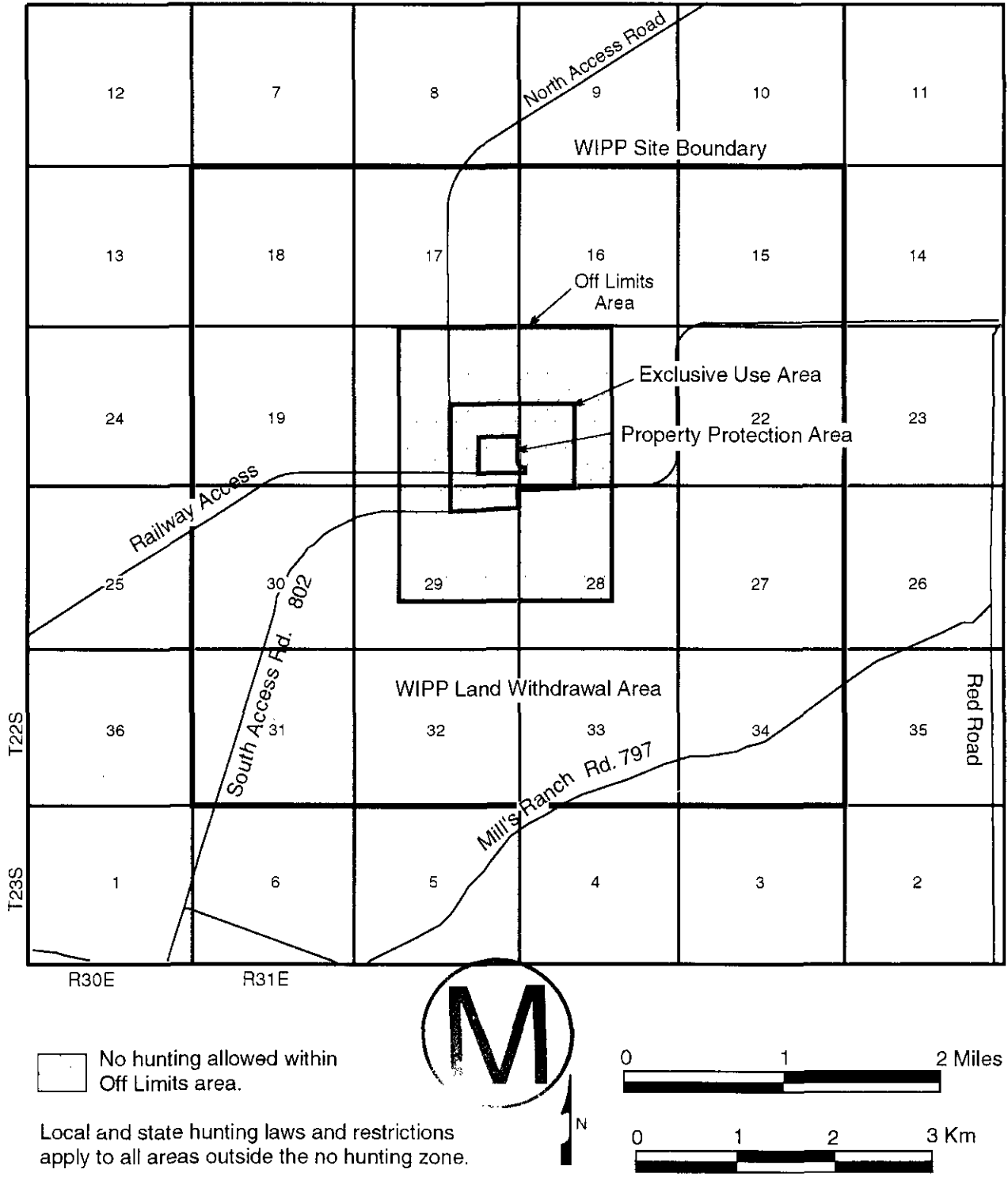


Figure 7-3. Area Where Hunting is Permitted Within the WIPP Site Boundary

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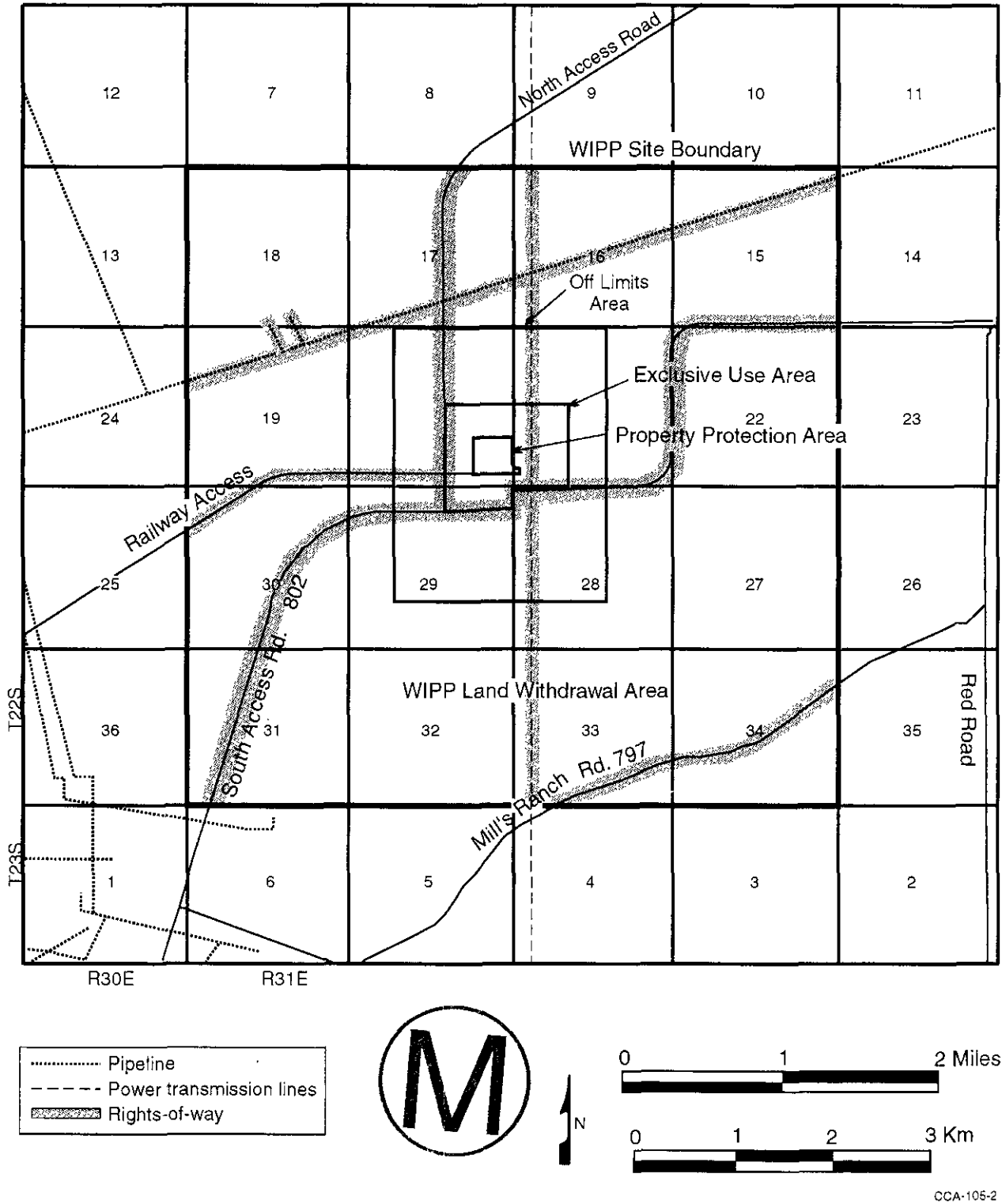
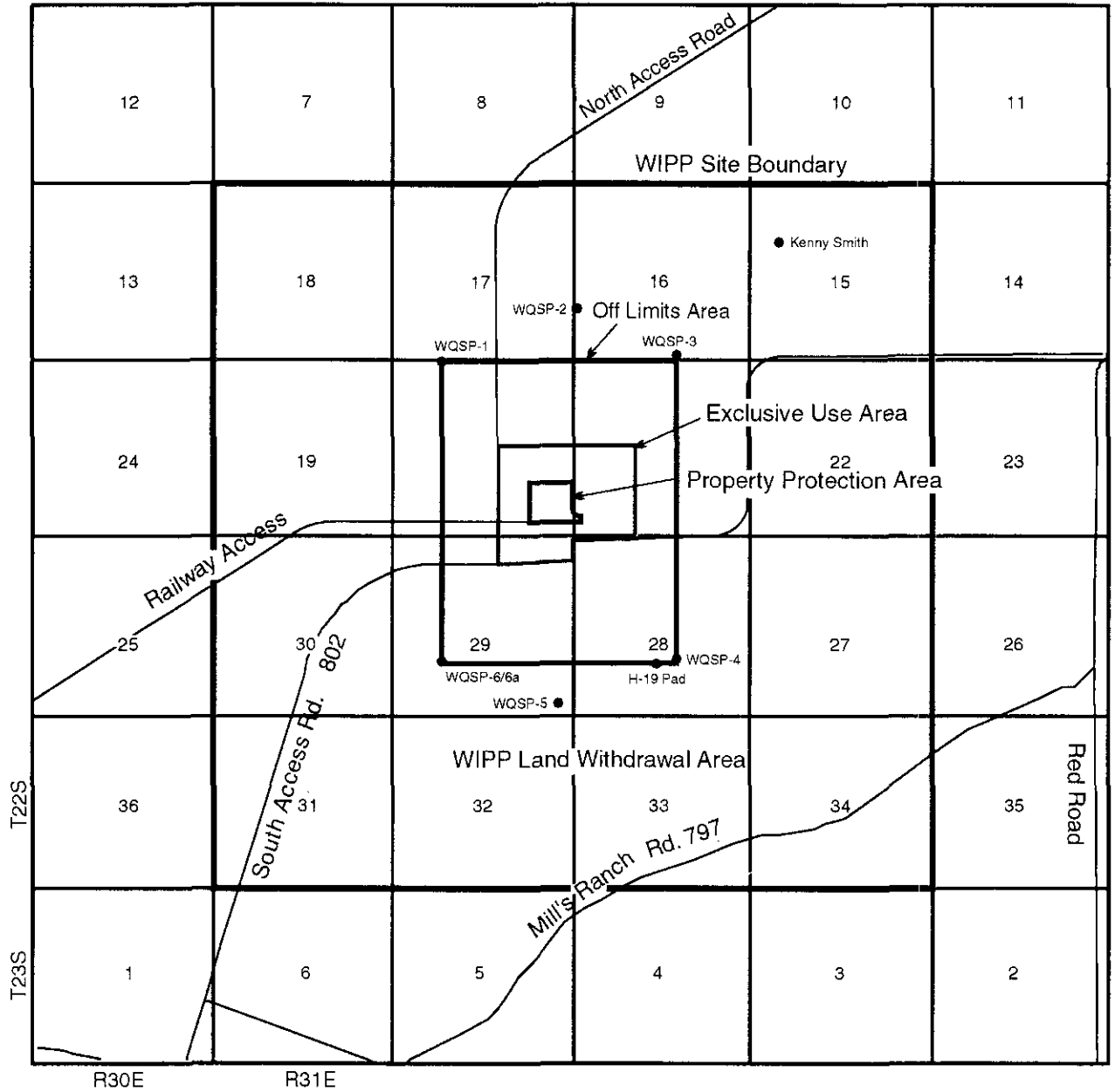


Figure 7-4. Location of Rights-of-Way Within the WIPP Site Boundary as of October 1996

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Title 40 CFR Part 191 Compliance Certification Application



● Groundwater Wells



0 1 2 Miles

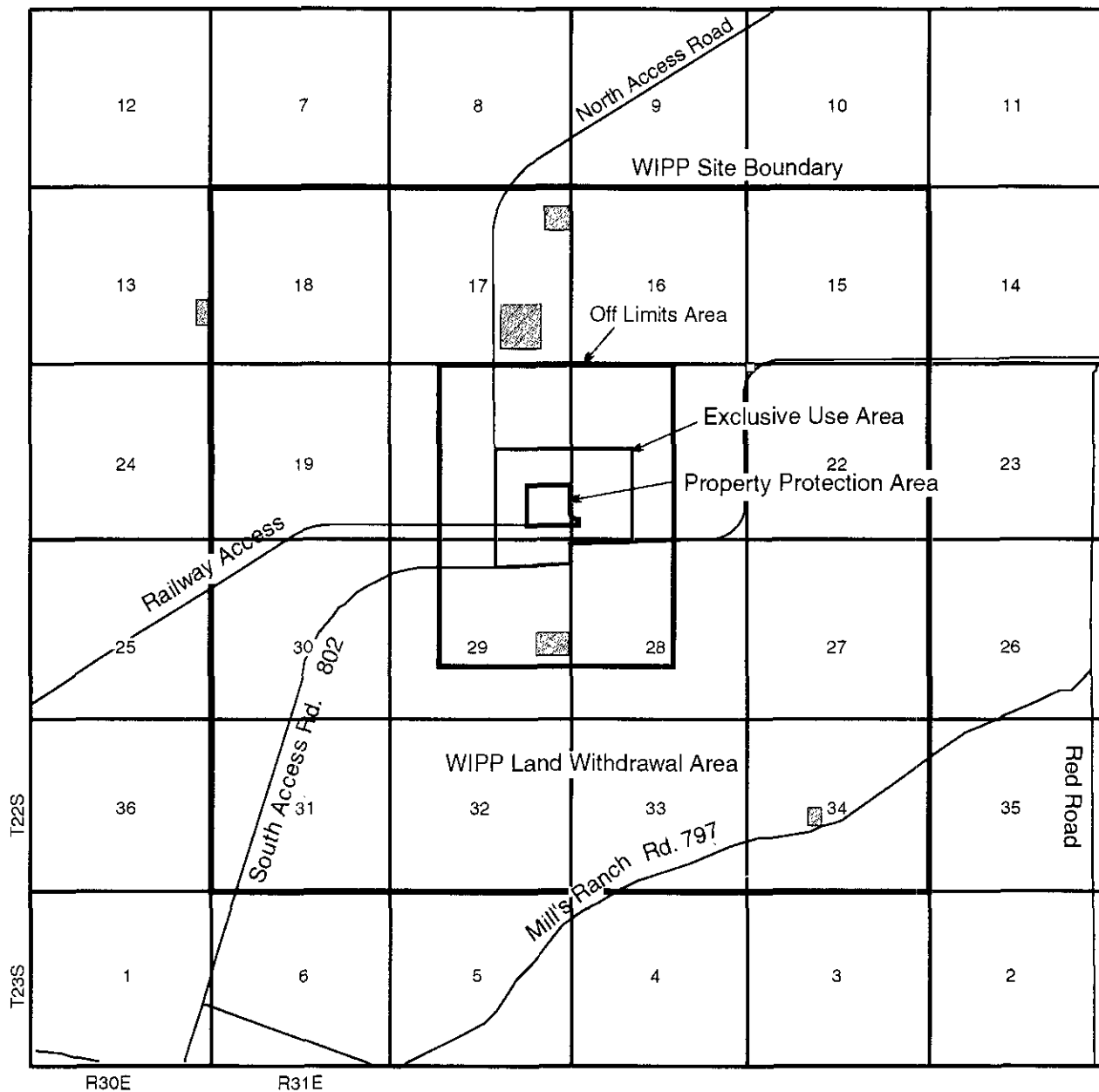
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Figure 7-5. Location of Groundwater Wells Within the WIPP Site Boundary as of October 1996

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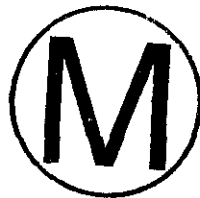




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Figure 7-6. Location of Surface Quarries Within the WIPP Site Boundary as of October 1996

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1 **Goal of Active Controls:** The objective of the DOE with respect to surface excavation is to
2 ensure that the development of mineral leases does not affect the integrity of the disposal
3 system. In accordance with the LWA requirement that no surface or subsurface mining
4 unrelated to the DOE may be conducted within the boundaries of the land withdrawal area, the
5 DOE and the state of New Mexico have entered into a memorandum of understanding
6 (MOU). This MOU dictates that the state will forward any mining and reclamation plans to
7 the DOE for review and comment in determining issuance of such permits within one mile of
8 the withdrawal area boundary. In addition to the commitments in the MOU, the DOE will
9 conduct perimeter surveillance and evaluate potential encroachment of ancillary activities
10 associated with mines.

11
12 7.1.3.1.8 Potash Exploration and Extraction

13
14 **Description of the Activity:** Potash mineralization is known to exist beneath the WIPP site
15 (see Section 2.3.1.1). The extent of mineralization is generally determined through the
16 drilling of core holes and the examination and analysis of rock cores. Sufficient core holes
17 have already been drilled within the WIPP site boundary to characterize the resident
18 mineralization. Future drilling, however, is prohibited by the LWA. Holes drilled for the
19 exploration of potash must be closed in accordance with state or federal regulations,
20 depending on the location of the potash lease (see Appendix DEL, Section DEL.5.5). The
21 closure of potash holes within the WIPP site boundary is discussed in Section 3.3.4.

22
23 Extraction of potash in the Delaware Basin is accomplished through the use of conventional
24 underground mining technologies. Development of resources within the WIPP site boundary
25 would require that a mine be built in the vicinity or that an existing mine be expanded to
26 include the WIPP. Potash mining is conducted in accordance with the rules and regulations of
27 the BLM on federal lands and the state of New Mexico on state lands. The impacts of mining
28 are evaluated in the performance assessment in accordance with the requirements of 40 CFR
29 § 194.32(b) and are discussed in Section 6.4. Figure 7-7 shows a map of the distribution of
30 potash exploration holes and the extent of currently economically minable reserves.

31
32 **Goal of Active Controls:** The active controls program will ensure that mineral leasing and
33 development within the WIPP site boundary are prevented and that existing or near future
34 mines do not encroach on the site.

35
36 7.1.3.1.9 Hydrocarbon Exploration

37
38 **Description of the Activity:** Hydrocarbon resources are assumed to exist below the WIPP
39 site. The amount of these resources and their locations are projected from information that the
40 New Mexico Bureau of Mines and Mineral Resources (NMBMMR) report compiled and
41 interpreted for the DOE in 1995. (See Section 2.3 for a discussion of this report.) Exploration
42 companies use surface-based geophysical techniques to determine likely locations for
43 hydrocarbon accumulations and then investigate the prospect using deep drilling. Both the



1 geophysical and the drilling activities have historically occurred on the WIPP site, but further
2 drilling is prohibited by the LWA. Figure 7-8 shows the location of hydrocarbon wells within
3 the WIPP site boundary.
4

5 **Goal of Active Controls:** The active controls program will ensure that the prohibition on the
6 drilling of hydrocarbon wells is enforced. In addition, the BLM and the state of New Mexico
7 will administer permits to perform geophysical investigations.
8

9 *7.1.3.1.10 Construction*
10

11 **Description of Activity:** The construction of a permanent building typically involves
12 activities that disturb the surface only to a depth of a few meters, with the exception of the
13 drilling of a groundwater well. Construction is currently prohibited by the DOE for public
14 protection reasons during disposal operations. Because the WIPP site is federally owned, only
15 federal facilities can be built there and any construction will require federal permits. After the
16 conclusion of operations and during the active institutional controls period, construction will
17 not be allowed within the areas reserved for the permanent marker system.
18

19 **Goal of Active Controls:** Controls will ensure that construction does not occur within the
20 WIPP site boundary prior to the end of the active institutional controls period and that no
21 construction will interfere with the goals of the passive controls system.
22

23 *7.1.3.1.11 Hostile and Illegal Activities*
24

25 **Description of Activity:** Activities in this category include vandalism, sabotage, theft, and
26 artifact hunting. All of these activities are prohibited by federal and state law. None is
27 expected to have an impact on the disposal system, although they could impact monitoring
28 efforts, the construction and preservation of permanent markers, the integrity of fences and
29 test areas, and other authorized uses.
30

31 **Goal of Active Controls:** Active controls will prevent the occurrence of hostile and illegal
32 activities to the extent practicable within the WIPP site boundary. Controls may include
33 access control and other security measures.
34

35 *7.1.3.2 Active Controls Design Features*
36

37 Based on these possible land uses, the DOE has specified the following design features for the
38 active controls system. Additional detail is presented in Appendix AIC (Section 1).
39

- 40 • Signage will be established to control access to the WIPP site. A fence will be erected
41 along the perimeter of the repository surface footprint. The fence will have gates
42 placed approximately midway along each of the four sides.
43



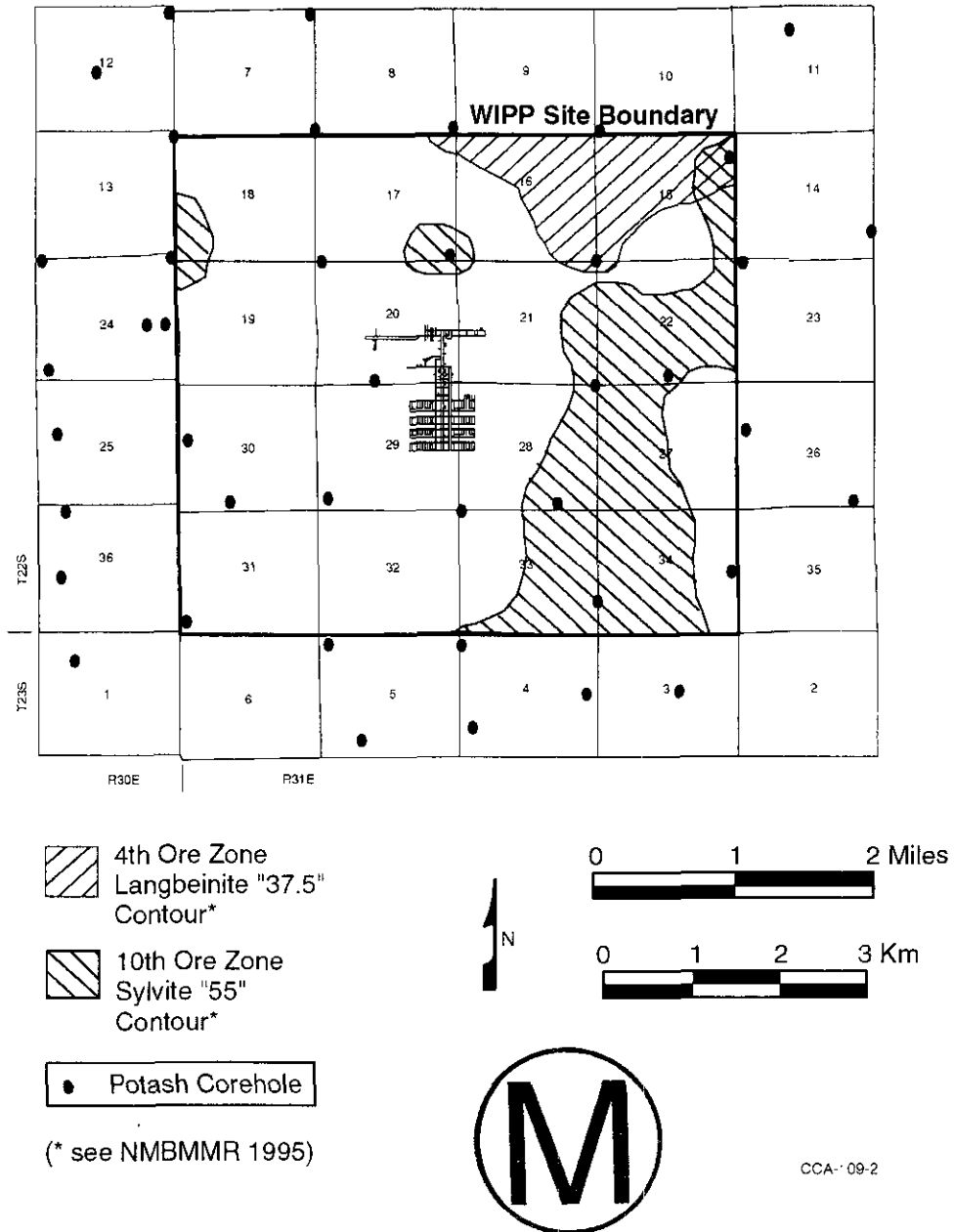
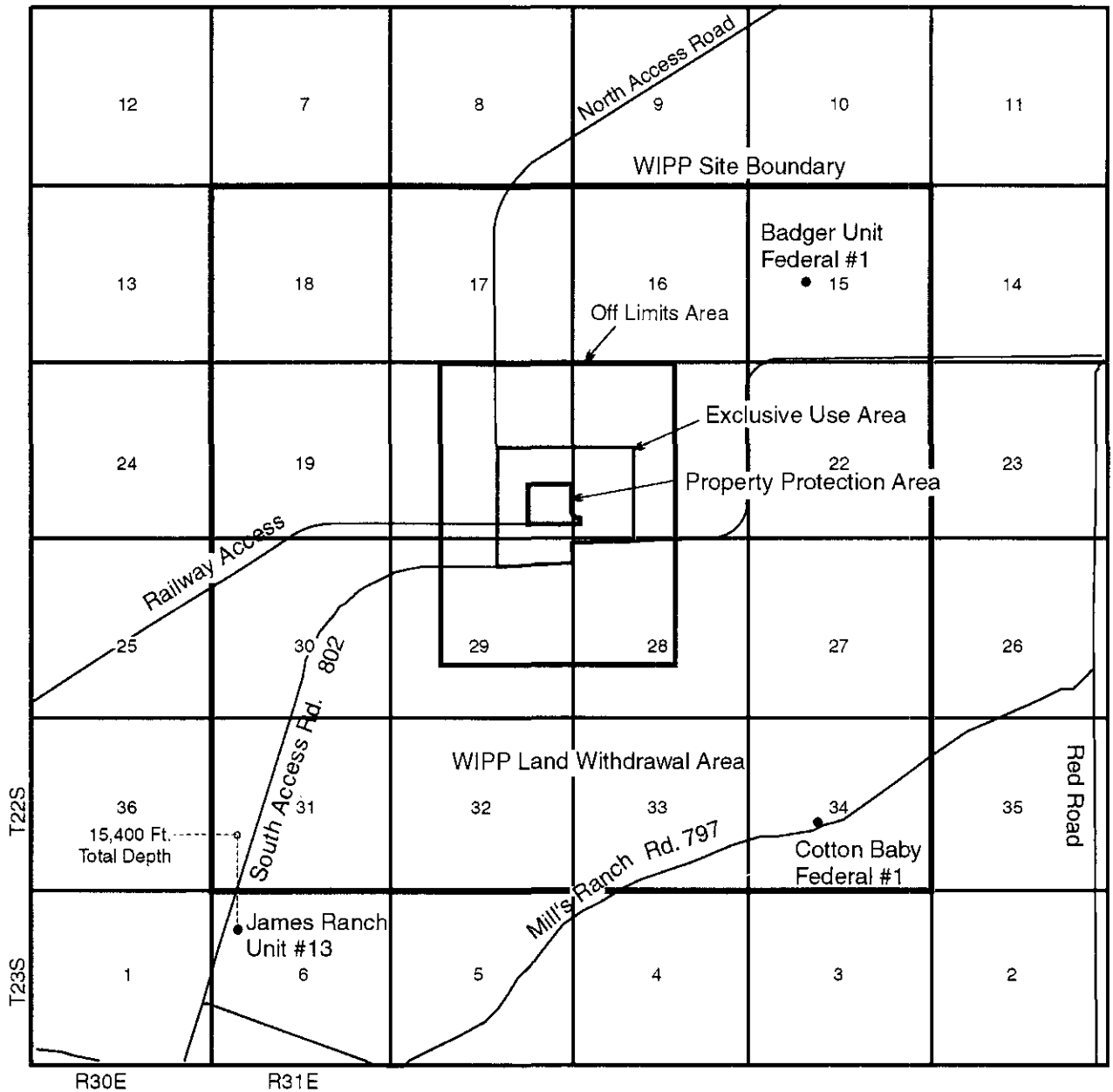


Figure 7-7. Location of Potash Exploration Holes and Economically Mineable Potash Within the WIPP Site Boundary as of October 1996

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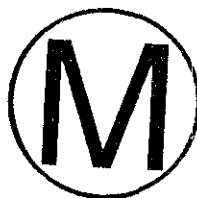




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Figure 7-8. Hydrocarbon Holes Located Within the WIPP Site Boundary as of October 1996

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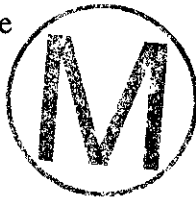


- 1 • Roadways will be constructed as needed to provide easy visual inspection and ready
2 vehicle access to any point around the fenced perimeter and to facilitate maintenance
3 of the fence line. These roadways will connect to the paved south access road.
4
- 5 • The fence line and the WIPP site perimeter will be posted with signs having as a
6 minimum a legend reading “Danger—Unauthorized Personnel Keep Out” and a
7 warning against entering the area without specific permission of the DOE. Signs
8 prohibiting hunting will also be posted as appropriate. In addition, the DOE will
9 include the area in the local one-call system.
10
- 11 • Periodic inspection and necessary corrective maintenance will be conducted on the
12 fence line, associated warning signs, and the roadways.
13
- 14 • Routine periodic patrols and surveillance of the WIPP site by personnel trained in
15 security surveillance and investigation will be established and maintained.
16
- 17 • A process will be developed and implemented for monitoring and controlling the long-
18 term testing of the permanent marker system.
19
- 20 • Upon installation of the permanent marker system, the active institutional controls
21 program will be revised as deemed appropriate.
22
- 23 • Guidelines will be developed for identifying and implementing the appropriate
24 corrective measures to address any abnormal conditions identified during periodic
25 surveillance and inspections.
26
- 27 • Reports of activities associated with the postdisposal active access controls will be
28 prepared in accordance with regulatory requirements for submittal to the appropriate
29 regulatory and legislative authority.
30

31 **7.1.3.3 Description of Active Institutional Controls Features**

32
33 Most of the active institutional controls measures, such as long-term site monitoring and site
34 remedial actions, will be implemented simultaneously with facility closure and D&D. It may
35 be possible, however, to implement some measures earlier. For example, salt disposal may
36 begin prior to final facility closure. Reclamation and restoration of unused disturbed surface
37 areas have already begun. Guarding and maintenance activities, which are in place, could
38 evolve into an appropriate type of postclosure activity.
39

40 During the disposal phase, the DOE will manage and store waste in a manner that limits the
41 public’s exposure to radiation to the standards of 40 CFR Part 191, Subpart A. Subsequent to
42 disposal and after shafts are backfilled and sealed, radioactive releases to the accessible
43 environment, exposures to humans, and concentrations in groundwater cannot exceed the
44 standards of 40 CFR Part 191, Subparts B and C. The periods of active and passive



1 institutional controls begin when the disposal phase ends, and according to the EPA, run
2 concurrently for at least 100 years. Also per the EPA, after 100 years, credit for active
3 controls must end, but credit for passive controls may continue for up to 700 years after final
4 facility closure.

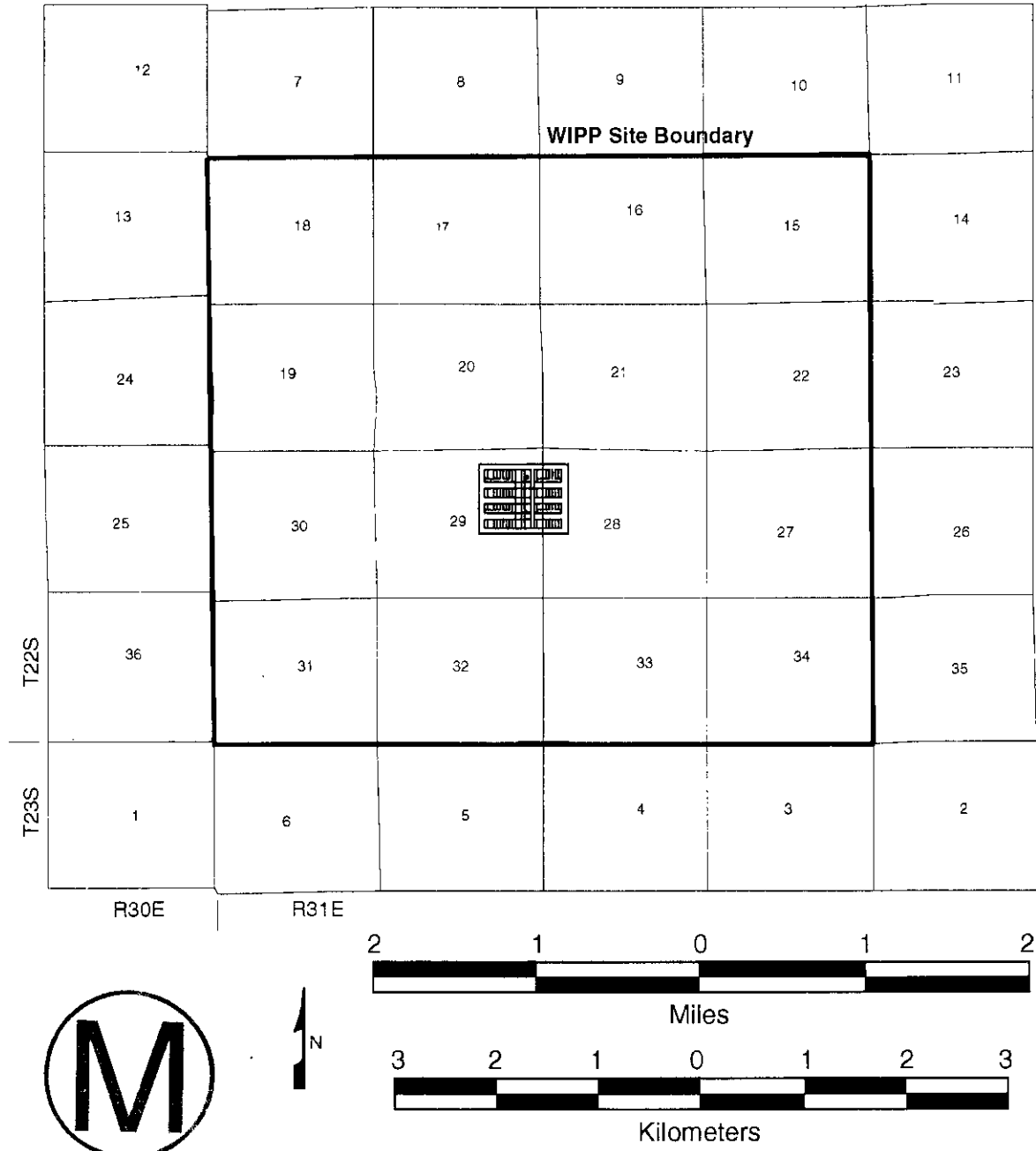
5
6 The active controls program design described above is implemented through the following
7 components. Additional detail is provided in Appendix AIC (Section 2):

- 8
9
- 10 • Signage that indicates the areal extent of the WIPP and a fence that restricts access to
11 the repository footprint, respectively, and includes the area in which the passive
12 markers will be constructed. This area (shown in Figure 7-9) is referred to as the
13 repository footprint and represents the surface projection of all areas underground that
14 contain waste. Note that additional fencing may be needed for remote locations that
15 are used for disposal system monitoring. Such fences will meet the same construction
16 specifications as those for the perimeter footprint.
 - 17 • A 16-foot (4.9 meter) wide roadway around the perimeter of the WIPP site boundary.
18 Roads to remote sites will also be constructed and maintained as needed.
 - 19 • Surveillance that includes drive-by patrolling two or three times per week. This
20 frequency will be sufficient to detect and remove the most severe threats to the
21 disposal system, such as drilling.
 - 22 • Maintenance services for fences, gates, cattle guards, signs, and monitoring
23 equipment.
 - 24 • Site restoration activities in accordance with the postclosure land management plan.
 - 25 • Agreements with the BLM to administer grazing and other permitted land uses
26 consistent with the DOE's postclosure land management plan.
 - 27 • Monitoring of the disposal system.
 - 28 • Construction of a permanent marker system.
- 29
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36 **7.1.4 Effectiveness of the Active Institutional Controls Program**

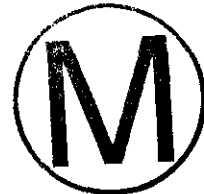
37
38 Performance assessment for the WIPP assumes that the active institutional controls program
39 will be 100 percent effective in preventing human intrusion into the repository for the 100
40 years immediately following disposal. The DOE believes that this assumption is supported by
41 the proposed design features alone (that is, fencing, postings, perimeter inspections,
42 surveillance, and mitigation measures) and the defense-in-depth nature of the features and
43 resulting controls. The DOE believes that taking 100 percent credit for 100 years of active



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Figure 7-9. Planned Repository Footprint

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1 controls is justified by the repetitive and redundant nature of the active controls that will be
2 implemented at the WIPP site. The DOE is committed to retaining active control over the site
3 for as long as is practicable, but at least for 100 years.

4
5 Governments have successfully controlled and protected facilities of national importance for
6 hundreds of years. The U.S. Government has existed and effectively maintained many
7 facilities under its control for over 200 years. The DOE and its predecessor agencies have
8 successfully maintained (preventing intrusion) several major facilities for over 50 years.
9 Therefore, the DOE believes there is a reasonable expectation that active institutional controls
10 will be effective for at least the assumed 100-year institutional control period, and are likely to
11 be effective for substantially longer periods.

12 13 **7.2 Monitoring**

14
15 The requirements for disposal system monitoring are stated in 40 CFR § 191.14(b). In order
16 to certify the DOE's compliance with these requirements, the EPA has established
17 certification criteria that the DOE must satisfy in its application for certification. These
18 criteria are stated in 40 CFR § 194.42. The requirements and the criteria form the basis for
19 the DOE's monitoring program. Appendix MON, Pre-Closure and Post-Closure (Long-Term)
20 Monitoring Plan, describes the details of the DOE's monitoring program.

21
22 The criteria provided in 40 CFR § 194.42(a) state

23
24 The Department shall conduct an analysis of the effects of disposal system parameters on the
25 containment of waste in the disposal system and shall include the results of such analysis in any
26 compliance application. The results of the analysis shall be used in developing plans for
27 preclosure and postclosure monitoring required pursuant to paragraphs (c) and (d) of this
28 section. The disposal system parameters analyzed shall include, at a minimum:

- 29
30 (1) Properties of backfilled material, including porosity, permeability, and degree of
31 compaction and reconsolidation;
32
33 (2) Stresses and extent of deformation of the surrounding roof, walls, and floor of the waste
34 disposal room;
35
36 (3) Initiation or displacement of major brittle deformation features in the roof or surrounding
37 rock;
38
39 (4) Ground water flow and other effects of human intrusion in the vicinity of the disposal
40 system;
41
42 (5) Brine quantity, flux, composition, and spatial distribution;
43
44 (6) Gas quantity and composition; and
45
46 (7) Temperature distribution.



1 Attachment 1 (MONPAR) to Appendix MON is an "Analysis of the Effects of Disposal
2 System Parameters on Waste Containment" that the DOE has used to base decisions regarding
3 disposal system monitoring. 40 CFR § 194.42 dictates the manner in which the stated
4 analysis will be used in deriving the monitoring program, including the specification that the
5 program consider preclosure monitoring as an integral component of meeting the monitoring
6 requirements.

7
8 MONPAR's scope of analyzed parameters exceeds the minimum parameters identified in
9 40 CFR § 194.42(a). The following is a summary of the results of the analysis with respect to
10 those parameters identified in 40 CFR § 194.42(a).

- 11
12 (1) *Properties of backfilled material, including porosity, permeability, and degree of*
13 *compaction and reconsolidation;*

14
15 **Backfill Material Properties.** The mechanical and hydrologic properties of the
16 backfill are not significant to the performance assessment. Therefore, they will not be
17 monitored during the preclosure or postclosure periods.

18
19 See Appendix MON (Attachment 1, MONPAR, Section MONPAR.3.5) for additional
20 detail regarding DOE's analysis of backfill.

- 21
22 (2) *Stresses and extent of deformation of the surrounding roof, walls, and floor of the*
23 *waste disposal system; and*
24
25 (3) *Initiation or displacement of major brittle deformation features in the roof or*
26 *surrounding rock;*

27
28 **Stress and Extent of Deformation.** Creep closure of the repository will occur, and is
29 included within compliance assessment and performance assessment models as a
30 control on waste consolidation and other time-dependent disposal room conditions.
31 The individual creep closure parameters are not significant to performance assessment.
32 Sufficient data have been collected for the purposes of verifying the underlying rock
33 mechanics models. The numerical models of the repository used in performance
34 assessment are based upon assumptions about long-term behavior that are not
35 applicable to behavior during the operational period. Further monitoring of creep
36 closure and stress would not provide information that is useful for calculating disposal
37 system performance, nor would it lead to additional confidence in the performance
38 assessment models.

39
40 The initiation or displacement of major brittle deformation features in the roof or
41 surrounding rock, beyond that already accounted for in performance assessment
42 calculations, is not significant to the containment of waste. The individual parameters
43 that are used in modeling the mechanical behavior of brittle anhydrite interbeds are not
44 significant to performance assessment. Monitoring mechanical behavior of the



1 interbeds would not provide information that is useful for calculating system
2 performance, nor would it lead to additional confidence in the performance assessment
3 models.

4
5 Monitoring of creep closure and mechanical behavior will be conducted during
6 preclosure monitoring to provide information that is relevant to repository operations.

7
8 See Appendix MON (Attachment 1, MONPAR, Sections MONPAR.3.1 and
9 MONPAR.3.2) for additional detail regarding DOE's analysis of creep closure and
10 deformation features.

- 11
12 (4) *Ground water flow and other effects of human intrusion in the vicinity of the disposal*
13 *system;*

14
15 **Drilling Intrusions.** Intrusion into the repository through drilling may occur during
16 the regulatory time period. In accordance with regulatory requirements, such
17 intrusions are modeled to occur randomly in time and space. Drilling leads to direct
18 releases during the drilling itself and possible long-term releases due to effects on fluid
19 flow in the disposal system. The drilling rate (boreholes per square kilometer per
20 10,000 years) is significant to repository performance. The DOE uses a drilling rate in
21 performance assessment that is based on historical rates in the Delaware Basin.

22
23 The DOE will monitor the drilling activity in the Delaware Basin during the preclosure
24 and postclosure periods and will use the results in performance calculations performed
25 in support of recertification.

26
27 **Borehole Properties.** The properties of a borehole change over time, and are
28 incorporated into performance assessment. The properties are established to be
29 "consistent with practices in the Delaware Basin at the time a compliance application
30 is prepared" (40 CFR § 194.33[c][1]). These parameters are significant to compliance.
31 The current practices will be monitored and changes will be incorporated into the
32 performance assessment models of borehole properties in future calculations in
33 support of recertification.

34
35 **Groundwater Flow.** Historical, current, and near-future human activities in the
36 vicinity of the repository could affect groundwater flow in the Culebra prior to closure
37 of the repository, as well as subsequent to repository closure. The significance of
38 these human activities depends on the extent and magnitude of the induced
39 hydrological, geochemical, and mechanical disturbance. Changes in groundwater in
40 the Culebra are moderately significant to performance. Such changes are incorporated
41 into performance assessment as described in Appendix MON (Attachment 1,
42 MONPAR, Sections MONPAR.4.4 and MONPAR.4.5). Changes in brine flow in the
43 Salado as a result of any current or near-future human activities in the vicinity of the
44 repository are not anticipated, and therefore are not significant to performance
45 assessment.



1 The DOE will monitor water levels and groundwater flow direction in the Culebra
2 during the operational period. Monitoring of groundwater flow conditions in the
3 Salado could create additional pathways for radionuclide transport, and would
4 potentially jeopardize long-term performance of the disposal system; thus the DOE
5 will not perform such monitoring.

6
7 See Appendix MON (Attachment 1, MONPAR, Sections MONPAR.4.1,
8 MONPAR.4.3, and MONPAR.4.4) for additional detail regarding DOE's analysis of
9 drilling intrusions, borehole properties, and groundwater flow in the vicinity of the
10 repository.

11
12 (5) *Brine quantity, flux, composition, and spatial distribution;*

13
14 **Salado Hydrology.** Hydrologic properties (quantity, flux, and spatial distribution) of
15 the intact Salado Formation are incorporated into performance assessment through use
16 of parameters that are consistent with extensive experimental observations. Variations
17 in these parameters have a moderate effect on system performance assessment. There
18 is no indication that properties of the intact (far-field) Salado will change during the
19 regulatory period; thus, they will not be monitored during the operational period nor
20 during the postclosure period. Composition of Salado brines has been well established
21 through investigations. Brine composition is significant and is incorporated into
22 performance assessment calculations. Based on the extensive experimental evidence
23 collected, there is no indication that Salado brine composition will change over the
24 regulatory period; thus it will not be routinely monitored during the operational period
25 nor during the postclosure period.

26
27 The presence of a disturbed rock zone (DRZ) surrounding the repository has also been
28 incorporated into performance assessment calculations. The properties of the DRZ
29 have been well characterized; they include altered hydrologic properties that are
30 expected to enhance near-field fluid flow both to and from the repository. The initial
31 conditions and enhanced fluid flow are moderately significant to disposal system
32 performance. In an effort to simplify the calculations, the effects are maximized by the
33 conceptual model and altered properties of the DRZ. This treatment is believed to be a
34 conservative choice with respect to the ultimate impact on predicted release.
35 Monitoring the DRZ hydrologic properties would not provide relevant information or
36 verify assumptions used in performance assessment; therefore they will not be
37 monitored during the operational period nor during the postclosure period.

38
39 Mechanical and hydrologic properties of the disposal room are incorporated into
40 performance assessment as they affect gas generation and fluid flow into and out of the
41 repository. These properties and parameters are moderately significant to disposal
42 system performance. Additional properties are significant in the event of intrusion
43 into the repository; these are discussed in Appendix MON (Attachment 1, MONPAR,
44 Section MONPAR.4.2). The conceptual model of disposal room behavior is based on



1 extensive experimental data that support a number of assumptions about long-term
2 behavior that will not be applicable during the preclosure period. The closed disposal
3 room will not achieve the expected long-term properties predicted in performance
4 assessment during the operational or active control periods. Therefore, monitoring the
5 mechanical and hydrologic properties would not provide relevant information or verify
6 assumptions used in performance assessment. Thus the disposal room properties will
7 not be monitored during the operational period nor during the postclosure period.

8
9 See Appendix MON (Attachment 1, MONPAR, Sections MONPAR.2.1,
10 MONPAR.2.2, MONPAR.3.3, and MONPAR.3.4) for additional detail regarding
11 DOE's analysis of these parameters.

12
13 **Culebra Hydrology.** Hydrologic properties (quantity, flux, and spatial distribution)
14 of the undisturbed Culebra Member of the Rustler Formation exhibit spatial variability
15 and are incorporated into performance assessment through both fixed values and
16 parametric ranges that are consistent with experimental observations to date.
17 Variations in some of the parameters are significant to overall disposal system
18 performance. The hydrologic properties of the undisturbed Culebra are not expected
19 to change during the regulatory period, thus they will not be monitored during the
20 operational period nor during the postclosure period. Culebra groundwater is less
21 saline than Salado and Castile brines. The Culebra groundwater is spatially variable,
22 and its composition has been well established through investigations. Groundwater
23 composition is incorporated into performance assessment calculations; however it is
24 not significant to performance. Based on extensive experimental evidence, there is no
25 indication that Culebra groundwater composition will change over the regulatory
26 period; however, monitoring will provide information that is relevant to a
27 comprehensive environmental monitoring program.

28
29 See Appendix MON (Attachment 1, MONPAR, Sections MONPAR.2.3 and
30 MONPAR.2.4) for additional detail regarding DOE's analysis of these parameters.

31
32 **Castile Hydrology.** The Castile Formation underlying the WIPP may contain
33 reservoirs of pressurized brine. This is incorporated into performance assessment
34 through use of input parameters that address hydrologic properties and the probability
35 that a reservoir will be encountered during an intrusion event. The hydrologic
36 properties are significant to disposal system performance in such an intrusion event.
37 The Castile is not significant to system performance except for the brine reservoirs.
38 There is no indication that the properties of the undisturbed reservoirs will change over
39 the regulatory period although the assumption is made in the modeling that intrusions
40 into brine reservoirs lead to their eventual depletion. It is not possible to completely
41 define the location and extent of brine reservoirs without jeopardizing the integrity of
42 the disposal system. Composition of brines from two Castile brine reservoirs is
43 moderately significant and is incorporated into performance assessment calculations.
44 There is no evidence to suggest that the brine composition will change over the



1 regulatory period. It is not possible to further investigate composition of any brine that
2 may be present below the repository without jeopardizing the integrity of the disposal
3 system. Therefore no further investigations or monitoring will be performed during
4 the preclosure period nor during the postclosure period. However, monitoring of
5 drilling activity in the Delaware Basin for instances of encountering pressurized brine
6 reservoirs in the Castile will be a part of the preclosure and postclosure monitoring
7 programs.

8
9 See Appendix MON (Attachment 1, MONPAR, Sections MONPAR.2.5 and
10 MONPAR.2.6) for additional detail regarding DOE's analysis of the Castile hydrology
11 parameters.

12
13 (6) *Gas quantity and composition;*

14
15 **Gas Quantity and Composition.** Gas generated in the repository may retard creep
16 closure, may fracture the anhydrite interbeds in the DRZ (enhancing fluid flow), and
17 may enhance direct releases (Appendix MON, Section MONPAR.4.2) These effects
18 are moderately significant and are accounted for in performance assessment. Gas
19 composition (carbon dioxide concentration) and the corrosion rate of metals are
20 controlled chemically by the backfill and are not significant. Gas generation is
21 moderately significant to system performance. The conceptual model of gas
22 generation processes is based on experimental data and incorporates a number of
23 assumptions about long-term behavior that will not be applicable during the
24 operational period (such as anoxic conditions). Monitoring the quantity and
25 composition of gas generated in the closed panels would not provide information that
26 is useful for calculating system performance, nor would it lead to additional
27 confidence in the performance assessment models.

28
29 However, in accordance with requirements under RCRA regulations, gas sampling and
30 analysis will be conducted as described in Appendices MON and VCMP,
31 Confirmatory Monitoring Plan.

32
33 See Appendix MON (Attachment 1, MONPAR, Section MONPAR.3.6) for additional
34 detail regarding DOE's analysis of gas generation.

35
36 (7) *Temperature distribution.*

37
38 **Temperature Distribution.** Natural geological thermal gradients have been well
39 characterized and are not significant: they will not affect repository performance,
40 either directly by affecting the containers and repository chemistry, or indirectly by
41 altering fluid flow through the Salado or the Culebra. Similarly waste-induced and
42 repository-induced thermal gradients in the repository are not significant: they will not
43 affect repository performance, either directly by affecting the containers and repository
44 chemistry, or indirectly by altering fluid flow through the Salado or the Culebra.



1 Therefore natural thermal gradients, waste-induced thermal gradients, and repository-
2 induced thermal gradients will not be monitored during the preclosure period nor
3 during the postclosure period.

4
5 See Appendix MON (Attachment 1, MONPAR, Sections MONPAR.2.7 and
6 MONPAR.3.8) for additional detail regarding DOE's analysis of natural temperature
7 distribution.

8
9 The criteria state that the DOE is to base decisions regarding disposal system monitoring on
10 "an analysis of the effects of disposal system parameters on the containment of waste in the
11 disposal system and shall include the results of such analysis in any compliance application."
12 The rule goes on to dictate the manner in which the stated analysis will be used in deriving the
13 monitoring program, including the specification that the program consider preclosure
14 monitoring as an integral component of meeting the monitoring requirements.

15
16 The DOE has completed the analysis and has designed a monitoring program (including both
17 preclosure and postclosure monitoring techniques) that meets the requirements of 40 CFR
18 § 191.14(b). The program is documented in a manner that addresses the certification criteria
19 of 40 CFR § 194.42, and is described in this section. This monitoring program is described in
20 this section. More detailed information is provided in Appendix MON.

21
22 Additional parametric areas of analysis included in MONPAR (Attachment 1 of Appendix
23 MON) are:

- 24 • repository chemical conditions,
- 25 • shaft seal system,
- 26 • radionuclide transport and retardation,
- 27 • direct releases, and
- 28 • mining.



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30
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34
35 Table 7-2 is a list of the specific disposal system parameters discussed in MONPAR.

36 **7.2.1 Monitoring Program Requirements**

37
38
39 Requirements for monitoring of a disposal system¹ are included in the final disposal
40 regulations as follows:

41
¹ Disposal system means "any combination of engineered and natural barriers that isolate...radioactive waste after disposal" (40 CFR § 191.12).

Table 7-2. Potentially Significant Disposal System Parameters

NATURAL PARAMETERS	
Impure halite effective porosity	Culebra diffusional porosity
Impure halite permeability	Culebra longitudinal dispersivity
Impure halite pore compressibility	Climate change index
Impure halite far-field pore pressure	Culebra groundwater quantity
Anhydrite permeability	Culebra groundwater flux
Anhydrite pore compressibility	Culebra groundwater spatial distribution
Anhydrite two-phase flow model choice	Culebra groundwater composition
Salado pore shape	Castile brine volume in reservoir
Salado residual brine saturation	Castile brine reservoir volume selection index
Salado residual gas saturation	Castile brine reservoir pressure
Salado brine quantity	Castile brine reservoir permeability
Salado brine flux	Castile brine reservoir rock compressibility
Salado brine spatial distribution	Castile brine composition
Salado brine composition	Castile brine flux
Culebra transmissivity	Castile brine spatial distribution
Culebra advective porosity	Natural temperature distribution
Culebra fracture spacing	
WASTE AND REPOSITORY PARAMETERS	
Closure rates and stresses	Probability factor for types of microbial degradation
Extent of deformation	Gas quantity
Initiation of brittle deformation	Gas composition
Displacement of major deformation features	Choice of oxidation state distribution
DRZ permeability	Solubility of nine radionuclides in Salado brine
DRZ effective porosity	Solubility of nine radionuclides in Castile brine
DRZ brine flux	Humic colloid concentration in Salado brine
DRZ brine quantity	Humic colloid concentration in Castile brine
Waste area residual gas saturation	Clay shaft seal member permeability
Waste area residual brine saturation	Concrete shaft seal member permeability
Brine wicking	Asphalt shaft seal member permeability
Waste area permeability	Shaft DRZ permeability
Backfill porosity	Crushed salt seal component permeability (permeability selection index)
Backfill permeability	Seal residual gas saturation
Degree of backfill compaction	Seal residual brine saturation
Backfill reconsolidation	Seal pore shape
Inundated steel corrosion rate with CO ₂	Waste- and repository-induced temperature distribution
Inundated steel corrosion rate without CO ₂	Salado K _d s for dissolved radionuclides
Inundated microbial degradation rate	Culebra K _d s for six dissolved radionuclides
Humid microbial degradation rate	Salado K _d s for colloidal radionuclides
β-factor for microbial degradation process	
HUMAN INITIATED PARAMETERS	
Drilling rate	Borehole permeability
Waste particle diameter	Borehole plugging pattern (probability index)
Effective shear resistance to erosion	Change in Salado brine flow
Gravity correction factor for spalling	Change in Culebra groundwater flow
Strength correction factor for spalling	Probability that mining will occur
Time between intrusions	Mining index for adjusting Culebra transmissivity
Borehole location	Waste activity
Probability of encountering a Castile brine reservoir	Waste tensile strength
Borehole diameter	



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1 Disposal systems shall be monitored after disposal to detect substantial and detrimental
2 deviations from expected performance. This monitoring shall be done with techniques that do
3 not jeopardize the isolation of the wastes and shall be conducted until there are no significant
4 concerns to be addressed by further monitoring (§ 191.14[b]).
5

6 Within this context, monitoring becomes one of several activities to be implemented at the
7 WIPP facility during the active institutional controls period. Monitoring the WIPP disposal
8 system is designed to address significant concerns associated with the performance of the
9 isolation system. The EPA points out that monitoring approaches to address significant
10 concerns should be limited to those that can provide meaningful data in a relatively short
11 period of time (50 FR 38081).
12

13 In addition, the EPA points out that monitoring must not become a reason to relax the degree
14 of care with which the compliance determination is made. Finally, the EPA specifies that
15 monitoring must not jeopardize the integrity of the disposal system (50 FR 38081).
16

17 The DOE has addressed the need for monitoring the disposal system during both the
18 preclosure period and the postclosure period in its application for a hazardous waste facility
19 operating permit (see Appendix MON). In its Pre-Closure and Post-Closure (Long-Term)
20 Monitoring Plan (Appendix MON), the DOE incorporates three monitoring programs that will
21 be used to ensure compliance with the hazardous waste regulations of RCRA as implemented
22 by the NMED. These programs include (1) a confirmatory volatile organic compound (VOC)
23 monitoring program to demonstrate that the numerical predictions of VOC releases are
24 reasonable, (2) a groundwater monitoring program to verify knowledge regarding the
25 characteristics of groundwater flow, including periodic testing for releases from the
26 repository, and (3) a geomechanical monitoring program to support decisions regarding
27 operations and maintenance of underground openings. Only the groundwater program is
28 expected to extend into the 30-year RCRA postclosure period. The EPA has established, as a
29 certification criterion, that the monitoring programs in this application must be
30 complementary with the RCRA programs that the DOE will be required to implement.
31

32 **7.2.2 Monitoring Program Design**

33
34 The requirements in 40 CFR § 191.14(b) and the criteria in 40 CFR § 194.42 can be translated
35 into five screening criteria for selecting monitoring parameters and for developing monitoring
36 plans. The monitoring plan should
37

- 38 • address significant disposal system parameters,
- 39
- 40 • address important disposal system concerns,
- 41
- 42 • obtain meaningful data in a short time period (50 FR 38081),
- 43
- 44 • preserve disposal system integrity, and
45



- be complementary with RCRA programs.

Each of these screening criteria is discussed below.

7.2.2.1 Significant Disposal System Parameters

In the certification criteria, the EPA states that

The Department shall conduct an analysis of the effects of disposal system parameters on the containment of waste in the disposal system and shall include the results of such analysis in any compliance application. The results of the analysis shall be used in developing plans for preclosure and postclosure monitoring required pursuant to paragraphs (c) and (d) of this section (40 CFR § 194.42[a]).

The EPA also states that to the extent practicable, preclosure monitoring shall be conducted of significant disposal system parameter(s) as identified by the analysis conducted pursuant to paragraph (a) of this section (40 CFR § 194.42[c]). Though not explicitly stated in the criteria, it is appropriate that the same requirement hold for postclosure monitoring. The EPA defines significant parameters as follows: "A disposal system parameter shall be considered significant if it affects the system's ability to contain waste or the ability to verify predictions about the future performance of the disposal system" (40 CFR § 194.42[c]).

The terms significant, important, and sensitive have been used in the WIPP program to describe parameters with variability that impact the outcome of performance assessment. While these terms are for the most part interchangeable, the term significant is used in this discussion to maintain consistency with the terminology in the 40 CFR Part 194 criteria.

The DOE has conducted the requisite study of parameters that are inputs to the performance assessment. MONPAR (Attachment 1 of Appendix MON) provides a description of the methodology and results of that study. The DOE has implemented the criteria for significance in Appendix MON.

Verification of parameters used in the system performance analysis may occur in one or both of the following ways:

- measurement of physical or chemical conditions to see if they remain consistent with expected conditions or within the range of conditions incorporated into the assumptions and models, and
- measurement of physical and chemical processes that are currently based on professional judgment or regulatory guidance because data are not available.

The DOE considered the major processes and models described in Section 6.4 and the regulations and developed an initial list of potentially significant parameters as discussed in



1 Attachment 1 to Appendix MON (MONPAR). Parameters were screened for inclusion in the
2 list based on the following criteria:

- 3
- 4 • the parameter represents one or more important aspects of a chemical or physical
5 process or model,
- 6
- 7 • the parameter represents subjective uncertainty (such as spatial variability in a
8 physical property or process),
- 9
- 10 • the parameter represents stochastic uncertainty (such as drilling rate), and
- 11
- 12 • the parameter proved to be moderately to highly sensitive in terms of modeling results
13 in previous preliminary performance assessments.
- 14

15 The parameters identified through this screening process are summarized in Table 7-2 and
16 discussed in MONPAR (Attachment 1 of Appendix MON).

17
18 The parameters identified in Table 7-2 are assigned high, medium, and low significance
19 values. Those parameters that would significantly affect a release are assigned a HIGH level.
20 Parameters that influence a release are assigned a MEDIUM value. Parameters that are not
21 significant (represent spatial variability or an uncertainty in a given value) are assigned a
22 LOW value. Those that were determined as having a high significance are shown in
23 Table 7-3.

24 25 7.2.2.2 Important Disposal System Concern

26
27 This criterion is closely tied with the first in that, in the final analysis, the most significant
28 parameters are related to important disposal system concerns. However, the DOE has
29 included this category as a separate criterion to identify any other parameters that, while they
30 are not significant in performance assessment, do describe important disposal system features.
31 For example, the creep properties of the Salado can be considered an important feature of the
32 disposal system, although the parameter analysis identified them as having a minor effect on
33 the outcome of the analysis. Creep properties are identified in Appendix MON (Attachment
34 1, MONPAR) because they can provide a body of information that allows the DOE to
35 evaluate its conceptual model of Salado creep closure.

36
37 In order to select these parameters for further evaluation, the DOE divided the disposal system
38 into five major components: Salado and repository physical properties, Salado and repository
39 hydrological properties, non-Salado hydrological properties, waste properties, and engineered
40 barrier properties. Based on this division, the DOE revisited the list of potentially significant
41 parameters and determined those parameters that were related to a measurable property of the
42 disposal system. Those parameters are shown in Table 7-4.



Table 7-3. Disposal System Parameters Determined to be of Highest Significance to Disposal System Performance

Parameter	Significance to Containment	Significance to Verification
NATURAL PARAMETERS		
Salado anhydrite permeability	HIGH	HIGH
Salado brine composition	HIGH	HIGH
Culebra fracture spacing	HIGH	HIGH
Castile brine reservoir volume selection index	HIGH	HIGH
Castile brine reservoir pressure	HIGH	HIGH
Castile brine reservoir permeability	HIGH	HIGH
Castile brine reservoir rock compressibility	HIGH	HIGH
Castile brine reservoir volume selection index	HIGH	HIGH
Castile brine flux	HIGH	HIGH
Castile brine spatial distribution	HIGH	HIGH
Castile brine composition	HIGH	HIGH
WASTE AND REPOSITORY PARAMETERS		
Inundated steel corrosion rate without CO ₂	HIGH	HIGH
Choice of oxidation state distribution	HIGH	HIGH
Solubility of nine radionuclides in Salado brine	HIGH	HIGH
Solubility of nine radionuclides in Castile brine	HIGH	HIGH
Humic colloid concentration in Salado brine	HIGH	HIGH
Humic colloid concentration in Castile brine	HIGH	HIGH
Culebra K _d s for dissolved radionuclides	HIGH	HIGH
Crushed salt seal component permeability (permeability selection index)	HIGH	HIGH
HUMAN INITIATED PARAMETERS		
Drilling rate	HIGH	HIGH
Waste particle diameter	HIGH	HIGH
Borehole permeability	HIGH	HIGH
Borehole plugging pattern (probability index)	HIGH	HIGH
Time between intrusions	HIGH	HIGH
Borehole location	HIGH	HIGH
Probability of encountering Castile brine reservoir	HIGH	HIGH
Waste activity	HIGH	HIGH
Effective shear resistance to erosion	HIGH	HIGH



Table 7-4. Parameters Related to Measurable Disposal System Properties

Parameter	Significance to Containment	Significance to Verification
SALADO PHYSICAL PARAMETERS		
Creep closure and stresses	LOW	LOW
Extent of deformation	LOW	LOW
Initiation of brittle deformation	LOW	LOW
Displacement of major deformation features	LOW	LOW
Natural temperature distribution	LOW	LOW
SALADO HYDROLOGICAL PARAMETERS		
Impure halite pore compressibility	LOW	LOW
Impure halite far-field pore pressure	MEDIUM	MEDIUM
Salado pore shape	MEDIUM	MEDIUM
Impure halite effective porosity	MEDIUM	MEDIUM
Impure halite permeability	MEDIUM	MEDIUM
Anhydrite permeability	HIGH	HIGH
Anhydrite pore compressibility	MEDIUM	MEDIUM
Salado residual brine saturation	MEDIUM	MEDIUM
Salado residual gas saturation	MEDIUM	MEDIUM
Salado brine quantity	LOW	LOW
Salado brine flux	MEDIUM	MEDIUM
Salado brine spatial distribution	LOW	LOW
Salado brine composition	HIGH	HIGH
Salado K_{ds} for dissolved radionuclides	LOW	LOW
Salado K_{ds} for colloidal radionuclides	LOW	LOW
Salado change in groundwater brine	LOW	LOW
Natural temperature distribution	LOW	LOW
DRZ permeability	MEDIUM	MEDIUM
DRZ effective porosity	MEDIUM	MEDIUM
DRZ brine flux	MEDIUM	MEDIUM
DRZ brine quantity and spatial distribution	LOW	LOW



Table 7-4. Parameters Related to Significant Disposal System Properties (Continued)

Parameter	Significance to Containment	Significance to Verification
NON-SALADO HYDROLOGICAL PROPERTIES		
Culebra transmissivity	MEDIUM	MEDIUM
Culebra advective porosity	MEDIUM	MEDIUM
Culebra fracture spacing	HIGH	HIGH
Culebra diffusional porosity	MEDIUM	MEDIUM
Culebra longitudinal dispersivity	LOW	LOW
Culebra groundwater quantity	LOW	LOW
Culebra groundwater flux	MEDIUM	MEDIUM
Culebra groundwater spatial distribution	LOW	LOW
Culebra groundwater composition	LOW	LOW
Castile brine reservoir pressure	HIGH	HIGH
Castile brine reservoir permeability	HIGH	HIGH
Castile brine reservoir rock compressibility	HIGH	HIGH
Castile brine reservoir brine volume	HIGH	HIGH
Castile brine flux	HIGH	HIGH
Castile brine spatial distribution	HIGH	HIGH
Castile brine composition	MEDIUM	MEDIUM
Natural temperature distribution	LOW	LOW
Culebra K_d s for six dissolved radionuclides	HIGH	HIGH
Culebra K_d s for humic and actinide-intrinsic colloidal radionuclides	MEDIUM	MEDIUM
Drilling rate	HIGH	HIGH
Effective decay constant for microbes	MEDIUM	MEDIUM
Culebra change in groundwater flow	MEDIUM	MEDIUM
WASTE RELATED PARAMETERS		
Waste area residual gas saturation	MEDIUM	MEDIUM
Waste area residual brine saturation	MEDIUM	MEDIUM
Waste area permeability	MEDIUM	MEDIUM
Brine wicking	MEDIUM	MEDIUM
Inundated steel corrosion rate with CO ₂	LOW	LOW



Table 7-4. Parameters Related to Significant Disposal System Properties (Continued)

Parameter	Significance to Containment	Significance to Verification
Inundated steel corrosion rate without CO ₂	MEDIUM	MEDIUM
Inundated microbial degradation rate	LOW	LOW
Humid microbial degradation rate	LOW	LOW
Gas quantity	MEDIUM	MEDIUM
Gas composition	LOW	LOW
Choice of oxidation state distribution	HIGH	HIGH
Solubility of nine radionuclides in Salado brine	HIGH	HIGH
Solubility of nine radionuclides in Castile brine	HIGH	HIGH
Humic colloid concentrations in Salado brine	HIGH	HIGH
Humic colloid concentrations in Castile brine	HIGH	HIGH
Waste particle diameter	HIGH	HIGH
Effective shear resistance to erosion	MEDIUM	MEDIUM
Waste activity	HIGH	HIGH
Waste tensile strength	MEDIUM	MEDIUM
Gravity factor for spalling	MEDIUM	MEDIUM
Strength factor for spalling	LOW	LOW
ENGINEERED BARRIER PROPERTIES		
Shaft DRZ permeability	MEDIUM	MEDIUM
Backfill porosity	LOW	LOW
Backfill permeability	LOW	LOW
Degree of backfill compaction	LOW	LOW
Backfill reconsolidation	LOW	LOW
Clay seal member permeability	MEDIUM	MEDIUM
Concrete seal member permeability	MEDIUM	MEDIUM
Asphalt seal member permeability	MEDIUM	MEDIUM
Seal residual gas saturation	LOW	LOW
Seal residual brine saturation	LOW	LOW
Seal pore shape	LOW	LOW
Long-term borehole permeability	HIGH	HIGH



1 **7.2.2.3 Meaningful Data in a Relatively Short Time**

2
3 The amount of time available for the DOE to obtain data regarding important disposal system
4 parameters is approximately 150 years. This assumes a 50-year preclosure period and 100
5 years of active institutional controls. However, the DOE will continue monitoring programs
6 for as long as needed if meaningful data are collected or are expected.

7
8 In screening parameters using this criterion, the DOE applied two qualifications. First,
9 parameters had to be amenable to measurement within the disposal system and, second,
10 parameter changes expected to occur within the first 150 years and affecting long-term
11 disposal system performance had to be predictable. For example, parameters such as the
12 shape of pore spaces cannot be reasonably measured and, therefore, would not become
13 candidates for a monitoring program. Likewise, changes in parameters such as the actual
14 brine concentration within the Salado are likely to be rapid initially and not necessarily
15 diagnostic of the steady state that will exist over most of the regulatory time period.

16
17 The results of the screening of the parameters in Tables 7-3 and 7-4 are given in Table 7-5.

18
19 **Table 7-5. Listing of Parameters That Can Produce Meaningful Data During**
20 **Monitoring Period**

Parameter	Comment
SALADO PHYSICAL PARAMETERS	
Creep closure and stresses	Can be measured during operations
Extent of deformation	Can be measured during operations
Initiation of brittle deformation	Can be measured during operations
Displacement of deformation features	Can be observed during operations
SALADO HYDROLOGICAL PARAMETERS	
Salado brine composition	Can be measured during operations
NON-SALADO HYDROLOGICAL PROPERTIES	
Culebra groundwater composition	Can be measured for entire period
Castile brine reservoir location	Can be observed for entire period
Drilling rate	Can be observed for entire period
Culebra change in groundwater flow	Can be observed for entire period
WASTE RELATED PARAMETERS	
Waste activity	Can be calculated using measurements made during waste characterization



1 In some cases, the parameter is indicated as a measurable parameter, meaning that it can either
2 be directly monitored or be deduced from a monitoring program. Other parameters are
3 indicated as observed. This means that the parameter represents an event that occurs at
4 unspecified intervals or changes too slowly or too intermittently to be a viable monitoring
5 candidate. For example, displacements of deformation features occur intermittently and can
6 be observed only when they occur, even though other processes leading up to displacement
7 (such as creep) can be monitored.



8
9 7.2.2.4 Preservation of Disposal System Integrity

10
11 Disposal system integrity could be compromised by drill holes, conduits, or other entries that
12 are left in place to allow access to monitoring equipment. The requirement to avoid such
13 conditions leads to the conclusion that the only viable monitoring systems are those that can
14 be operated directly during operations, those that can transmit information without cabling
15 (telemetry), and those that can be used to evaluate parameters using remote sensing
16 techniques. Each is discussed briefly below. Table 7-6 shows the final screening of
17 parameters in order to determine those that are candidates for a monitoring program.
18 Table 7-7 identifies those parameters included in the preclosure and postclosure monitoring
19 programs. The differences in Tables 7-6 and 7-7 are explained as follows. The presence of a
20 DRZ surrounding the repository has been incorporated into performance assessment
21 calculations. The properties of the DRZ have been characterized; they include altered
22 hydrologic properties that are expected to enhance near-field fluid flow both to and from the
23 repository. The initial conditions and enhanced fluid flow are considered moderately
24 significant to disposal system performance. In an effort to simplify the calculations, the
25 effects are maximized by the conceptual model and altered properties of the DRZ. This is
26 believed to be a conservative choice with respect to the ultimate impact on predicted release.

27
28 Monitoring the DRZ hydrologic properties would not provide relevant information or verify
29 assumptions used in performance assessment; therefore they will not be monitored during the
30 operational period nor during the postclosure period. For more detail regarding DRZ-related
31 parameters, see Appendix MON (Attachment 1, Section MONPAR.3.3).

32
33 Composition of Salado brines has been established through investigations. Brine composition
34 is significant and is incorporated into performance assessment calculations. Based on the
35 extensive experimental evidence collected, there is no indication that Salado brine
36 composition will change over the regulatory period; thus it will not be routinely monitored
37 during the operational period nor during the postclosure period. For more detail regarding
38 Salado brine composition see Appendix MON (Attachment 1, Section MONPAR.2.2).

39
40 7.2.2.4.1 Evaluation of Monitored Parameters

41
42 The preclosure and postclosure parameters identified in Table 7-7 will be evaluated as a part
43 of the plan described in Appendix MON. Significant deviations in expected values of any of
44 these parameters from those ranges of values in the performance assessment models will be

Table 7-6. Parameters That Can Be Measured Without Violating Repository Integrity

Parameter	Comment
SALADO PHYSICAL PARAMETERS	
Creep closure	Direct measurement in open areas of the repository
Extent of deformation	Direct measurement in open areas of the repository
Initiation of brittle deformation	Direct measurement in open areas of the repository
Displacement of deformation features	Directly observed from other open areas of the repository
NON-SALADO HYDROLOGICAL PROPERTIES	
Culebra groundwater composition	Can be measured using existing or additional groundwater surveillance wells
Probability of encountering a Castile brine reservoir	Can be developed based on observations of drilling activity in Delaware Basin
Drilling rate	Can be developed based on observations of drilling activity in Delaware Basin
Culebra change in groundwater flow	Can be determined using existing or additional groundwater surveillance wells
WASTE RELATED PARAMETERS	
Waste activity	Limited to observations during waste characterization activities

Table 7-7. Preclosure and Postclosure Monitored Parameters

Monitored Parameter	Preclosure	Postclosure
Culebra groundwater composition	X	X
Culebra change in groundwater flow	X	X
Probability of encountering a Castile brine reservoir	X	X
Drilling rate	X	X
Subsidence measurements	X	X
Waste activity	X	
Creep closure and stresses	X	
Extent of deformation	X	
Initiation of brittle deformation	X	
Displacement of deformation features	X	



1 evaluated. Where applicable, any new information will be incorporated into the performance
2 assessment conducted for recertification. Parameter values outside of expected ranges will
3 also prompt the evaluation of models and their modification, where appropriate, for use in
4 recertification performance assessment activity.

5
6 Culebra groundwater composition, Culebra changes in groundwater flow, Castile brine
7 reservoir encounters, Castile brine reservoir pressure, and drilling rate parameters will be
8 evaluated for substantiation that they remain within the range of values assumed in model
9 development and performance assessment. Should there be a significant change outside the
10 assumed range of values used in the performance assessment models, the DOE will evaluate
11 and, where appropriate, modify models for incorporation into the next performance
12 assessment recertification.

13
14 In the unlikely event that subsidence values fall significantly outside the range of values
15 predicted and experienced elsewhere in the Delaware Basin, additional evaluation of the
16 potential effects of such deviations will be conducted. If the evaluation requires changes to
17 models used in the performance assessment, these changes will be made and the revised
18 models incorporated into the recertification performance assessment.

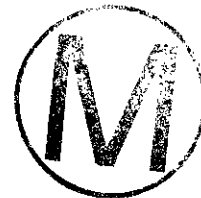
19
20 The waste activity (see Appendix WCL for a detailed discussion) will be monitored to ensure
21 compliance with the requirements of the LWA and that the values are within the range of
22 values used in performance assessment models. Any significant deviation from expected
23 values will be addressed by the DOE in a timely fashion to avoid any violation of the
24 compliance certification.

25
26 Creep closure and stresses, extent of deformation, initiation of brittle deformation, and
27 displacement of deformation features are all parameters that reflect on the geomechanical
28 nature of the repository. Evaluation of these parameters influence the operational aspects of
29 safe operation of the repository. However, should any of these parameters exhibit properties
30 that are significantly outside the experience and expectations of the information baselines
31 developed to date, the DOE will evaluate the impact on the design of the repository and the
32 design of the shaft seal system.

33
34 The EPA will be notified of any deviation that the DOE evaluates as significant with respect
35 to complying with the regulations or the certification of the WIPP as a safe repository.

36 37 7.2.2.4.2 Direct Measurement

38
39 Direct measurement includes current programs such as the underground geomechanical
40 monitoring program and the groundwater surveillance program. In such cases, the monitoring
41 equipment can be inspected, calibrated, and used with high reliability. Malfunctioning
42 equipment can be easily repaired or replaced. Power requirements are met with portable
43 power units such as rechargeable batteries or generators. In some cases, analog measurements
44 can be made mechanically and recorded in notebooks. In other cases, digital logging



1 equipment is available to record large quantities of data and information. Direct measurement
2 allows for changing the measurement parameters as environmental conditions change.
3 Replicate samples can be taken easily if needed. Unusual conditions can be investigated to
4 provide unambiguous interpretation of data.

5
6 7.2.2.4.3 Telemetry Systems

7
8 In the early 1970s to the mid 1980s, the U.S. Bureau of Mines and the Mine Safety and Health
9 Administration demonstrated that reliable communications can be established between
10 underground mines and the surface for the purpose of locating and rescuing trapped miners
11 (see Powell 1976; Murphy and Parkinson 1978, 42). Low frequency radio equipment was
12 demonstrated in numerous mine environments and at many depths. The systems evaluated
13 used low-duty cycle transmitters connected to loop antennae powered by miners' cap lamp
14 batteries. Although through-the-earth transmission of signals is feasible, any system that uses
15 this type of telemetry must deal with the following design problems.

16
17 First, because the purpose of the telemetry is to obviate the need for cabling to the surface, all
18 power must be self-contained. For the WIPP, this will require extending battery or portable
19 generators beyond the tens of years that can now be achieved for low-duty cycle systems.
20 Second, issues regarding durability must be addressed since the environmental conditions will
21 be severe. Components will have to withstand the brine and gas environments that are
22 predicted, as well as the effects of creep closure and repressurization. Third, reliability will
23 have to be addressed since failed sensors cannot be replaced nor can calibrations be performed
24 or adjustments made. Finally, in addition to the equipment issues, there are concerns about
25 interpreting results in an environment where interference, such as background electromagnetic
26 noise, can only be, at best, poorly characterized. While these issues and concerns can be
27 addressed with technology development programs, it is doubtful that the high cost is
28 justifiable for the limited amount of data that may be obtained from such systems.

29
30 7.2.2.4.4 Remote Sensing Systems

31
32 The use of remote techniques to determine the characteristics of the earth have been well
33 established. Generally classified as geophysical measurements, these systems look for
34 variations in a parameter within the earth in order to determine geological relationships.
35 Typical parameters that are measured remotely are resistivity, acoustic velocity, magnetism,
36 density, temperature, moisture content, radioactivity, and radiometry (infrared). The general
37 conclusion is that the changes in the repository are too small (in scale), too far from the
38 surface, and too slow to be detectable using remote techniques.

39
40 7.2.2.5 Complementary With RCRA Programs

41
42 The RCRA, as implemented by both the EPA Office of Solid Waste (OSW) and the NMED,
43 requires that the owner and operator of a hazardous waste management facility prevent
44 releases of hazardous constituents that are harmful to human health and the environment.



1 Where feasible, credible release pathways must be monitored to demonstrate that no releases
2 above regulatory limits are occurring. In some cases, if monitoring is not feasible or if
3 releases can be shown to be either not measurable or inconsequential, monitoring is not
4 needed.

5
6 To satisfy these monitoring requirements, the DOE plans to implement the following
7 programs:

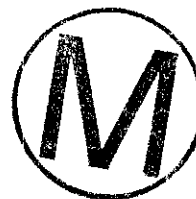
- 8
- 9 • geomechanical monitoring program,
- 10
- 11 • VOC confirmatory monitoring program, and
- 12
- 13 • groundwater surveillance program.
- 14

15 Based on the approach the DOE has taken to monitoring program implementation, the
16 criterion of compatibility with the RCRA program is met.

17 **7.2.3 Monitoring Program Description**

18
19
20 Based on the parameter screening described above and the analysis in Appendix MON, the
21 DOE has selected a monitoring program with the following components:

- 22
- 23 • preclosure monitoring
 - 24 - geomechanical monitoring parameters are (25 years or until closure):
 - 25
 - 26 Creep closure and stresses,
 - 27 Extent of deformation,
 - 28 Initiation of brittle deformation, and
 - 29 Displacement of deformation features.
 - 30
 - 31 - VOC confirmatory monitoring parameters are (a minimum of 6 months after
 - 32 closure of first panel):
 - 33
 - 34 1,1-Dichloroethylene,
 - 35 Carbon tetrachloride,
 - 36 Methylene chloride,
 - 37 Chloroform,
 - 38 1,1,2,2-Tetrachloroethane,
 - 39 1,1,1-Trichloroethane,
 - 40 Chlorobenzene,
 - 41 1,2-Dichloroethane, and
 - 42 Toluene.
 - 43



- Waste Characterization monitoring parameters (25 years or until last waste shipment is made):

Waste activity

- preclosure and postclosure monitoring parameters are (30 years after closure and as required by RCRA):²

- groundwater surveillance:

Culebra brine composition,
Culebra change in groundwater flow direction, and
Culebra well water level.

- observation of drilling activities (100 years after closure):²

Castile brine reservoir encounter,
Castile brine reservoir pressure, and
drilling rate.

- postclosure monitoring parameter (100 years after closure):²

- subsidence monitoring.



Each of these programs is described in the following sections. Individual program plans are included in Appendices VCMP, GWMP, SMP and DMP.

7.2.3.1 Geomechanical Monitoring Program

The geomechanical monitoring program at the WIPP facility is an integral part of the DOE's ground control program (see Figure 7-10). Disposal rooms, drifts, and operational area excavations will be monitored to provide confirmation of structural integrity. Geomechanical data on the performance of the repository shafts and excavated areas are currently collected as part of the geotechnical field monitoring program. The results of the geotechnical investigations are reported annually. The report describes monitoring programs and geomechanical data collected during the previous year.

The instrumentation in Table 7-8 is available for use in support of the geomechanical program. The minimum instrumentation for the unexcavated disposal areas designated as Panels 2 through 8 is one borehole extensometer installed in the roof at the center of each disposal room. The roof extensometers will monitor the dilation of the immediate salt roof beam and possible bed separations along clay seams. Additional instrumentation may be

² Or until the DOE can demonstrate to the EPA that there are no significant concerns to be addressed by further monitoring.



Table 7-8. Instrumentation Used in Support of the Geomechanical Monitoring System

Instrument Type	Features	Parameter Measured	Range
Borehole extensometer	The extensometer provides for monitoring the deformation parallel to the borehole axis. Units suitable for up to five measurement anchors in addition to the reference head.	Cumulative deformation	0-2 inches
Borehole television camera	Closed circuit television may be used for monitoring areas otherwise inaccessible, such as boreholes or shafts.	Video image	n/a
Convergence points and tape extensometers	Mechanically anchored eyebolts to which a portable tape extensometer is attached.	Cumulative deformation	2-50 feet
Convergence meters	Includes wire and sonic meters. Mounted on rigid plates anchored to the rock surface.	Cumulative deformation	2-50 feet
Inclinometers	Both vertical and horizontal inclinometers are used. Traversing type of system in which a probe is moved periodically through casing located in the borehole whose inclination is being measured.	Cumulative deformation	0-30 degrees
Rock bolt load cells	Spool type units suitable for use with rock bolts. Tensile stress is inferred from strain gauges mounted on the surface of the spool.	Load	0-300 kips
Earth pressure cells	Installed between concrete keys and rock. Preferred type is a hydraulic pressure plate connected to a vibrating wire transmitter.	Lithostatic pressure	0-1,000 pounds per square inch
Piezometer pressure transducers	Located in shafts and of robust design and construction. Periodic checks on operability required.	Fluid pressure	0-500 pounds per square inch
Strain gauges	Installed within the concrete shaft key. Suitably sealed for the environment. Two types used—surface mounted and embedded.	Cumulative deformation	0-3,000 microinches per inch (embedded) 0-2,500 microinches per inch (surface)

1 installed as conditions warrant. Panel 1 has already been excavated and is heavily
2 instrumented, as shown in Figure 7-10.

3
4 Polling of the geomechanical instrumentation will be performed at least once every month.
5 This frequency may be increased to accommodate any changes that may develop. The results
6 from the remotely read instrumentation will be evaluated after each scheduled polling.
7 Documentation of the results will be provided annually in the Geotechnical Analysis Report.

8
9 The instrumentation system provides for data maintenance, retrieval, and presentation. The
10 instrumentation system cognizant engineer first retrieves the data from the instrumentation
11 system and verifies their accuracy by assuring the measurements were taken in accordance
12 with applicable instructions and procedures. Next, the cognizant engineer reviews the data
13 after each polling to assess the performance of the instrument and the excavation. Data that
14 look anomalous are detected during this polling and are investigated to determine the cause
15 (for example, instrumentation problem, error in recording, or changing rock conditions). The
16 data are then processed to calculate various parameters such as the change between successive
17 readings and deformation rates. The results of this assessment are reported to the ground
18 control cognizant engineer and operations personnel. The stability of an open panel
19 excavation is generally determined by the rock deformation rate. Unexpected deformation
20 rates are investigated by Geotechnical Engineering to determine if remediation is needed.

21
22 The evaluation of the performance of the excavation is also performed by Geotechnical
23 Engineering. These evaluations will provide an estimate of the stand-up time of the
24 excavation. If the trend is toward adverse (unstable) conditions, then the results of these
25 assessments are reported to the operations manager to determine appropriate operational
26 responses.

27
28 Roof conditions are assessed from observation boreholes and extensometer measurements.
29 Measurements of room closure, rock displacements, and observations of fracture development
30 in the immediate roof beam are used to evaluate the performance of a panel. A summary of
31 the Panel 1 monitoring program was presented to the members of the Geotechnical Experts
32 Panel in 1991, who concurred that the monitoring was adequate to determine deterioration
33 within the rooms and could provide early warning of deteriorating conditions.

34
35 The assessment and evaluation of the condition of WIPP excavations is an iterative,
36 continuous process using the data from the monitoring programs. Criteria for corrective
37 action are continually reevaluated and reassessed based on total performance to date. Actions
38 taken are based on these analyses and on planned utilization of the excavation. Because WIPP
39 excavations are in a natural geologic medium, there is inherent variability from point to point.
40 The principle adopted is to anticipate potential ground control requirements and implement
41 them in a timely manner rather than to wait until a need arises.



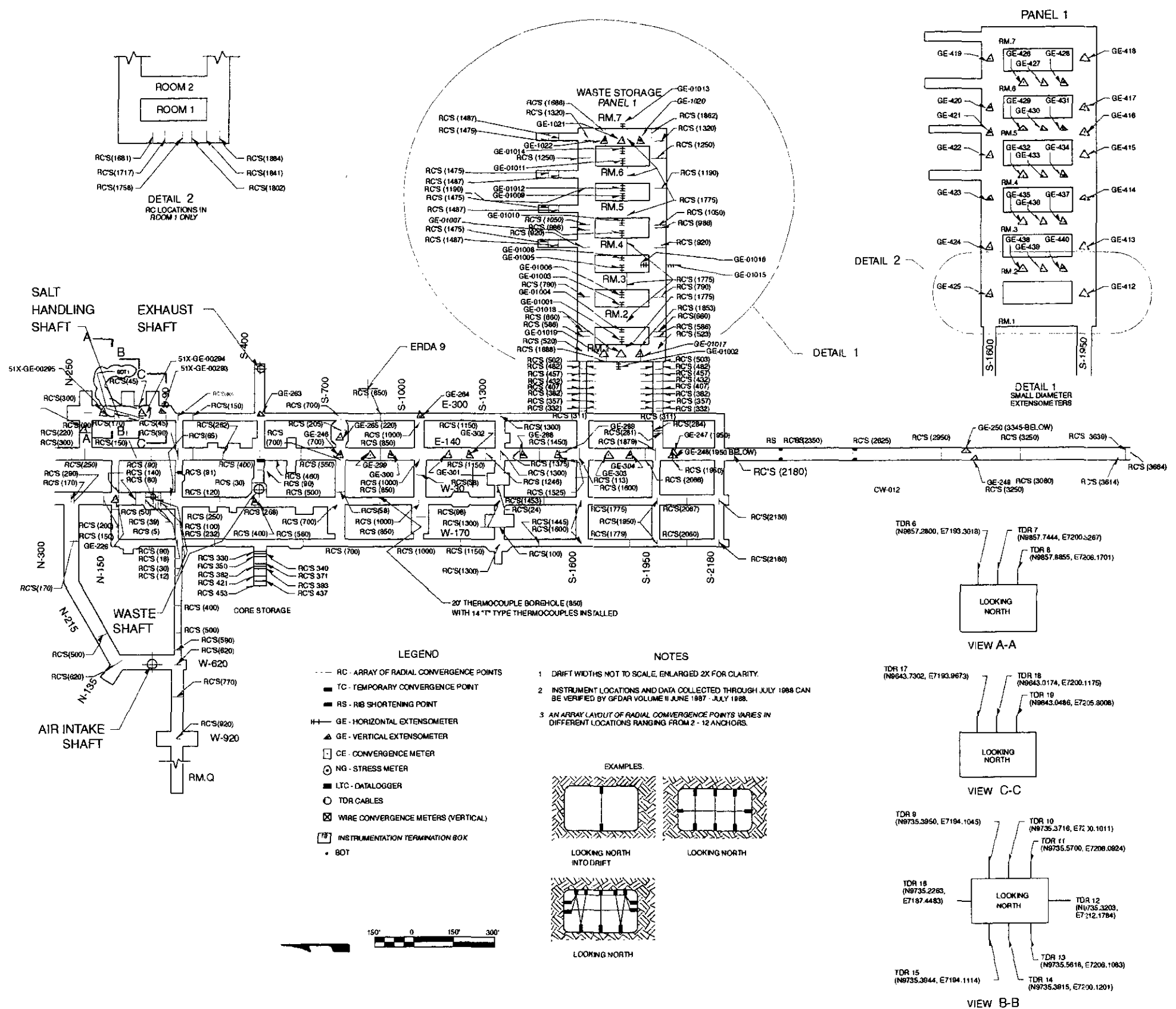
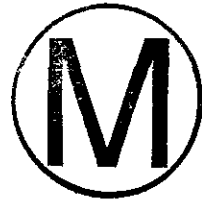
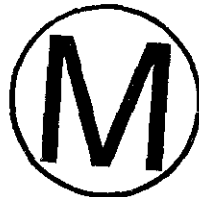


Figure 7-10. Layout and Instrumentation of Geomechanical Monitoring System as of January 1996

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1 Both creep closure of the excavation and the development of the DRZ are included in the
2 conceptual model of disposal system performance. Creep closure is discussed in Section
3 6.4.3.1 and Appendix PORSURF. The numerical model for predicting creep closure has been
4 developed based on both theoretical considerations and observations. The goal of monitoring
5 is to detect any substantial and detrimental deviations from the expected behavior of Salado
6 halite and to determine the significance of such deviations. Data are analyzed after each
7 round of measurements and results are distributed for use in making ground control decisions.
8 A compilation of data (current and previous) is published annually in the Geotechnical Field
9 Data and Analysis Report. This compilation is useful determining long-term trends in the
10 behavior of underground openings and can be a diagnostic tool for determining substantial
11 and detrimental deviations for expected performance.

12
13 The DRZ is modeled as discussed in Section 6.4.5.3. It is assumed that the DRZ maintains its
14 permeability throughout the model period as shown in Table 6-17. Marker bed (MB) 138 and
15 139 are modeled to be separate geological units with permeabilities lower than those in the
16 DRZ as shown in Table 6-16. Substantial and detrimental deviations from these expectations
17 may impact repository performance. Consequently, as discussed in Section 4.3 of Appendix
18 GTMP, observations of excavation effects, along with the other geotechnical measurements
19 will be useful to detect deviations in expectations for near-term DRZ development.

20
21 7.2.3.2 VOC Confirmatory Monitoring Program

22
23 As documented in the WIPP Safety Analysis Report (SAR) (DOE 1990, 6.1-34), airborne
24 emission is the only credible contaminant release pathway from the WIPP facility during
25 disposal operations. The panel closure design basis requires this pathway to be controlled
26 during operations and the final facility closure requires that it be eliminated. The panel
27 closure design is described in Appendix PCS. Final facility shaft sealing is described in
28 Appendix SEAL. In order to determine the effectiveness of panel closures, the DOE has
29 targeted the measurement of VOC emissions as diagnostic of repository processes that may be
30 underway within closed panels. The DOE has prepared a VOC confirmatory monitoring plan.
31 The plan has been prepared so that the DOE can show that the assumptions and predictions
32 used to demonstrate compliance to the environmental performance standards are valid.
33 Verification is demonstrated when observed emissions are equal to or less than those
34 predicted. The VOC Confirmatory Monitoring Plan (VCMP) is provided in Appendix
35 VCMP. The VCMP includes monitoring design, sampling and analysis procedures, and
36 quality assurance objectives.

37
38 In its application to the NMED for a hazardous waste facility operating permit, the DOE
39 demonstrated compliance with the environmental performance standards of 20 NMAC 4.1,
40 Subpart V, § 264.601(c). Appendix VCMP describes a sampling and analysis program to
41 confirm the theoretical calculations. The monitoring program is capable of quantifying VOC
42 concentrations in the ambient mine air at the WIPP. The VCMP addresses the following
43 information requirements:
44



- rationale for the design of the monitoring program, based on possible pathways, operations, engineered and natural barriers, and monitoring locations optimized for detection, and
- descriptions of the specific elements of the monitoring program, including the type of monitoring, the location of stations, the frequency of sampling, the target analytes, the schedule for implementation, the equipment used, the sampling and analytical techniques, and the data recording and reporting procedures.

While the quantification of VOCs is not of direct relevance to this application, the rate of VOC emission is of direct interest because it is a function of two inter-related repository properties. These are the extent of deformation (creep closure) and gas-producing processes. Both gas generation and creep closure will lead to the pressurization of the closed panel during operations. This pressurization will become the driving force for VOC emissions through and around the closure system. Abnormally high rates of pressurization may indicate a substantial and detrimental deviation from expected conditions requiring further investigation.

The DOE will collect air samples upstream and down stream of Panel 1 beginning just prior to waste emplacement and proceeding until at least six months following completion of panel closure. The DOE will continue monitoring until the criteria for terminating monitoring are met. These criteria are established in Appendix VCMP (Section 3.4). DOE's waste characterization program requires 100 percent measurement of headspace gases. This information will be available to the DOE through the WIPP Waste Information System (WWIS), which is described in Chapter 4.0.

7.2.3.3 Groundwater Surveillance Program

In the development of the WIPP monitoring programs, potential pathways for release of hazardous constituents to the environment were evaluated. This evaluation indicated no credible release pathway via surface water. The DOE has prepared a groundwater monitoring plan (GMP), as presented in Appendix GWMP. The appendix describes the basis for the GMP, the organization of the program, the quality assurance for the GMP, and the sampling program description. Sampling locations are shown in Figure 7-11. Sampling frequency will be annual. Analytes of interest for groundwater sampling and other sampling programs³ are defined in Table 7-9. Analysis of samples is performed by a commercial laboratory that participates in the EPA contract laboratory program. Methods are specified in procurement documents and are selected to be consistent with EPA recommended procedures in SW 846 (EPA 1988). For the GMP, the principal goal of data analyses is the comparison of a data point or data set to equivalent data collected at another location and time (such as preoperational baseline data or data collected at a control location), or to a fixed standard.



³ Discussion of other sampling programs is provided in Appendix EMP.

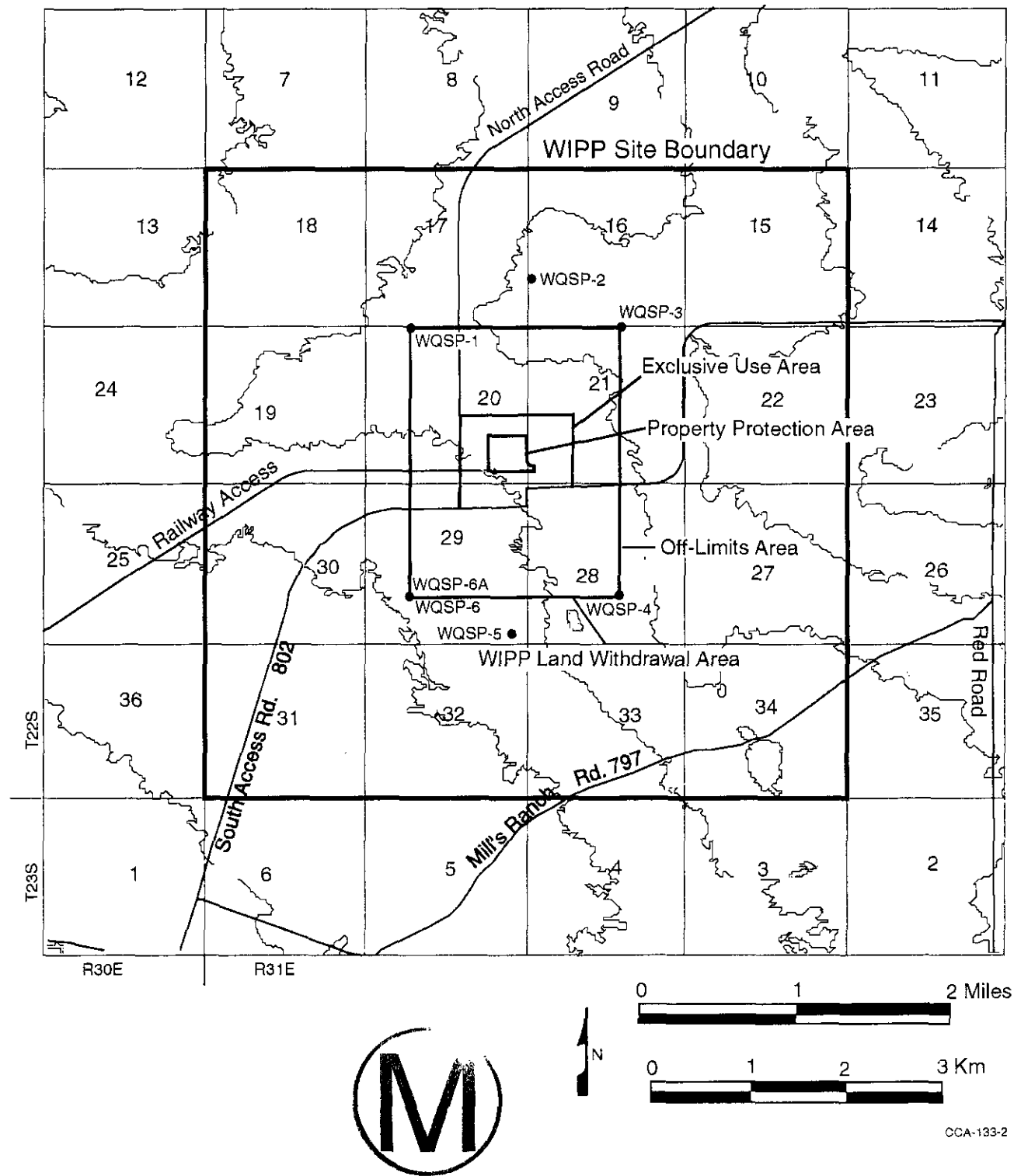


Figure 7-11. Location of the New Water Quality Sampling Wells

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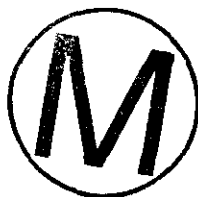
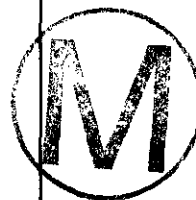


Table 7-9. Typical Environmental Surveillance Analysis Schedule

Type of Sample	Analysis
Liquid influent	Radionuclides
Liquid effluent	Specific radionuclides, chemical constituents
Airborne effluent	Gross β , specific radionuclides
Meteorology	Temperature, wind speed, wind direction, precipitation, dewpoint, barometric pressure
Air quality	Total suspended particulates
Vegetation radionuclides	Specific radionuclides
Beef radioanalysis	Specific radionuclides
Game bird radioanalysis	Specific radionuclides
Rabbit radioanalysis	Specific radionuclides
Fish radioanalysis	Specific radionuclides
Deer radioanalysis	Specific radionuclides
Soil radioanalysis	Specific radionuclides
Surface-water radioanalysis	Specific radionuclides
Groundwater analysis	Specific radionuclides, chemical constituents ^a
Sediments radioanalysis	Specific radionuclides
Aerial photography	Area of land disturbed
Wildlife survey	Bird and small mammal population densities



Legend:

Specific radionuclides = ²³⁸Pu, ²³⁹Pu, ²⁴⁰Pu, ²⁴²Pu, ²³³U, ²⁴¹Am, ²⁴³Am, ²⁴⁴Cm, ²³²Th, ²³⁷Np, ²²⁶Ra, ¹³⁷Cs, ⁹⁰Sr, ⁶⁰Co, U_{nat}, and Th_{nat}.

Chemical constituents = chloride; iron; manganese; phenols; sodium; sulfate; pH; specific conductance; total organic carbon; total organic halogen; specified RCRA constituents; antimony; arsenic; barium; beryllium; cadmium; chromium; fluoride; lead; mercury; nickel; nitrate; selenium; silver; thallium zinc; endrin; methoxychlor; toxaphene; 2,4-D; 2,4,5-TP silvex; radium; turbidity; coliform bacteria. Additional analytes may be specified in the WIPP facility hazardous waste permit.

^a For the purposes of establishing baseline values in wells Water Quality Sampling Program (WQSP) 1-6 and 6a, the analyses will include all 40 CFR 264 Appendix IX constituents.

Comparisons between data sets are performed using standard statistical tests. The selection of the specific test is dependent upon the relative power of the test and the degree to which the underlying requirements of the test are met. In addition to tests comparing data from distinct locations and times, trend analyses are performed on time series where sufficient data exist.

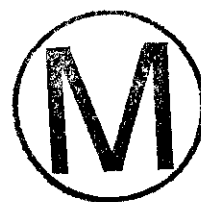
1 Citation of the source of the test method or the software used to perform the tests will be made
2 when results are reported. Data and subsequent calculated values are reported in the annual
3 site environmental report.

4
5 The two parameters of interest from the groundwater surveillance program are the
6 composition of the Culebra groundwater and water levels. Significant and persistent changes
7 in the composition of the Culebra groundwater will be investigated and impacts to the
8 modeling assumptions for long-term performance in Section 6.4.6.2 will be evaluated. Large
9 and rapid water-level fluctuations may be diagnostic of nearby human activity such as potash
10 mining and fluid injection and withdrawal. Water-level changes within the groundwater
11 *modeling domain in Section 6.4.6.2 that cannot be explained either based on observed trends*
12 *or on past experience* will be investigated and assessed relative to the assumptions made in the
13 regional groundwater flow model.

14 15 7.2.3.4 Observation of Drilling Activities

16
17 In preparing this application, the DOE developed a database of drilling activity within the
18 Delaware Basin. In addition, the DOE has an ongoing program of field checking each well
19 that is drilled within one mile of the WIPP site boundary. Field checking includes verifying
20 the location as listed on the Application for Permission to Drill (APD), monitoring drilling
21 and completion activities, and noting abandonment and plugging. Both the maintenance of
22 the database and the field observation program will be continued throughout the operational
23 period to develop additional statistics on the following parameters:

- 24 • drilling rates,
- 25
- 26 • drilling practices,
- 27
- 28 • Castile brine reservoirs encountered,
- 29
- 30 • Castile brine characteristics (where available), and
- 31
- 32 • plugging practices.
- 33



34
35 Data collected will be addressed as appropriate in the recertification process. Any analyses
36 that indicate that parameter values are changing will be studied to evaluate the impact of the
37 changes.

38
39 Significant changes in drilling practices, such as borehole diameters, plug and abandonment
40 practices, mining techniques, Castile brine occurrence, and injection well use will be
41 evaluated for potential impacts on disposal system performance. Any significant deviations
42 noted will be reported to the EPA.

1 **7.2.3.5 Subsidence Monitoring**

2
3 Subsidence monitoring is accomplished with a Class I leveling survey. The surveys will be
4 performed every ten years during the operational phase and thereafter.

5
6 The leveling survey procedures ensure that the data are documented and validated. The data
7 will be included in the baseline database. A procedure will be developed to implement the
8 monitoring program.

9
10 The monitoring program includes the following:

- 11 • management of the disposal phase monitoring program,
- 12 • maintenance of monitoring procedures and quality assurance/quality control
13 documents,
- 14 • performance of all necessary field work,
- 15 • maintenance of the subsidence network,
- 16 • maintenance (and revision as necessary) of the monitoring schedule,
- 17 • maintenance and storage of baseline database,
- 18 • review of data and evaluation of performance,
- 19 • eventual decommissioning of the disposal system monitoring program, and
- 20 • archiving of monitoring data.



21 Subsidence predictions exist of the WIPP. These will be reevaluated at the time of closure.
22 Subsidence measurements will be used to compare actual subsidence with predictions.
23 Significant deviations between expected subsidence and actual subsidence will be investigated
24 to determine if a substantial and detrimental deviation in the expected performance of the
25 repository is indicated.

26
27 **7.2.4 *Reporting***

28
29 The results of the DOE's monitoring program will be submitted annually. The report will
30 include the results from the previous year, plus any cumulative information that is useful in
31 interpreting the data. The annual report will contain a summary assessment of results to
32 ensure that the performance of the repository can be evaluated on a continuous and consistent
33 basis. Other reports, such as those stipulated in 40 CFR § 194.4 (b)(3), will be issued when
34 necessary.
35
36
37
38
39
40
41
42
43
44

1 **7.3 Passive Institutional Controls**

2
3 Passive institutional controls, as opposed to active institutional controls, are controls that once
4 established, can be expected to remain effective with no on-site human support. The DOE
5 will implement passive institutional controls that involve multiple types and multiple levels of
6 passive controls to make human intrusion into the disposal site unlikely. To accomplish this,
7 the DOE intends to use several types of monuments and markers, land ownership, and written
8 notations in land records in numerous locations (see Section XVI of Appendix PIC). Written
9 documentation will include information on the location, design, and disposal contents and
10 hazards, as well as stipulations on allowable land uses. Components of the passive controls
11 system will be instituted at the site and at remote locations (see Appendix PIC).

12
13 As technology advances, this design concept will be revisited over the operational lifetime of
14 the WIPP. If the DOE believes the design can be enhanced, changes will be proposed during
15 the recertification process for EPA approval. The program described in Appendix PIC will
16 fulfill the requirements of 40 CFR Part 191 and satisfy the certification criteria of 40 CFR Part
17 194.

18
19 **7.3.1 Requirements for Passive Institutional Controls**

20
21 The EPA has specified that “[d]isposal sites shall be designated by the most permanent
22 markers, records, and other passive institutional controls practicable” (40 CFR § 191.14[c]).
23 The EPA then goes on to define passive institutional controls to mean “(1) permanent markers
24 placed at a disposal site, (2) public records and archives, (3) government ownership and
25 regulations regarding land or resource use, and (4) other methods of preserving knowledge
26 about the location, design, and contents of a disposal system” (40 CFR § 191.12[e]). The
27 DOE has interpreted this regulatory language to mandate the development and implementation
28 of a system of passive institutional controls consistent with those components listed in the
29 EPA’s definition in order to protect the integrity of the disposal system for as long as
30 practicable after disposal.

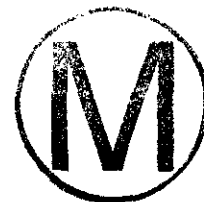
31
32 Guidance is provided by the EPA in 40 CFR § 194.43 on what subject areas must be
33 addressed in order to demonstrate compliance with the regulation. Three subject areas must
34 be addressed: (a) detailed descriptions of the passive institutional controls must be provided,
35 (b) the period of time that the passive institutional controls are expected to endure and be
36 understood must be estimated, and (c) credit for the passive institutional controls in reducing
37 the likelihood of inadvertent human intrusion in performance assessments must be justified
38 for the proposed time period. Additional guidance is provided in EPA (1996b) indicating
39 what documentation is required in the compliance application to address 40 CFR § 194.43(a),
40 the need for rationales to explain the estimates of how long the passive institutional controls
41 are expected to endure and be understood in 40 CFR § 194.43(b), and the limitations of
42 effectiveness and duration of the effectiveness of the passive institutional controls in
43 performance assessment to address 40 CFR § 194.43(c).



1 **7.3.2 Objectives for Passive Institutional Controls**

2
3 As prescribed by the standards, the objectives of DOE's passive institutional controls for the
4 WIPP are to convey the following:

- 5 • location,
- 6
- 7 • facility design,
- 8
- 9
- 10 • content, and
- 11
- 12 • hazard.
- 13



14 The passive institutional controls program described within this application will be effective
15 in accomplishing these objectives (see Appendix EPIC, Section EPIC.6).

16
17 **7.3.3 Implementation of the Passive Institutional Controls Program**

18
19 The DOE began addressing the issue of passive institutional controls in the context of the
20 assurance requirements by convening two panels of experts to identify what future societies
21 might be like (Hora et al. 1991). The panels were convened so that the appropriate types of
22 messages, the contents of the messages, and the types of media for transmitting the messages
23 can be selected and to identify design concepts for the system of markers at the repository
24 footprint (Trauth et al. 1993), which is one of the passive institutional controls. The work of
25 the two panels was completed prior to promulgation of 40 CFR Part 194. To address the
26 issues of the passive institutional controls in addition to the markers at the repository footprint
27 and to incorporate the concept of practicable into the design, the DOE developed a conceptual
28 design, which is included as Appendix PIC. With the promulgation of 40 CFR Part 194, the
29 EPA provided guidance on how credit for the passive institutional controls deterring
30 inadvertent human intrusion can be obtained for use in performance assessment. To address
31 the issue of credit for passive institutional controls, the DOE has produced Appendix EPIC.

32
33 The timing and duration of the implementation of passive institutional controls is depicted in
34 Figure 7-12.

35
36 **7.3.3.1 Definition of Passive Institutional Design Appropriate for the WIPP**

37
38 In deciding which passive institutional controls are appropriate for the WIPP, the DOE was
39 guided by the regulatory language in 40 CFR § 191.14(c) that states that the controls should
40 be practicable. The DOE is expected to address the components of the passive institutional
41 controls listed in the definition of 40 CFR § 191.12(e). The components of the passive
42 institutional controls for the WIPP consist of (1) monuments that define the boundary of the
43 withdrawal area, (2) markers at the footprint of the repository that consist of monuments that
44 identify the outer boundary of the subsurface facility, a berm surrounding the repository

1 footprint, an information center on the surface at the center of the repository footprint, a
2 buried room halfway between the information center and the berm, a buried room halfway
3 between the berm and the hot cell, and randomly spaced buried markers distributed across the
4 repository footprint, (3) sets of records distributed to national and international archives, (4)
5 sets of records distributed to records centers locally, nationally, and internationally (both those
6 of a general nature and those specializing in land and resource use), (5) government control
7 and land-use restrictions, and (6) other means of communication, such as encyclopedias,
8 dictionaries, textbooks, and various maps and road atlases. Appendix PIC contains a detailed
9 description of the designs of each of these components.

10
11 Trauth et al. (1993) examined a variety of configurations and materials in concluding that a
12 system comprised of natural materials incorporating massive structures with messages
13 provided in an enduring configuration offered the best system for permanently marking the
14 site. The permanent marker system incorporates these concepts and thus is the best system of
15 passive institutional controls for permanently marking the repository. The use of archives and
16 national publications as described in Appendix PIC is the most extensive means of
17 widespread distribution of the WIPP information. Use of radio or television is transient and
18 will not provide the long-term societal memory.

19
20 *7.3.3.1.1 Markers*

21
22 Two groups of experts, the Futures Panel and the Markers Panel, were established to examine
23 the issues involved with designing an effective system of permanent markers. Hora et al.
24 (1991) incorporates judgments of the Futures Panel and discusses the underlying physical and
25 societal factors that would influence society and the likely modes of human intrusion at the
26 WIPP site.

27
28 The Hora et al. report was an important reference and source of information for the
29 preparation of Trauth et al. (1993). Trauth et al. (1993) reports the results of the Markers
30 Panel, which considered various concepts of marking the site and conveying to future
31 generations information regarding the presence of dangerous waste material and the potential
32 consequence of intrusion into the waste repository. Appendix PIC (Section I) is a
33 modification of the ideas developed by this panel.

34
35 Appendix PIC sets forth the permanent markers system for the WIPP facility. This system
36 involves the use of surface monuments, small subsurface warning markers, buried rooms, and
37 large earthen structures marking the WIPP repository footprint on the surface. Appendix
38 EPIC (Section EPIC.6) indicates the period of time during which passive institutional controls
39 will be effective.

40
41 The surface monuments are large monuments erected on the surface at both the repository
42 footprint and the controlled area boundaries. To facilitate fabrication and shipping of the
43 monuments, each monument will consist of two separate stones connected by a tendon joint.
44 The large monuments will be engraved with Level II and III messages and Level IV



1 pictographs as described in Appendix PIC (Section IV).⁴ Figures 7-12 and 7-13 provide the
2 dimensional characteristics of the large monuments. The monuments intended for marking
3 the controlled area boundaries will differ from the monuments marking the repository
4 footprint. Each footprint monument will be inscribed with the Level II and III messages in
5 seven languages, the six official United Nations languages (English, French, Spanish,
6 Chinese, Russian, and Arabic), and Navajo. The controlled area boundary monuments will be
7 inscribed with warning messages. Trauth et al. (1993, Appendix F) discusses in some detail
8 the selection of these languages by the Markers Panel.
9

10 The monuments will be quarried from granite and shipped by rail to the WIPP site. Each
11 monument base will be soundly founded by excavating into the near-surface caliche. After
12 emplacing the base monument, the excavation will be backfilled and the upper monument will
13 be placed over the base tendon.
14

15 The small warning marker is shown in Figure 7-14. The Level II messages placed on the
16 small subsurface warning markers will be in the seven languages previously listed. However,
17 each marker will have the message in only one of the seven languages. Warning markers will
18 be placed throughout the repository footprint and within the berm. The warning markers will
19 be made of a diversity of durable materials, such as granite, aluminum oxide, and fired clay,
20 thus improving the likelihood that at least some of the markers will endure for thousands of
21 years.
22

23 The small buried warning markers will be randomly spaced in locations and at depths to
24 provide a reasonable expectation of discovery by any organized exploration effort, but to
25 discourage organized efforts at collecting the markers. The current petroleum industry
26 practice in the Delaware Basin is to remove surface soil down to the caliche layer over an area

⁴ Five levels of messages will be used in the permanent marker system.

- Level I conveys the message that the site is man-made. The message itself is in the physical form of the marker system and the effort expended in constructing it.
- Level II conveys the message that something dangerous is buried here and that no digging or drilling should be conducted. This message is carried in seven languages uniformly distributed among the subsurface warning markers. Each marker has the message in a single language. The Level II message is also engraved on each monument in seven languages.
- Level III conveys basic information that tells what, why, when, where, who, and how. This message is carried by the monument markers.
- Level IV conveys complex information in seven languages and is stored in the permanent structures buried underground and the information center on the surface.
- Level V is archival and involves storing more complete rulemaking records than the messages provided at the WIPP site. These records are not stored at the site, but will be located in various public access facilities at the local, state, federal, and international levels.



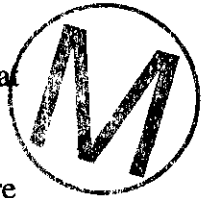
1 sufficiently large to set up a drilling rig and dig a mud pit. Nominally, this area is 50,000
2 square feet (4,648 square meters). By placing the small warning markers above the caliche at
3 intervals of a few feet, several of the warning markers should be unearthed during any soil
4 clearing operation.

5
6 The inclusion of a berm in Figure 7-15 in the permanent marker design is based upon the
7 following criteria (see Appendix PIC, Section VII, for more detail).

- 8
- 9 • The surface footprint of the repository should be essentially outlined by some enduring
10 structure.
- 11
- 12 • The structure should be sufficiently massive to provide reasonable expectation that it
13 will endure for thousands of years.
- 14
- 15 • The structure's profile should minimize the likelihood that it can become buried by
16 shifting sands or that characteristics of the profile may lead to fabrication stresses
17 affecting the ability of the structure to retain its configuration.
- 18
- 19 • The structure should be constructable without the need for sophisticated equipment or
20 processes.
- 21
- 22 • The construction materials should be reasonably available to the WIPP site and have
23 little intrinsic value.
- 24
- 25 • The cost should not be disproportionately high for the advantages that the alternative
26 provides.
- 27
- 28 • To the extent practicable, the nature of the structure should lend itself to testing over a
29 period of two to five decades.
- 30

31 The berm is proposed to encompass the repository footprint. Figure 7-15 also depicts the
32 berm cross section.

33
34 To provide a distinctive magnetic signature for the berm, large permanent magnets buried at
35 intervals in the berm will be used. These magnets will produce a detectable signal with
36 current airborne detection equipment. The magnetic signal's geometric form will provide
37 strong indication that it could only have been humanly engineered. This magnetic signature
38 should motivate any organization capable of magnetic surveying to further investigate this
39 anomaly prior to initiating drilling activities.



40
41 Similarly, to provide a distinctive radar-reflective signature unique from the surrounding
42 terrain, trihedrals fabricated from metal will be buried in the berm. Bellus and Eckeman
43 (1994) provide a description of the trihedrals.

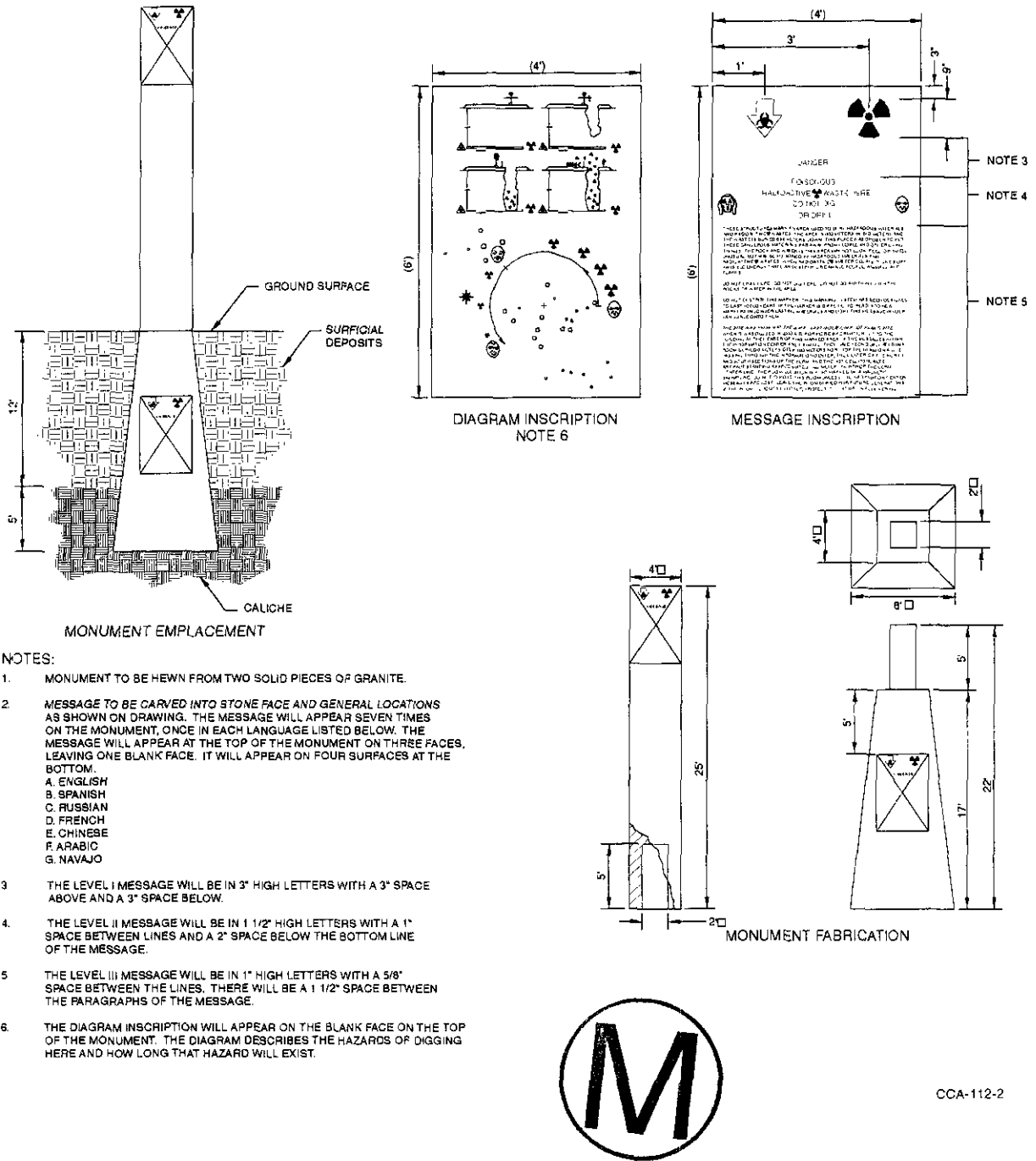


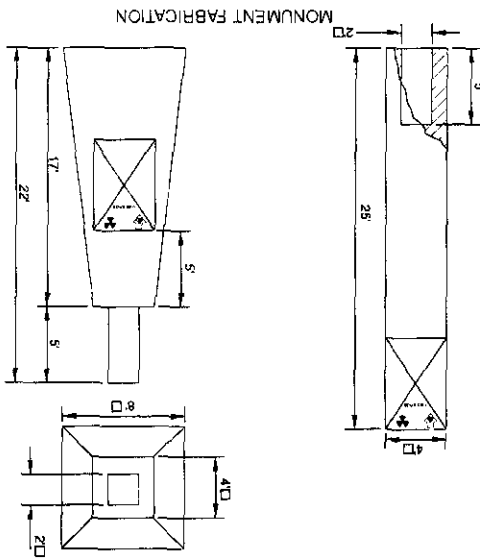
Figure 7-12. Repository Footprint Perimeter Monument Configuration

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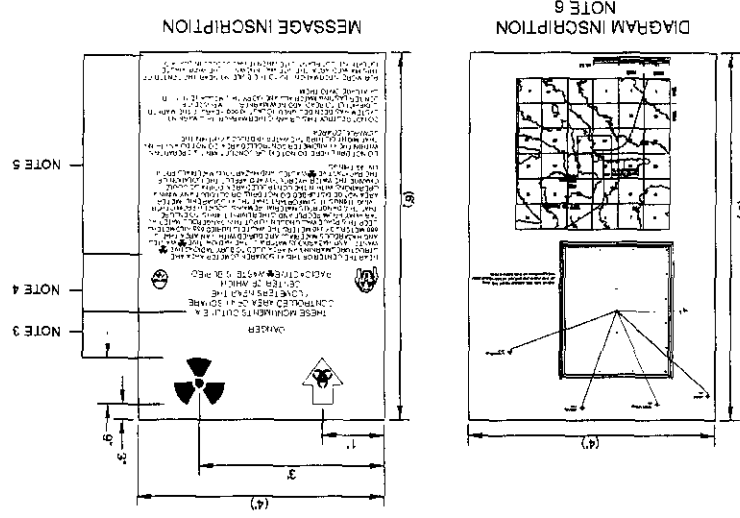
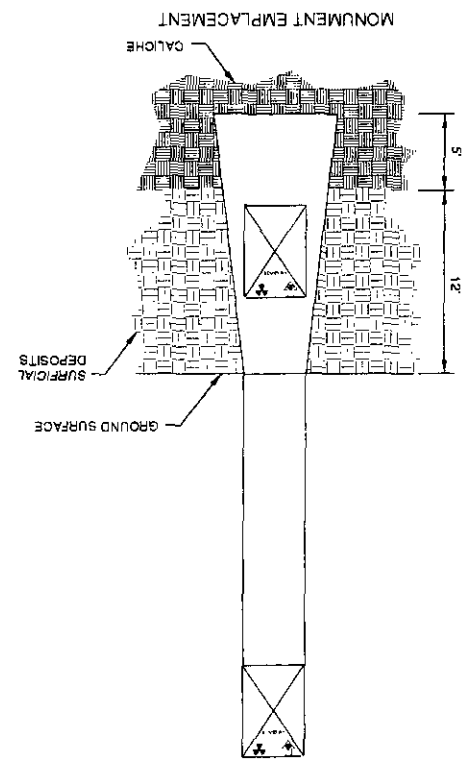
Figure 7-13. Controlled Area Perimeter Monument Configuration

CCA-113-2



1. MONUMENT TO BE HEWN FROM TWO SOLID PIECES OF GRANITE.
2. MESSAGE TO BE CARVED INTO STONE FACE AND GENERAL LOCATIONS AS SHOWN ON DRAWING. THE MESSAGE WILL APPEAR SEVEN TIMES ON THE MONUMENT, ONCE IN EACH LANGUAGE LISTED BELOW. THE MESSAGE WILL APPEAR AT THE TOP OF THE MONUMENT ON THREE FACES. IT WILL APPEAR ON FOUR SURFACES AT THE LEAVING ONE BLANK FACE. IT WILL APPEAR ON FOUR SURFACES AT THE BOTTOM.
3. THE LEVEL I MESSAGE WILL BE IN 3" HIGH LETTERS WITH A 3" SPACE ABOVE AND A 3" SPACE BELOW.
4. THE LEVEL II MESSAGE WILL BE IN 1 1/2" HIGH LETTERS WITH A 1" SPACE BETWEEN LINES AND A 2" SPACE BELOW THE BOTTOM LINE OF THE MESSAGE.
5. THE LEVEL III MESSAGE WILL BE IN 1" HIGH LETTERS WITH A 5/8" SPACE BETWEEN THE LINES. THERE WILL BE A 1 1/2" SPACE BETWEEN THE PARAGRAPHS OF THE MESSAGE.
6. THE DIAGRAM INSCRIPTION WILL APPEAR ON THE BLANK FACE ON THE TOP OF THE MONUMENT. THE DIAGRAM DESCRIBES THE LOCATION OF THE BERM AND THE LOCATION OF THE INFORMATION CENTER BY USING THE STARS.

NOTES:



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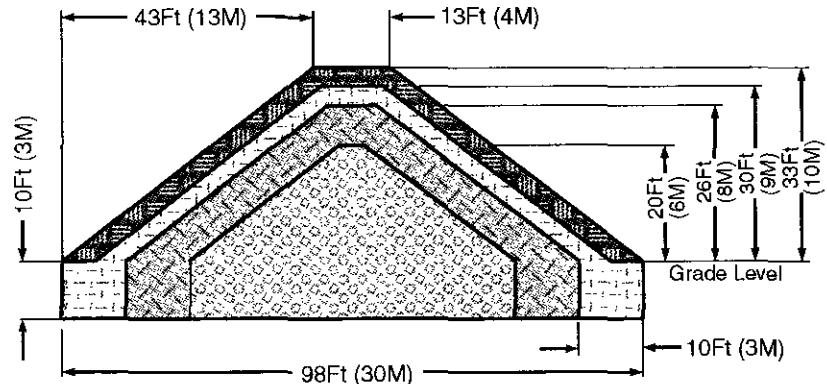
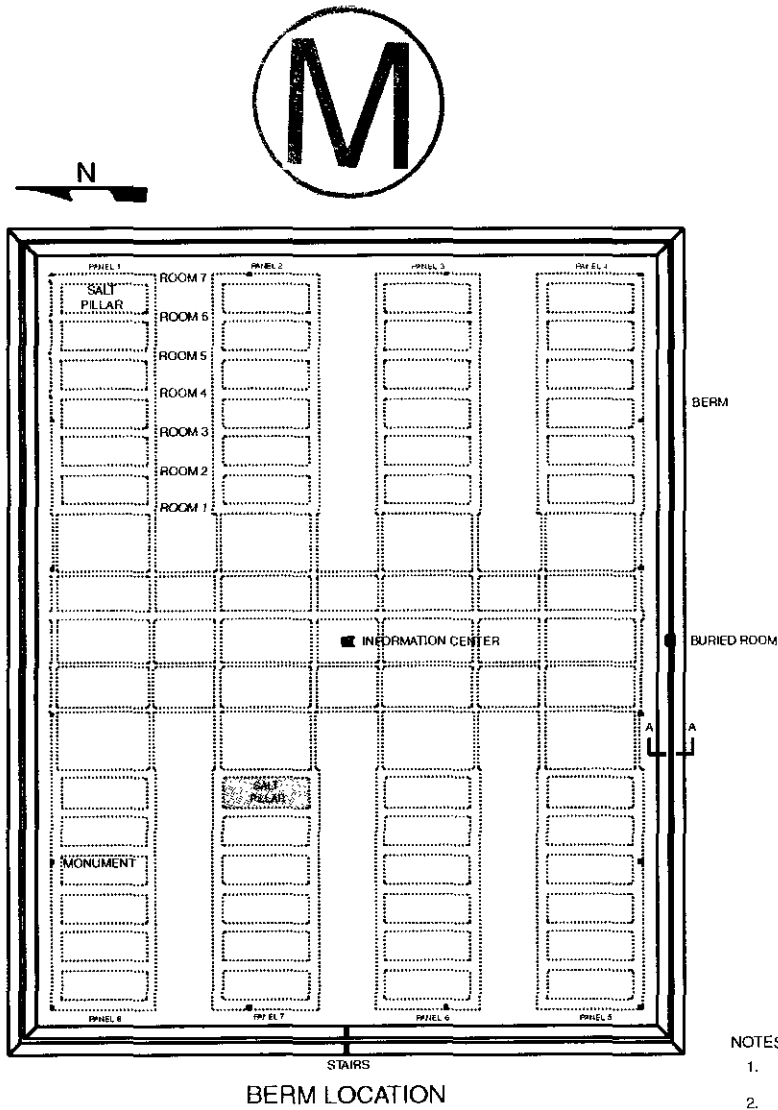
Diameter of Disk is 23 cm. (9 in.)
Not to Scale

CCA-114-2

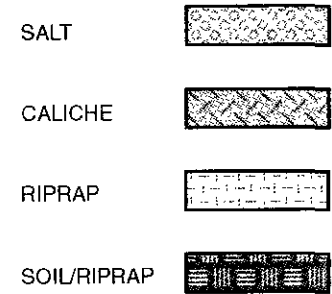
Figure 7-14. Small Buried Warning Marker

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BERM CROSS SECTION
 BERM CONSTRUCTION PROFILE
 NOT TO SCALE



NOTES:

1. THE DISPOSAL AREA PERIMETER MEASURES 629M BY 776M
2. THE INNER PERIMETER OF THE BERM MEASURES 660M BY 814M.
3. THE OUTER PERIMETER OF THE BERM MEASURES 720M BY 874M.
4. PANELS, ROOMS, AND SALT PILLARS REFER TO THE REPOSITORY FOOTPRINT SHOWN AS DOTTED LINES...

CCA-115-2

Figure 7-15. Berm Construction

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1 Another aspect of the marker system includes on-site buried storage rooms containing the
2 Level IV message and associated diagrams. These rooms will be designed to endure for a
3 similar time period as the permanent marker system and will be buried (see Appendix PIC).
4 The design characteristics contributing to this longevity will be the material and
5 environmental conditions associated with construction and location. The rooms will be made
6 of granite with a minimum number of joints. Individual walls, the floors, and the roofs will
7 comprise single granite slabs joined only at the edges. The configuration minimizes the risk
8 of failure caused by chemical interactions between the construction material and the
9 environment. The message texts contained within the buried storage rooms will be engraved
10 on the walls. To provide redundancy, additional granite slabs engraved with the message text
11 and the diagrams will be held in place against the interior walls. Although some damage
12 could be inflicted by vandals, the granite composition of the message-carrying materials will
13 provide the greatest opportunity for preventing complete destruction of the information
14 contained within the buried rooms.

15
16 In addition to the buried storage rooms, an information center, as described in Appendix PIC
17 (Section VII), will be located on the surface providing access to the same information that is
18 contained in the buried rooms. Details regarding the location of one of the buried storage
19 rooms and identical information will be contained in the information center.

20
21 *7.3.3.1.2 Records*

22
23 A significant part of the overall system will be the archiving of important information at sites
24 remote to the repository. The archived material will include information that defines the
25 location, design, content, and hazards associated with the WIPP. The amount of information
26 will be more extensive than that available within the permanent marker system at the
27 repository location. Information will be preserved using practicable materials and techniques
28 at record centers and archives throughout the world. Appendix EPIC (Section EPIC.6)
29 provides justification for a period of time that materials placed in archives and records centers
30 are expected to endure and be understood.

31
32 Specific documents in the archived information portfolio will include the following. The
33 specific requirements of 40 CFR § 194.43(2)(a) applicable to each document are indicated in
34 parentheses.

- 35
- 36 • detailed maps describing the exact location of the repository (i),
- 37
- 38 • the Safety Analysis Report (i – iv),
- 39
- 40 • the Final Environmental Impact Statement (FEIS) for WIPP and the supplement(s) to
- 41 the FEIS (i – iv),
- 42
- 43 • the RCRA Permit (i – v),
- 44



Title 40 CFR Part 191 Compliance Certification Application

- 1 • the Compliance Certification Application (i – v),
- 2
- 3 • environmental and ecological background data collected during the preoperational
- 4 phase of WIPP and summaries of data collected during the disposal and
- 5 decommissioning phases of WIPP (iv),
- 6
- 7 • records of the waste container contents and disposal locations within the WIPP
- 8 repository (iii),
- 9
- 10 • drawings defining the construction and configuration of the repository and shafts (ii),
- 11
- 12 • drawings, procedures, and design reports describing how the waste was emplaced, and
- 13 how the repository was decommissioned, closed and sealed (v), and
- 14
- 15 • design information for the passive institutional controls (ii).
- 16

17 The National Archives will be one organization responsible for the permanent storage of this
18 information. As discussed in Appendix PIC, the information will also be distributed to
19 appropriate organizations such as the following for long-term safekeeping:

- 20 • federal and state government agencies,
- 21
- 22 • federal, state, tribal, and local archives and libraries,
- 23
- 24 • local and state and record repositories (for example, the Eddy County Clerk New
- 25 Mexico)
- 26
- 27 • national archives and libraries of nations that possess nuclear weapons and nuclear
- 28 energy or produce natural gas and oil resources, and
- 29
- 30 • professional and technical societies.
- 31

32
33 The archival and record centers identified in Appendix PIC as planned recipients of
34 information were selected based upon one or more of the following criteria:

- 35 • representing an international location in a nation which had citizens engaged in the oil
- 36 and gas exploration and exploitation industry,
- 37
- 38 • representing an international location in a nation which had the potential to generate
- 39 radioactive waste,
- 40
- 41 • representing a local governmental organization frequented by individuals engaged in
- 42 the oil and gas exploration and exploitation industry,
- 43
- 44



- 1 • representing a National Archival location,
- 2
- 3 • representing a Regional Library, or
- 4
- 5 • is a public funded location.
- 6

7 The DOE intends to submit WIPP records to over 100 archives nationally and internationally
8 as identified in Appendix PIC. The initial submittal of these records will occur after closure
9 and decommissioning of the WIPP. Since this time frame is decades into the future and thus
10 significant changes will occur to some or all of the archives as well as some of the
11 governments, the DOE has not attempted to identify the practices employed by each archive
12 and repository for maintaining records and making them accessible to the public. However,
13 the National Archive-Rocky Mountain Region practices are described and are representative
14 of the National Archives and its regional facilities. The state of New Mexico Archive and the
15 Canadian National Archive were also contacted and their practices are similar to those
16 employed by the U.S. National Archives. There are also international standards for the
17 organization and operation of archives that enable the world's archives to function similarly in
18 many aspects of the practices governing maintenance of records and access to the records by
19 members of the public.

20
21 To ensure the proper storage and retrievability of archived material, the DOE archivist will
22 develop a filing code system specifically for the WIPP material. This system will be a part of
23 the overall document submittal the DOE will provide to the various archival locations. In the
24 development of the filing code system and communications with worldwide archives, it is
25 expected that differing cultural issues will be addressed in order that the DOE gain acceptance
26 of the information from as many archives as possible.

27
28 To reduce the possibility that future archivists may destroy the provided documents, each
29 volume containing documents will be labeled with a warning that the intent of providing the
30 archived material is to ensure its preservation for the 10,000-year regulatory time frame
31 stipulated in the U.S. Government's regulations controlling the disposal of transuranic waste.
32 It is recognized that the federal government may incur some long-term financial obligations to
33 the archival locations to ensure retention. Within two years following the distribution of
34 archival material and at least every 15 years thereafter during the active institutional controls
35 period, the DOE will conduct audits of selected archival locations to verify retention and
36 retrievability of the historical documents.

37
38 As an example of how an archive will handle archived information, the National Archive will
39 use the indexing system provided by the DOE in organizing the WIPP material submitted for
40 archiving and public use. Upon receipt of the material in boxes, the archive staff will examine
41 the documents; remove staples, paper clips, rubber bands, and other miscellaneous materials
42 that may damage or are otherwise incompatible with the records over an extended period of
43 time; enclose any damaged material in individual protective covers; place the records in acid-
44 free boxes; and store those boxes in an environmentally controlled vault. The individual



1 boxes are labeled with coded alpha-numeric designations that tie the contents back to the
2 agency submitting the documents, the year in which the documents were received, and the
3 general content of the documents. Finding aids, content indices, or significant word lists are
4 developed to aid researchers in identifying the material desired. The coded number will also
5 provide information relative to whether or not the documents may be destroyed after a given
6 amount of time. Many government documents are scheduled to be destroyed after 30 years.
7 Other documents are preserved indefinitely.

8
9 Title 36 CFR Part 1254, Availability of Records and Donated Historical Materials, regulates
10 the manner in which archival material within the National Archive system is made available to
11 *members of the public*. In general, researchers must register each day that they enter a
12 research facility and may be required to provide identification. The researcher must sign for
13 the documents received and again may be required to show identification. The researcher is
14 not permitted to leave the room without notifying the room attendant and placing all
15 documents in their proper containers. Documents must be returned to the research room
16 attendant prior to the room closing. Documents may not be used where there is food, drink, or
17 the presence of ink. Only pencils may be used in the room containing original documents. If
18 the researcher requires copies of documents, the appropriate document must be marked with a
19 paper tab provided by the archive. No paper clips or rubber bands may be used on the
20 documents. The room attendant will provide the copying services for the researcher.
21 Documents must be maintained in order by the researcher, however if the documents become
22 disordered, the room attendant must perform the re-ordering function and not the researcher.
23 Upon exiting a research room, the researcher must present for examination any article that
24 could contain documents.

25
26 In addition to the national and state archives, Indian tribes and pueblos (for example, Navajo,
27 Mescalero Apache, and Zuni) were contacted to determine the extent of any archival activity.
28 Only the Zuni were establishing a limited internal archive. Other groups forward archive
29 worthy materials to federal storage facilities. The DOE will continue to work with key
30 nations, tribes, and pueblos to establish pertinent agreements and to ensure that appropriate
31 WIPP records are distributed for archiving and reference purposes.

32
33 Finally, the International Atomic Energy Agency (IAEA), with the DOE as a current
34 participatory through the agency of its Scientific Advisor, is developing a procedure for the
35 archiving of records pertinent to the disposal of radioactive waste in deep geological
36 repositories. The procedure, published in final draft May 31, 1996, is titled *Maintenance of*
37 *Records for Deep Geological Repositories*. The DOE embraces this effort and intends to
38 continue to pursue final publication of this comprehensive document with the IAEA.

39 40 7.3.3.2 Implementation of Programs to Collect Information

41
42 Prior to implementing the passive institutional controls, a testing program will determine
43 whether the specific messages proposed can be expected to convey the intended warnings and
44 information across cultures and whether the proposed media for transmitting the messages



1 will endure to the degree anticipated in the development of the conceptual model. The testing
2 to be conducted will address the refinement of the messages, diagrams, and the method of
3 presentation. As recommended in Trauth et al. (1993), the translated versions of the message
4 text should be evaluated by presentations to groups indigenous to the countries whose
5 language is represented in the message. This process should provide input into how
6 comprehensible the messages are and provide information regarding any idiom changes that
7 may be necessary in the translated versions. When considering that the messages were
8 developed by educated individuals residing in the U.S., it is prudent that the effectiveness of
9 the messages to convey their intended content to a broader cross-section of individuals be
10 thoroughly tested. The testing therefore should include cross-cultural groups in evaluating the
11 effectiveness of conveying the intended messages through diagrams and pictures as well as
12 script. The DOE will continue to develop and review the details of a testing program to
13 ensure that a comprehensive effort is made to test the final written and pictograph message
14 comprehensibility. For those components that include either large volumes of various
15 materials (for example, the berm) or the movement of heavy objects (for example, the sections
16 of granite in the monuments), procedures will be tested for transporting the material and
17 constructing the specified designs. The testing programs are described in Appendix PIC. See
18 Appendix EPIC for a discussion of the durability of materials to be used to construct passive
19 institutional controls.

21 7.3.3.3 Passive Institutional Controls Timelines

22
23 The DOE has prepared a tentative schedule of the implementation of the passive controls
24 program. The schedule is shown in Figure 7-16. The following is provided as a brief
25 expansion of the timelines provided in Figure 7-16.

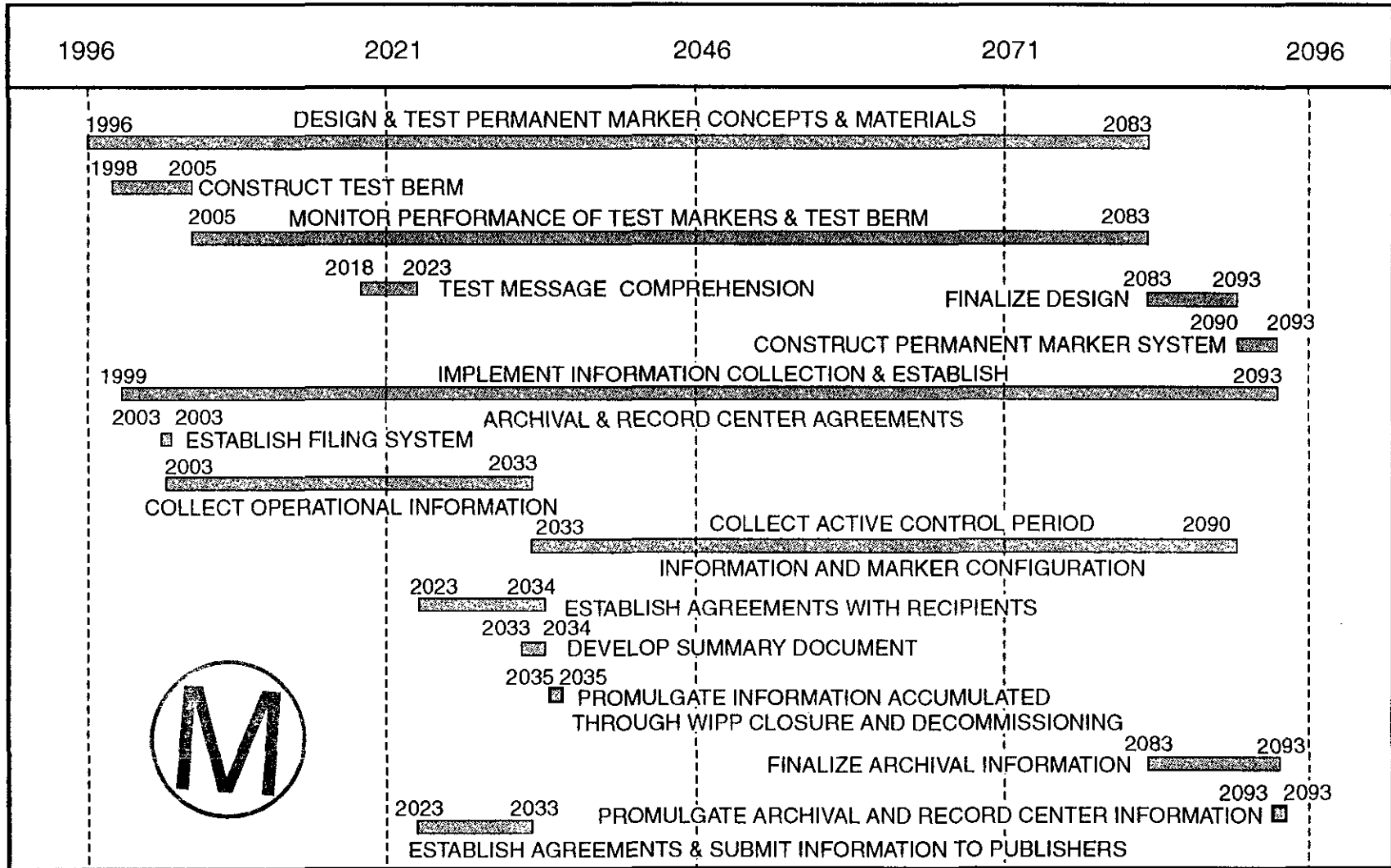
- 26
27 • 1996-2083 Design and Test Permanent Marker Concepts and Materials. During this
28 period the testing and monitoring described in Appendix PIC related to the permanent
29 marker components, materials, and communication concepts are conducted.
- 30
31 - 1998 – 2005 Construct Test Berm. During this period, the DOE will install test
32 monuments, buried test markers, and construct a section of berm for testing. The
33 berm section will include magnets and radar reflectors for testing.
- 34
35 - 2005 – 2083 Monitor Performance of Test Markers and Test Berm. During this
36 period, the DOE will monitor the performance of the test structures to develop
37 information for use in the final design.
- 38
39 - 2018 – 2023 Test Message Comprehension. The DOE will gain operational
40 experience for any information that may affect the composition of the intended
41 messages, both narrative and pictogram, and then conduct testing for
42 comprehension by populations indigenous to the countries represented by the
43 languages used in the messages.



Title 40 CFR Part 191 Compliance Certification Application

- 1 - 2083 – 2090 Final Design. During this period, the DOE will complete the final
2 design of the permanent marker system.
- 3
- 4 - 2090 – 2093 Construct Permanent Marker System. During the period, the
5 permanent marker system will be constructed including installation of messages.
- 6
- 7 • 1999-2093 Implement Information Collection and Establish Archival and Record
8 Center Agreements. During this period the actions required to implement record
9 keeping and record storage aspects of passive institutional controls are conducted.
10 Individual actions and associated timelines are:
- 11
- 12 - 2003 Establish Filing System. The DOE will establish the filing system under
13 which the record center and archival information will be assembled. Completion
14 of the system by 2003 will support the information collection program.
- 15
- 16 - 2003 – 2033 Collect Operational Information. Collect the information relative to
17 WIPP operation, including decommissioning, which will be included in the
18 promulgated documentation.
- 19
- 20 - 2033 – 2090 Collect Active Control Period Information and Marker Configuration.
21 Collect the information relative to WIPP active controls and the results of testing
22 of the permanent marker system components and communication concepts.
- 23
- 24 - 2023 – 2034 Establish Agreements with Recipients. During this period the DOE
25 will communicate with the planned document recipients to develop general
26 agreements with respect to language translation, scope of translated material,
27 format in which the material will be provided, and any financial support required
28 to achieve acceptance by each recipient. Beginning about 2023 when most of the
29 documentation should have been developed, this effort should start. The DOE
30 expects two to three years to establish the agreements and another five to eight
31 years for translation with completion about the time that decommissioning and
32 decontamination are finished. This provides for the incorporation of information
33 related to decommissioning and decontamination.
- 34
- 35 - 2033 – 2034 Develop Summary Document. The DOE will develop the WIPP
36 summary document to be provided for ease of public access and understanding of
37 the WIPP.
- 38
- 39 - 2035 Promulgate Information Accumulated Through WIPP Closure and
40 Decommissioning. The DOE will make a distribution of documents accumulated
41 through the final closure, decontamination, and decommissioning of the WIPP.
- 42





CCA-175-0

Title 40 CFR Part 191 Compliance Certification Application

Figure 7-16. Passive Institutional Controls Timeline

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- 2023 – 2033 Establish Agreements and Submit Information to Publishers. During this period, the DOE will establish agreements with map makers and text publishers including financial support and provide hazard, history, and location information to be included on maps and various text materials.
- 2083-2093 Finalize Archival Information. During this period, the DOE will develop the final additions to the planned submittal, which include information describing the WIPP history during the first 50 to 60 years following closure and the final configuration of the permanent marker system.
- 2093 Promulgate Archival & Records Center Information. The DOE will make the distribution of the final portion of the archived information nationally and internationally.

7.3.4 Effectiveness of Passive Controls in Reducing the Rate of Human Intrusion

The EPA raises the issue of the expected ability of the passive institutional controls to convey information to future societies in two areas. In the context of the assurance requirement in which no assumptions can be made to limit the uncertainty of the future states of societies, the EPA states

Any compliance application shall include the period of time passive institutional controls are expected to endure and be understood. (40 CFR § 194.43[b])

In the context of credit for passive institutional controls in deterring inadvertent human intrusion for use in performance assessments, the EPA goes on to state that

The Administrator may allow the Department to assume passive institutional controls credit, in the form of reduced likelihood of human intrusion, if the Department demonstrates in the compliance application that such credit is justified because the passive institutional controls are expected to endure and be understood by potential intruders for the time period approved by the Administrator. Such credit, or a smaller credit as determined by the Administrator, cannot be used for more than several hundred years and may decrease over time. In no case, however, shall passive institutional controls be assumed to eliminate the likelihood of human intrusion entirely (40 CFR § 194.43 [c]).



To limit the speculation about the state of future society, the EPA has provided additional guidance by stating that “EPA expects that the DOE will establish a framework of assumptions for passive institutional controls that is a prudent extrapolation of the future state assumptions established in § 194.25” (EPA 1996b, 61) and by providing for the existence of certain societal “common denominators” based on “patterns of human behavior that may be detected throughout history and around the world” (EPA 1996b, 61).

Section 7.3.4.1 addresses the issue of how long the passive institutional controls are expected to endure and be understood in the context of the Assurance Requirement (40 CFR § 194.43[b]), and Section 7.3.4.2 addresses the issues of how long these controls are expected

1 to endure and be understood and the resulting credit in deterring inadvertent human intrusion
2 in performance assessment calculations (40 CFR § 194.43[c]).

3
4 7.3.4.1 Expected Effectiveness

5
6 The passive institutional controls in the Conceptual Design Report (DOE 1994) were
7 developed from the recommendations of the Markers Panel convened in 1991, modifying
8 them for reasons such as constructability or resource requirements. The Markers Panel
9 developed fundamental principles of long-term communication making only the most minimal
10 assumptions about what future societies would be like (for example, they will be human
11 *beings similar to what we are today*). No assumptions were made about what languages they
12 might be speaking or how technologically sophisticated they might be. Because no
13 assumptions were made about language or technology, the Markers Panel developed strategies
14 that attempt to communicate with individuals in a variety of means and in a systems approach
15 whereby the various components reinforce and supplement the other messages.

16
17 Without assumptions about technological sophistication, messages will be provided in various
18 levels of complexity, ranging from the most basic marker of human construction rather than a
19 natural phenomenon, to the entire written record of information about the repository and its
20 certification. Because it is not known what languages will be spoken in the future, the
21 markers will include non-linguistic means of communication, such as pictures of humans, star
22 charts, and the periodic table of the elements. In this way, the design of the markers responds
23 to the EPA's requirement for the "most permanent markers, records, and other passive
24 institutional controls practicable to indicate the dangers of the wastes and their location"
25 (40 CFR § 191.14[c]). While the Markers Panel focused its efforts on the repository footprint,
26 based on the 40 CFR Part 191 definition of human intrusion, the entire withdrawal area will
27 be identified by on-site passive institutional controls to satisfy criteria in 40 CFR § 194.43.
28 Because of the requirement for records and archives, plans have been made to place materials
29 within the existing governmental and scientific systems of recordkeeping.

30
31 In addressing the issue of credit for passive institutional controls in performance assessment
32 calculations, the DOE examined historical analogues for the controls components (see
33 Appendix EPIC, Chapter 5). Certain design characteristics of these historical analogues have
34 survived destruction from both societal turmoil and natural processes. By designing the
35 passive institutional controls to mimic and enhance these design characteristics, the DOE
36 believes that the passive institutional controls for the WIPP will be capable of surviving at
37 least as long as the historical analogues. Based on the characteristics of the markers, these
38 components have the capability of lasting in excess of several thousand years. This
39 conclusion is consistent with the conclusions of both teams of the Markers Panel whose
40 estimates were based on basically the same design characteristics for the markers and on a
41 wide variety of future states of society. The multiple copies of the records in the records
42 centers and archives, the selection of highly durable materials (that is, archival paper and
43 carbon-black ink), and the fact that the records will have value in the economic and health



1 areas suggest that at least some copies of the records have a high probability of surviving for
2 many hundreds to thousands of years.

3
4 The Markers Panel concluded that the messages proposed have a high probability (greater
5 than 0.70) of being understood by all potential levels of technology for at least 2,000 years
6 (Team A estimated at least 5,000 years). Although the Markers Panel considered only the
7 messages on the markers, the same information, both text and pictographs, will be included in
8 the records in records centers and archives. As a result, the DOE concludes that these records
9 will be interpretable for as long as the documents survive.

10
11 7.3.4.2 Credit Taken in Performance Assessment Calculations

12
13 In addition to their use for compliance with the assurance requirements, the passive
14 institutional controls have a separate function in deterring human intrusion into the disposal
15 system for performance assessment calculations. While only minimal assumptions were made
16 about future society for the purposes of designing the passive institutional controls, more
17 detailed assumptions need to be made to provide actual numbers for performance assessment
18 calculations. The Preamble to 40 CFR Part 194 limits any credit for passive institutional
19 controls in deterring inadvertent human intrusion to 700 years after disposal. This shorter
20 time period is an important factor in the development of numbers to evaluate the effectiveness
21 of passive institutional controls for performance assessment. The effectiveness of passive
22 institutional controls is further described in Appendix EPIC.

23
24 Active institutional controls will be implemented at the WIPP after closure to control access
25 to the site and will ensure that only those activities allowed by the LWA take place at the site.
26 The existence of active institutional controls will preclude human intrusion in the withdrawal
27 area, although there is a regulatory prohibition against taking credit for the effectiveness of
28 active institutional controls in performance assessment calculations beyond 100 years after
29 disposal. Because of the nature of the system of active institutional controls, the effectiveness
30 of the active institutional controls would be the controlling factor for performance assessment
31 calculations up to 100 years. Thus, the effectiveness of passive institutional controls for use
32 in performance assessment is focused on the time period from year 100 to year 700 after
33 disposal. See Appendix EPIC for discussion and analysis.

34
35 The Markers Panel developed its recommendations for the longevity of marker materials and
36 configuration based, in part, on historical analogues. When the passive institutional controls
37 task force (PTF) assessed the effectiveness of the passive institutional controls, as described in
38 Appendix PIC, additional historical analogues were considered, and a one-to-one comparison
39 was developed between individual passive institutional controls components and individual
40 historical analogues. This one-to-one comparison allowed the PTF to identify general periods
41 of time for endurance for each passive institutional control. At the same time, the PTF
42 identified potential failure mechanisms of the markers components, the records and archives
43 system, and governmental control components. Because the passive institutional controls
44 were designed to address failure mechanisms based on historical analogues that endured and



1 those for which there is a record of failure, the PTF believes that physical failure of the
2 passive institutional controls components over the entire withdrawal area will not occur in the
3 time frame of interest for performance assessment. This belief is supported by the fact that no
4 failure mode applies to all passive institutional controls and failure of the marker system
5 requires failure of all components of the marker system.

6
7 After physical durability was evaluated, the PTF studied the ability of messages to be
8 understood. Building upon assumptions listed by the EPA in the Compliance Application
9 Guidance as common denominators of human behavior, the PTF developed a list of
10 assumptions about how future societies would operate, focusing on potential intrusions to
11 *explore for and exploit natural resources. One of the PTF's assumptions is that English will*
12 *be understandable to the resource exploration and exploitation community for at least*
13 *1,000 years. This assumption is made based on (1) 1,000-year-old English literature can be*
14 *understood by scholars today, (2) English is a world language with a concomitant inertia*
15 *against radical and rapid change, and (3) the valuable nature of the resources in the area means*
16 *that resource-seeking individuals and corporations will make the effort to decipher past*
17 *records dealing with resource availability. The PTF believes that for the time frame of interest*
18 *for performance assessment, the ability of potential drillers to interpret past records is virtually*
19 *certain.*

20
21 Other assumptions made by the PTF are discussed in Appendix EPIC. The PTF provides the
22 basis for assumptions relating to basic human attributes, government, language, natural
23 resources, and estimating passive institutional controls effectiveness. The PTF established
24 this framework of assumptions through a "prudent extrapolation" of the future state (that is,
25 present-day) assumptions established in 40 CFR § 194.25.

26
27 The failure mode that remained after these PTF evaluations were performed was human error
28 either in obtaining and documenting a lease or a permit to drill, or in actually setting up a drill
29 rig and drilling a borehole in the wrong location. When a search of the New Mexico portion
30 of the Delaware Basin resource records did not yield any documentation of wells drilled in the
31 wrong location, the PTF queried individuals who had many years of experience with drilling
32 in both the Delaware Basin and the encompassing Permian Basin. These individuals were
33 able to provide five instances of wells drilled in the wrong location, although none was in the
34 Delaware Basin. Based on 429,000 wells drilled in the area in question, these five instances
35 resulted in a failure rate of 0.00001 for the Permian Basin and 0.00 for the Delaware Basin.
36 There may be other wells drilled in the wrong location that were not identified in the recent
37 search. In addition, there may be additional failure modes that were not identified in the
38 passive institutional controls effectiveness report. Because of these possibilities, the PTF
39 increased the calculated failure rate by three orders of magnitude to 0.01 to provide a
40 bounding value for performance assessment calculations.

41
42 A one percent failure rate would mean that out of every 100 permit requests, one involved an
43 unlawful permit, or one involved a location error on the permit itself, or the drillers set up in
44 the wrong location (that is, in the wrong lease). Such a high failure rate, however, would be



1 widely known within the drilling community and the failure rate would have caused the
2 implementation of stronger controls over drilling.

3
4 Thus, for performance assessment calculations, the passive institutional controls are
5 considered to be 0.99 (that is, 1 to 0.01) effective in deterring inadvertent human intrusion
6 over the entire withdrawal area.

7 8 **7.4 Multiple Barriers**

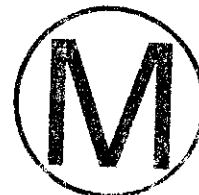
9
10 The WIPP facility has incorporated multiple natural and engineered barriers, including plugs,
11 seals, and backfill into its design. As a part of the DOE's program to evaluate multiple
12 barriers, an Engineered Alternatives Task Force (EATF) evaluated optional additional
13 engineering measures for the WIPP facility. The findings of the task force are summarized in
14 the *Evaluation of the Effectiveness and Feasibility of the Waste Isolation Pilot Plant*
15 *Engineered Alternatives* (DOE 1991). A more recent study, the Engineered Alternatives
16 Cost/Benefit Study, updated the 1991 EATF activity and augmented it with more in-depth and
17 comprehensive analyses of the relative benefits and detriments of the alternatives. Benefits
18 and detriments at the waste generation and storage sites were evaluated in this study as well as
19 those at the WIPP. (This study is included as Appendix EBS.)
20

21 Beyond the requirements contained in 40 CFR § 191.14(d) relating to multiple barriers,
22 40 CFR § 194.44 has imposed certification criteria upon the DOE with regard to engineered
23 barriers. The following sections provide a discussion of the manner in which the DOE has
24 complied with the multiple barrier requirement of 40 CFR § 191.14(d) and an overview of the
25 manner in which the engineered barrier criteria of 40 CFR § 194.44 have been met. A
26 detailed discussion of the cost and benefit analysis dictated in 40 CFR § 194.44 is provided in
27 Appendix EBS.
28

29 **7.4.1 Requirements for Multiple Barriers**

30
31 By requiring the use of both natural and engineered barrier types as the assurance requirement,
32 the EPA intends to ensure that the impacts of the failure of any single barrier type will be
33 minimized.
34

35 In the LWA, Congress mandated that the Secretary will use both natural and engineered
36 barriers. Waste form modifications may be used at the WIPP to isolate waste after disposal to
37 the extent necessary to comply with the final disposal regulations. Therefore, the disposal
38 system design involving the Salado as a natural barrier and the shaft seals as engineered
39 barriers complies with this assurance requirement as indicated by the compliant
40 complementary cumulative distribution functions (CCDFs) shown in Section 6.5.
41



1 **7.4.2 Objectives for Multiple Barriers**

2
3 The primary objective for the implementation and the use of multiple barriers at the WIPP
4 facility is to help guard against unexpectedly poor performance from one type of barrier. This
5 is accomplished by a design that includes multiple types of barriers.
6

7 **7.4.3 Implementation of Multiple Barriers**

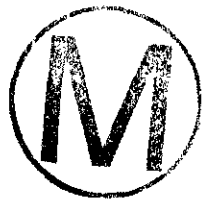
8
9 The baseline design for the WIPP facility includes the concept of multiple barriers for
10 isolation and containment of waste. Barriers that are part of the design include natural barriers
11 (for example, hydrological, geological, and geochemical conditions) and engineered barriers
12 (for example, borehole plugs, shaft seals, panel closures, and backfill). The effectiveness of
13 these barriers is modeled in the performance assessment to demonstrate the ability of the
14 disposal system to meet EPA standards.
15

16 Section 194.44(a) provides a criterion for certification for the analysis of the costs and
17 benefits of various engineered barrier options. The text in the following subsections describes
18 the DOE program that meets the engineered barrier requirements.
19

20 **7.4.3.1 Engineered Alternatives Cost and Benefit Study**

21
22 To fulfill the benefit and detriment evaluation criterion contained in 40 CFR § 194.44(b), the
23 DOE published *Engineered Alternatives Cost/Benefit Study; Final Report* (DOE 1995) (see
24 Appendix EBS). The EPA's criterion for this cost and benefit study is as follows:
25

26 In selecting any engineered barrier(s) for the disposal system, the Department shall evaluate the
27 benefit and detriment of engineered barrier alternatives, including but not limited to:
28 cementation, shredding, supercompaction, incineration, vitrification, improved waste canisters,
29 grout and bentonite backfill, melting of metals, alternative configurations of waste placements
30 in the disposal system, and alternative disposal system dimensions. The results of this
31 evaluation shall be included in any compliance application and shall be used to justify the
32 selection and rejection of each engineered barrier evaluated. (40 CFR § 194.44[b])
33



34 The primary purpose of this cost and benefit study was to provide the DOE with information
35 for use in selection or rejection of additional engineered barriers to provide assurance in the
36 performance calculations. The current facility baseline, as represented in performance
37 assessment, provides sufficient multiple barriers to obtain compliance with the requirements
38 of 40 CFR § 191.14(d) as described in Sections 6.4.4 (Shaft Seal Engineered Barriers), 6.4.5
39 (The Salado Formation Natural Barrier), and 6.5 (Performance Assessment Results).
40

41 The approach used in the study was to screen potential engineered alternatives compiled from
42 previous studies, the ten technologies specified in 40 CFR § 194.44(b), and input elicited from
43 stakeholders. The screening process used a working group composed of technical
44 professionals from various related fields to compare the proposed engineered alternatives to
45 the established definition of an engineered alternative and then to determine if those

1 alternatives that meet the definition also meet regulatory and technological feasibility criteria.
2 The outputs of the screening process were

- 3
- 4 • a list of engineered alternatives that did not meet the definition or screening criteria,
5 along with the justification for their rejection, and
- 6
- 7 • a list of engineered alternatives retained for further consideration.
- 8

9 The screening process evaluated 111 proposed engineered alternatives and screened out all but
10 54 (see Appendix EBS, Section 2.2.2). The 54 alternatives retained were then subjected to a
11 DOE management-level assessment to determine the set of alternatives that would be retained
12 for full analysis through the study. The basis for this assessment was to:

- 13
- 14 • develop a set of alternatives that address important WIPP performance issues, such as
15 reducing the solubility of actinides in brine and improving the strength of the waste,
16
- 17 • analyze those alternatives that have high technical feasibility (that is, those alternatives
18 that have been subjected to bench-scale testing at the least), and
- 19
- 20 • assess those alternatives that have a high likelihood of being permitted in a reasonable
21 amount of time.
- 22

23 This assessment resulted in the selection of 18 alternatives for full analysis through the study.
24 The screening process, including this DOE management-level assessment, was included in the
25 scope of an independent peer review done on the study to address the requirements of 40 CFR
26 § 194.27(a)(3). The peer review panel concluded that the entire screening process was
27 reasonable and acceptable. Details of the peer review are found in Appendix PEER
28 (Section 3.2).

29

30 The 18 alternatives finally selected for further study consisted of nine basic alternatives and
31 nine variations. The 18 alternatives were compared to the criteria in 40 CFR § 194.44(c):

- 32
- 33 (i) The ability of the engineered barrier to prevent or substantially delay the movement of
34 water or waste toward the accessible environment;
- 35 (ii) The impact on worker exposure to radiation both during and after incorporation of
36 engineered barriers;
- 37 (iii) The increased ease or difficulty of removing the waste from the disposal system;
- 38 (iv) The increased or reduced risk of transporting the waste to the disposal system;
- 39 (v) The increased or reduced uncertainty in compliance assessment;
- 40 (vi) Public comments requesting specific engineered barriers;
- 41 (vii) The increased or reduced total system costs;
- 42 (viii) The impact, if any, on other waste disposal programs from the incorporation of
43 engineered barriers (for example, the extent to which the incorporation of engineered barriers
44 affects the volume of waste);
- 45 (ix) The effects on mitigating the consequences of human intrusion. (40 CFR § 194.44[c][1])
- 46



In addition to the criteria listed above, Appendix EBS includes analyses that evaluated

- existing waste that is already packaged,
- existing waste that is not yet packaged,
- existing waste that is in need of repackaging, and
- to-be-generated waste.



All 18 alternatives met the intent of these criteria. This process is further described in Section 2 and Appendix O of Appendix EBS. The variations originated in the screening process, details of which can be found in Sections 2.2 and 2.3.1 of Appendix EBS.

For comparison, the baseline was considered to be the WIPP facility with no additional engineered barriers beyond shaft seals and panel closures. The 18 final engineered alternatives, along with a brief description of each, are listed below.

- **Supercompact Organics and Inorganics.** Solid organic and inorganic wastes are sorted to remove items that cannot be compacted. Sorted waste is precompacted in 35-gallon (132.6-liter) drums and then supercompacted. Usually, the contents of four supercompacted drums are placed in a 55-gallon (208-liter) drum. Sludges are not processed.
- **Shred and Compact Organics and Inorganics.** Solid organics and inorganics are shredded and compacted in 55-gallon (208-liter) drums using a mechanical shredder and a low-pressure compactor. Sludges are not processed.
- **Plasma Processing of All Wastes.** All wastes are processed through a mechanical shredder and the input waste stream is controlled to ensure a suitable metal to nonmetal ratio. The waste is processed through a plasma arc centrifugal treatment system and placed into 55-gallon (208-liter) drums.
- **Sand Plus Clay Backfill.** A mixture of medium-grained sand and granulated clay is used as backfill. The mixture is placed around the waste stack and between the drums filling the void space between drums and unmined host salt in waste emplacement panels. A 50-percent void space is assumed.
- **Salt-Aggregate (Grout) Backfill.** A salt-aggregate grout mixture is used as backfill to fill the void spaces between drums and unmined host salt in waste emplacement panels. This backfill consists of a cementitious-based, salt-aggregate grout with crushed salt aggregate and is pumped around the waste stack and between the drums filling the void spaces. A 20-percent void space is assumed.



- 1 • **Cementitious Grout Backfill.** A cementitious grout backfill consisting of ordinary
2 Portland cement, sand, and fresh water is pumped around the waste stack and between
3 the drums filling the void space. A 20-percent void space is assumed.
4
- 5 • **Supercompact Organics and Inorganics, Salt-Aggregate and Grout Backfill.**
6 Monolayer of 2,000 drums in a room that is 6 feet (1.83 meters) high, 33 feet
7 (10.6 meters) wide, and 300 feet (91.4 meters) long.
8
- 9 • **Supercompact Organics and Inorganics, Clay-Based Backfill.** Monolayer of 2,000
10 drums in a room that is 6 feet (1.83 meters) high, 33 feet (10.6 meters) wide, and 300
11 feet (91.44 meters) long.
12
- 13 • **Supercompact Organics and Inorganics, Sand and Clay Backfill.** Monolayer of
14 2,000 drums in a room that is 6 feet (1.83 meters) high, 33 feet (10.6 meters) wide, and
15 300 feet (91.44) meters long.
16
- 17 • **Supercompact Organics and Inorganics, CaO Backfill.** Monolayer of 2,000 drums
18 in a room that is 6 feet (1.83 meters) high, 33 feet (10.06 meters) wide, and 300 feet
19 (91.44 meters) long.
20
- 21 • **Salt Backfill with CaO.** A backfill of commercially available granulated lime and
22 crushed salt is placed around the waste stacks and between the drums filling the void
23 space. A 50-percent void space is assumed.
24
- 25 • **Enhanced Cement Sludges, Shred and Add Clay-Based Materials to Organics
26 and Inorganics, No Backfill.** This alternative includes two processes to treat the
27 waste. The first is an enhanced cementation process of previously solidified and as-
28 generated sludge. Existing sludges are fed into a mechanical crusher and shredder.
29 The crushed waste is mixed with an enhanced cement and the product is poured into
30 55-gallon (208-liter) drums. Newly-generated sludges are solidified with the enhanced
31 cement. The second process shreds solid organic and inorganic wastes and adds clay
32 to the shredded waste. This waste product is packaged in 55-gallon (208-liter) drums.
33
- 34 • **Enhanced Cement Sludges, Shred, and Add Clay-Based Materials to Organics
35 and Inorganics, Sand and Clay Backfill.** This alternative includes two processes to
36 treat the waste. The first is an enhanced cementation process of previously solidified
37 and as-generated sludge. Existing sludges are fed into a mechanical crusher and
38 shredder. The crushed waste is mixed with an enhanced cement and the product is
39 poured into 55-gallon (208-liter) drums. Newly-generated sludges are solidified with
40 the enhanced cement. The second process shreds solid organic and inorganic wastes
41 and adds clay to the shredded waste. This waste product is packaged in 55-gallon
42 (208-liter) drums. A mixture of medium-grained sand and granulated clay is used as
43 backfill. The mixture is placed around the waste stack and between the drums filling



1 the void space between drums and unmined host salt in waste emplacement panels. A
2 50-percent void space is assumed.

3
4 • **Enhanced Cement Sludges, Shred, and Add Clay-Based Materials to Organics
5 and Inorganics, Cementitious Grout Backfill.** This alternative includes two
6 processes to treat the waste. The first is an enhanced cementation process of
7 previously solidified and as-generated sludge. Existing sludges are fed into a
8 mechanical crusher and shredder. The crushed waste is mixed with an enhanced
9 cement and the product is poured into 55-gallon (208-liter) drums. Newly-generated
10 sludges are solidified with the enhanced cement. The second process shreds solid
11 organic and inorganic wastes and adds clay to the shredded waste. This waste product
12 is packaged in 55-gallon (208-liter) drums. A cementitious grout backfill consisting of
13 ordinary Portland cement, sand, and fresh water is pumped around the waste stack and
14 between the drums filling the void space. A 20-percent void space is assumed.

15
16 • **Enhanced Cement Sludges, Shred, and Add Clay-Based Materials to Organics
17 and Inorganics, Salt Aggregate Grout Backfill.** This alternative includes two
18 processes to treat the waste. The first is an enhanced cementation process of
19 previously solidified and as-generated sludge. Existing sludges are fed into a
20 mechanical crusher and shredder. The crushed waste is mixed with an enhanced
21 cement and the product is poured into 55-gallon (208-liter) drums. Newly-generated
22 sludges are solidified with the enhanced cement. The second process shreds solid
23 organic and inorganic wastes and adds clay to the shredded waste. This waste product
24 is packaged in 55-gallon (208-liter) drums. A salt-aggregate grout mixture is used as
25 backfill to fill the void spaces between drums and unmined host salt in waste
26 emplacement panels. This backfill consists of a cementitious-based, salt-aggregate
27 grout with crushed salt aggregate and is pumped around the waste stack and between
28 the drums filling the void spaces. A 20-percent void space is assumed.

29
30 • **Enhanced Cement Sludges, Shred, and Add Clay-Based Materials to Organics
31 and Inorganics, Clay-Based Backfill.** This alternative includes two processes to
32 treat the waste. The first is an enhanced cementation process of previously solidified
33 and as-generated sludge. Existing sludges are fed into a mechanical crusher and
34 shredder. The crushed waste is mixed with an enhanced cement and the product is
35 poured into 55-gallon (208-liter) drums. Newly-generated sludges are solidified with
36 the enhanced cement. The second process shreds solid organic and inorganic wastes
37 and adds clay to the shredded waste. This waste product is packaged in 55-gallon
38 (208-liter) drums. A backfill consisting of commercially available pelletized clay is
39 placed around the waste stack and between the drums, filling the void space. A
40 50-percent void space is assumed.

41
42 • **Enhanced Cement Sludges, Shred, and Add Clay-Based Materials to Organics
43 and Inorganics, CaO and Salt Backfill.** This alternative includes two processes to
44 treat the waste. The first is an enhanced cementation process of previously solidified

1 and as-generated sludge. Existing sludges are fed into a mechanical crusher and
2 shredder. The crushed waste is mixed with an enhanced cement and the product is
3 poured into 55-gallon (208-liter) drums. Newly-generated sludges are solidified with
4 the enhanced cement. The second process shreds solid organic and inorganic wastes
5 and adds clay to the shredded waste. This waste product is packaged in 55-gallon
6 (208-liter) drums. A backfill of commercially available granulated lime and crushed
7 salt is placed around the waste stacks and between the drums filling the void space. A
8 50-percent void space is assumed.

- 9
10 • **Clay-Based Backfill.** A backfill consisting of commercially available pelletized clay
11 is placed around the waste stack and between the drums, filling the void space. A
12 50-percent void space is assumed.

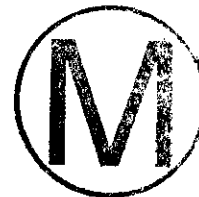
13
14 The product from the evaluation of each factor was integrated into a quantifiable result called
15 a performance vector. This vector expresses the performance of each engineered alternative
16 relative to the baseline. The results of the factor analyses are presented in detail in Appendix
17 EBS (Section 5.4).

18
19 The Engineered Alternatives Cost/Benefit Study (Appendix EBS) was useful to the DOE as it
20 identified engineered barriers that could be used to improve long-term repository
21 performance. Specifically, the advantages of a backfill that chemically altered the pH of brine
22 in the disposal room were identified in Appendix EBS (Section 3.1) as providing significant
23 benefit in reducing the quantity of mobile actinides. Alkaline earth oxides (such as calcium
24 oxide [CaO]) are known to readily react with water to form hydroxides. These hydroxides are
25 free to react with carbonic acid that may form in the disposal room. The reaction buffers the
26 brines to a pH that reduces the amount of actinide in solution. After further analysis, which is
27 documented in Appendix BACK and discussed in Appendix SOTERM, the DOE selected
28 magnesium oxide (MgO) as the backfill material that provided the desired long-term benefit
29 while minimizing the operational impacts associated with the more caustic CaO. The
30 beneficial effects of MgO backfill are now included in the WIPP performance assessment
31 calculation. Relevant discussions can be found in Sections 3.3.3 and 6.4.3.4.

32 33 7.4.3.2 Incorporation into Repository Design

34
35 In its guidance to implementation of the certification criteria in 40 CFR § 194.44(d), the EPA
36 requested that the DOE describe how engineered barriers are incorporated into the repository.
37 The purpose of this section is to identify the location of these descriptions and the location of
38 the analysis that evaluates the performance of the engineered barriers.

39
40 Shaft seals delay the movements of radionuclides toward the accessible environment through
41 the shafts. These shaft seals are described in detail in Appendix SEAL and are summarized in
42 Section 3.3.1. Analysis of the effectiveness of shaft seals is included in Appendix SEAL
43 (Section 8) and Section 6.4.4. Panel closures prevent the movement of radionuclides toward
44 the accessible environment by limiting the magnitude of releases that can occur during certain



1 human intrusion events. The design of panel closures is described in Appendix PCS,
2 summarized in Section 3.3.2, and their role in the repository model is discussed in Section
3 6.4.3. Backfill substantially delays the movement of radionuclides toward the accessible
4 environment by limiting, through chemical means, the amount of actinides that can be
5 dissolved in brines that enter the repository. The placement of backfill is described in Section
6 3.3.3, and its design and functions are described in Appendix SOTERM. Actinide mobility is
7 discussed in Section 6.4.3. Borehole plugs are used to limit the volume of water that could be
8 introduced to the repository from overlying water-bearing zones and to limit the volume of
9 contaminated brine that could be released to the accessible environment. Borehole plug
10 design is addressed in Section 3.3.4. In addition, parameter values selected to implement the
11 various engineered components into the performance assessment model are described in
12 Appendix PAR. Borehole plugs, as described in Section 3.3.4, are also included to mitigate
13 the potential for contaminant migration.

14 7.5 Resource Characteristics Evaluations

15
16
17 The EPA discourages the location of repositories in areas in which valuable natural resources
18 are present, through the assurance requirements in 40 CFR § 191.14(e). This assurance
19 requirement states that

20
21 *Places where there has been mining for resources, or where there is a reasonable expectation of*
22 *exploration for scarce or easily accessible resources, or where there is a significant*
23 *concentration of any material that is not widely available from other sources, should be avoided*
24 *in selecting disposal sites. Resources to be considered shall include minerals, petroleum or*
25 *natural gas, valuable geologic formations, and ground waters that are either irreplaceable*
26 *because there is no reasonable alternative source of drinking water available for substantial*
27 *populations or that are vital to the preservation of unique and sensitive ecosystems. Such*
28 *places shall not be used for disposal of the wastes covered by this part unless the favorable*
29 *characteristics of such places compensate for their greater likelihood of being disturbed in the*
30 *future (40 CFR § 191.14[e]).*

31
32 The purpose of the requirement is to provide assurance that site selection actions further
33 reduce the likelihood of future intrusion into the repository by giving preference to those sites
34 without currently recognized resources.

35
36 In promulgating 40 CFR Part 194, the EPA provided for a clear manner in which to assess
37 compliance with this requirement, stating that

38
39 *If performance assessments predict that the disposal system meets the containment*
40 *requirements of § 191.13 of this chapter, then the Agency will assume that the requirements of*
41 *this section and § 191.14(e) of this chapter have been fulfilled (40 CFR § 194.45).*

42
43 Section 6.5 demonstrates compliance with 40 CFR § 191.13, including resource
44 considerations, and hence compliance with 40 CFR § 194.14(e). The EPA further provides, in
45 its guidance to 40 CFR Part 194, that the DOE



- 1 • document that the effects of mining and drilling over the regulatory time frame have been
2 incorporated into performance assessments according to the requirements of § 194.32,
3 § 194.33, and § 194.43;
4
- 5 • document that performance assessments incorporate the effects on the disposal system of any
6 activities that occur in the vicinity of the disposal system or are expected to occur in the
7 vicinity of the disposal system soon after disposal, according to the requirements of § 194.32;
8 and
9
- 10 • document whether the results of performance assessments demonstrate compliance with the
11 containment requirements of § 191.13.
12

13 The DOE has satisfied the EPA guidance concerning resource evaluation. This information is
14 documented in Chapter 6.0. The DOE has satisfied the EPA criteria concerning resource
15 evaluation. This information is documented in Section 6.5.2. The mean CCDFs in Figure
16 6-38 incorporates both the effects of mining inside the controlled area (see Section 6.4.6.2.3
17 for a description of the mining conceptual model) and the effects of intermittent and
18 inadvertent drilling (see Section 6.4.7 for a discussion of the drilling conceptual model). In
19 addition, the impacts of resource development outside the controlled area were considered in
20 the development of disposal system conceptual models.
21

22 ***7.5.1 Resource Considerations Prior to 40 CFR Parts 191 and 194***

23
24 The WIPP site selection occurred prior to promulgation of 40 CFR Parts 191 and 194.
25 Resource considerations were included in the site selection process for the WIPP and are
26 documented in the WIPP FEIS (DOE 1980) and Appendices GCR and IRD. The objective of
27 the program for demonstrating compliance with the resource considerations requirement is to
28 document the rationale used in the decision-making process.
29

30 ***7.5.2 Implementation of Resource Considerations***

31
32 Resource considerations were included in the site selection process for the WIPP and are
33 documented in the WIPP FEIS (DOE 1980, Section 7.3.7). The FEIS describes a four-step
34 decision-making process that was applied to siting the repository. This process is summarized
35 below:
36

- 37 • Step 1 - Bedded salt was selected as the most promising geologic medium, and
38 geographic regions that contain extensive bedded salt formations were identified. This
39 was accomplished by gathering and evaluating existing information concerning rock
40 types and their geographic distribution. Desirable criteria were identified and the most
41 favorable regions were identified.
42
- 43 • Step 2 - A literature review was performed to narrow the number of regions identified
44 in Step 1. Once a region was selected, candidate sites within the region were chosen.
45 Selection criteria were used to compare the sites. Those sites that satisfied the most



1 criteria were selected for further evaluation. Resource-conflict considerations were
2 applied on a broad scale at this stage of the process.

- 3
4 • Step 3 - The candidate sites identified in Step 2 were subjected to further
5 investigations covering geology, hydrology, archaeology, demography, and biological
6 resources. The results of all the site evaluations were compared, and the site that best
7 met the selection criteria was selected for additional site characterization. At this
8 stage, the types and quantities of natural resources present at the site were considered
9 in detail.
- 10
11 • Step 4 - In this final step, a detailed system analysis was performed. This analysis
12 addressed the specific geologic environment, the waste forms, the disposal facility
13 design, and the potential failure modes with respect to radiation safety and
14 environmental impact.

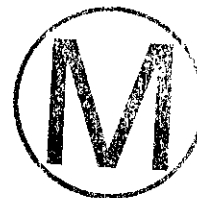
15
16 Based upon the above process, the DOE concluded that the favorable characteristics of the
17 WIPP site (good hydrological characteristics, salt medium, moderate depth, salt thickness, low
18 population density, lack of significant economic conflicts, and others) uniquely qualified it for
19 a repository for defense waste. These characteristics also compensate for any increased
20 likelihood of future disturbance. Appendix IRD provides further analysis of compliance with
21 the resource disincentive requirement. Section 2.3.1 provides a summary of known and
22 inferred resources in the vicinity of the WIPP. Appendix DEL contains resource-
23 development-related information used in the conceptual model of disposal system
24 performance.

25 26 **7.6 Waste Removal**

27
28 Removal of the waste any time after emplacement is possible. Because the repository was
29 initially mined to provide access to the repository rooms, access to the waste can be
30 accomplished using similar mining technologies. Location and removal are also possible
31 using similar equipment modified to operate remotely. A remote retrieval demonstration was
32 conducted at the WIPP in April 1992.

33 34 **7.6.1 Requirements for Waste Removal**

35
36 With the promulgation of 40 CFR Part 194, and in particular 40 CFR § 194.46, the EPA
37 specifies the criteria for demonstrating compliance with this requirement. Specifically, the
38 EPA mandates that "any compliance application shall include documentation which
39 demonstrates that removal of waste is feasible for a reasonable period of time after disposal."
40 The EPA states that this documentation should "include an analysis of the technological
41 feasibility of mining the sealed disposal system, given technology levels at the time a
42 compliance application is prepared."
43



1 In promulgating its disposal regulations, the EPA stated that “any current concept for a mined
2 geologic repository meets this requirement without any additional procedures or design
3 features” (EPA 1985, 50 FR 38082).

4
5 Because the WIPP facility is a mined repository, no additional actions other than
6 documentation to meet this assurance requirement are necessary. The rationale for this
7 assurance requirement is to preclude use of some disposal technologies that would not allow
8 future generations to recover the wastes should they decide to do so. According to the EPA,
9 recovery need not be easy or inexpensive but only possible (EPA 1985). Appendix WRAC
10 describes a feasible system for waste removal using available mining technologies.

11 **7.6.2 Implementation of Waste Removal**

12
13
14 After determining the existing repository condition, the mining and waste removal operations
15 will be designed to minimize the amount of contamination and exposure to allow limited
16 human access for assessments, equipment retrieval, and repairs. Any radiological work will
17 be performed using standard industry practices and approved procedures.

18
19 Radiological sampling activities will be planned and implemented so that recovered wastes
20 can be handled. Packaging the removed waste and any decontamination of containers can be
21 accomplished with standard automation techniques. Plans and procedures will ensure that the
22 amount of additional contaminated material produced during the actual waste removal is
23 minimized.

24
25 The removal concept is composed of the following five phases.

26
27 Phase 1 — Planning and permitting.

28 Phase 2 — Initial above ground setup and shaft sinking.

29 Phase 3 — Underground excavation and facility setup of underground ventilation, radiation
30 control, packaging areas, decontamination areas, maintenance, remote control
31 center, and personnel support rooms.

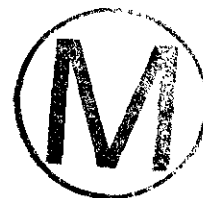
32 Phase 4 — Waste location and removal operations, including mining waste removal,
33 packaging, package surveying and decontamination, transportation to surface,
34 staging for off-site transportation, and off-site transportation.

35 Phase 5 — Closure and D&D of the facility.

36
37 Each of the five phases is summarized below and described in detail in Appendix WRAC
38 (Section 5).

39 **7.6.2.1 Planning and Permitting**

40
41
42 A decision to remove waste will initiate the planning and permitting phase. Permitting
43 requirements will be based on governing regulations at the time removal is authorized. The
44 planning and permitting program will identify all permits and research the available



1 technologies at that time to determine available removal techniques and the condition of the
2 repository. After initial research is completed, a plan will be drafted to itemize and schedule
3 all removal activities.

4
5 **7.6.2.2 Initial Above Ground Setup and Shaft Sinking**

6
7 Above ground support buildings will house the exhaust fans and filters, administration,
8 operations and maintenance facilities, control center waste staging and decontamination areas,
9 the warehouse (containers), and others as deemed necessary.

10
11 **7.6.2.3 Underground Excavation and Facility Setup**

12
13 After the shafts are completed, drifts will be run and ventilation paths will be established
14 using air control regulators. Support rooms will be excavated for maintenance, control rooms,
15 and packaging areas. Air locks will be constructed to provide the necessary level of control
16 and separation. All equipment required for removal, packaging, and related support
17 equipment will be installed.

18
19 Excavation will be in two stages. Initial excavation will not contact waste but will mine
20 support rooms and haulage drifts that provide ventilation and access to the waste. The second
21 stage will remove the waste.

22
23 **7.6.2.4 Waste Location and Removal Operations**

24
25 The waste removal will be performed in separate operations. The waste will be removed by
26 mining the area where the waste was emplaced. The mined waste will be transported to the
27 packaging areas. The waste can be removed many ways using standard equipment. Appendix
28 WRAC (Sections 6 and 7) contains a brief description and feasibility of using various mining
29 techniques for waste removal. An appropriate level of radiological controls will be used
30 depending upon the radioactivity of the mined waste.

31
32 **7.6.2.5 Closure and D&D of the Facility**

33
34 After waste is removed from the repository, the facility will be decommissioned according to
35 the current regulations at that time.



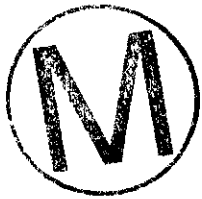
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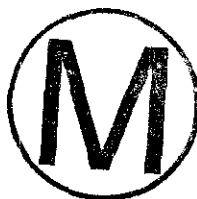
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